

UPC



E6350121

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0126216

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350121
7 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0356667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0286667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.045759$

THE AMR FOR THIS RIFLE IS: $.999$

CENTROIDAL DISTANCES

0 TO 1 $.0950211$
1 TO 2 $.232607$
1 TO 3 $.0614003$

$\frac{1}{3} + \frac{2}{3} \leftarrow \text{POA}$

BARBER - M24 0126217

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .095

MIN RADIUS : .275

MEAN RADIUS : .722

MAX RADIUS : .954

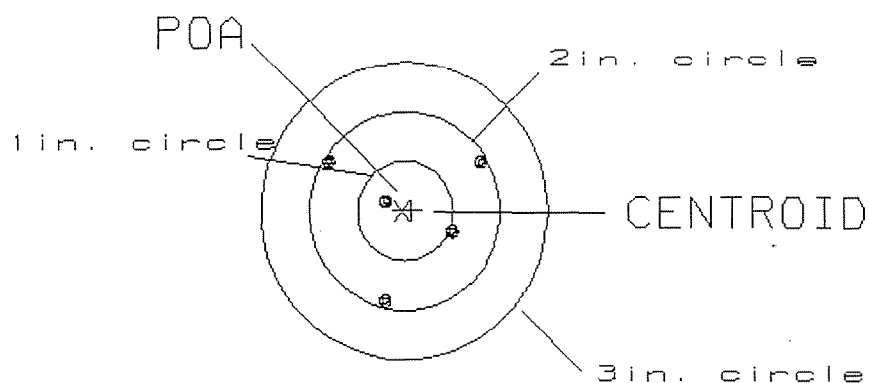
CENTROID X : -.095

CENTROID Y : .002

7 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350121

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.57

1

VS= 1.46

5

GS= 1.77

5

BARBER - M24 0126218

REMINGTON CENTERFIRE ACCURACY TEST

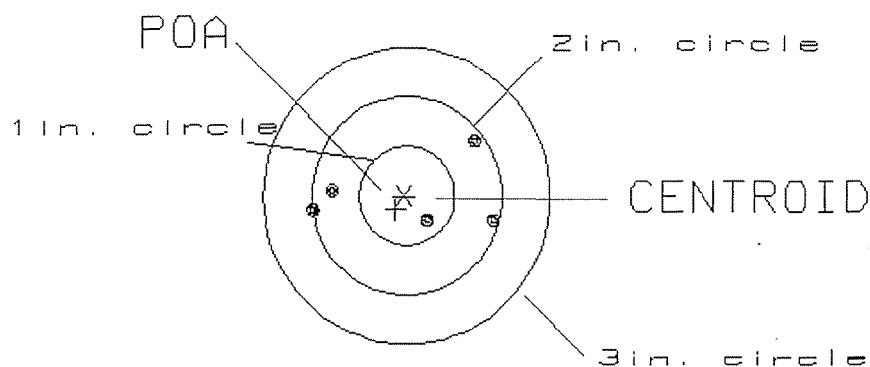
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
POA TO CENTROID: .169
MIN RADIUS : .292
MEAN RADIUS : .789
MAX RADIUS : 1.014
CENTROID X : .090
CENTROID Y : .143

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.87

1

VS= .65

4

GS= 1.88

5

BARBER - M24 0126219

REMINGTON CENTERFIRE ACCURACY TEST

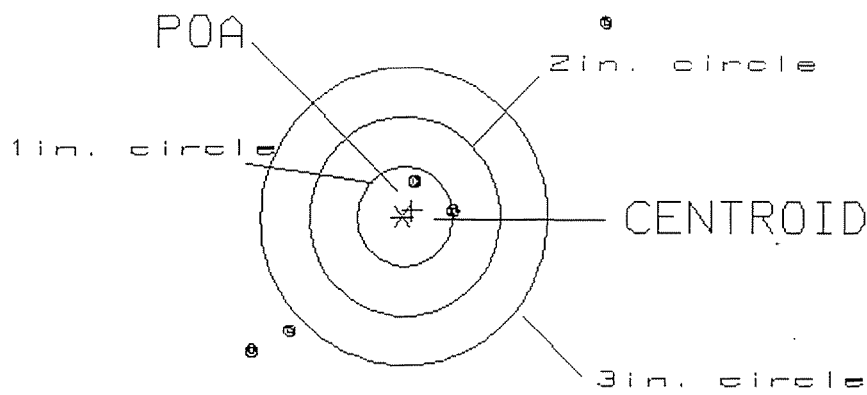
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
POA TO CENTROID: .118
MIN RADIUS : .394
MEAN RADIUS : 1.486
MAX RADIUS : 2.856
CENTROID X : -.102
CENTROID Y : -.059

7 Oct 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.68

1

VS= 3.21

2

GS= 4.88

2

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350121

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

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KINZER V. REMINGTON

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>5</u> <u>5</u>	10-3-97	C CC
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-3-97	C CC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	10-3-97	CK
	J) ASSEMBLE STOCK		9-29-97	RW
	K) ASSEMBLE SWIVEL STUDS		10/18/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-29-97	RW
	M) IRON SIGHT ALIGNMENT		9-29-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-29-97	RW
640	GALLERY TEST AND TARGET	R 72 L 78	10/6/97	P.B.
	A) MALFUNCTIONS		10/6/97	P.B.
	B) PIERCED PRIMERS		10/6/97	P.B.
645	INSPECT FOR LIVE AMMO		10/6/97	KT
655	FINAL INSPECTION A) HEADSPACE		9/18/97	TRP
	B) TRIGGER PULL	<u>2.43</u> <u>2.44</u> <u>2.44</u> <u>2.48</u> <u>2.41</u>	9-13-97	CR
	C) FUNCTION		9/18/97	TRP

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BARBER - M24 0126221 0126260

SWS TRIGGER PULL TEST

BARBER - M24 0126222

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. EC350121
DATE 9-29-97
TESTER JM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.60	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.62	2.50	
PULL #3	2.57	2.54	2.63	
PULL #4	2.48	2.58	2.64	
PULL #5	2.45	2.56	2.64	
TOTAL	12.64	12.90	13.00	
AVG.	2.52	2.58	2.60	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.12	3.14	
PULL #2	2.99	3.17	
PULL #3	3.10	3.15	
PULL #4	3.19	2.98	
PULL #5	3.16	3.25	
TOTAL	15.56	15.69	
AVG.	3.11	3.13	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	3.94		4.03
PULL #2	4.09	3.99		3.94
PULL #3	3.95	4.05		4.04
PULL #4	3.97	4.02		4.06
PULL #5	3.93	4.10		3.99
TOTAL	19.91	20.10		20.06
AVG.	3.98	4.02		4.01

Do Not Use

Do Not Use

Lot #14

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
E6350121

46
ORDER NO.
25705

01XR



5705 E6350121

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
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UPC



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

