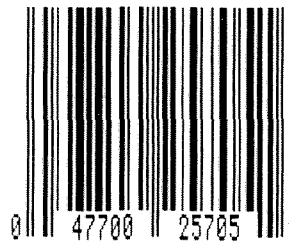


UPC



E6350122

|                        |       |
|------------------------|-------|
| ORDER NO.              | 25705 |
| BARREL LENGTH          | 24"   |
| CAPACITY *             | 6     |
| *INCLUDES 1 IN CHAMBER |       |

**BARBER - M24 0126227**

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350122  
13 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS:  $-.0446667$   
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS:  $-.427$   
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS:  $.42933$

THE AMR FOR THIS RIFLE IS:  $1.247$

**CENTROIDAL DISTANCES**

|        |          |
|--------|----------|
| 0 TO 1 | .300015  |
| 1 TO 2 | .427477  |
| 1 TO 3 | .0234307 |

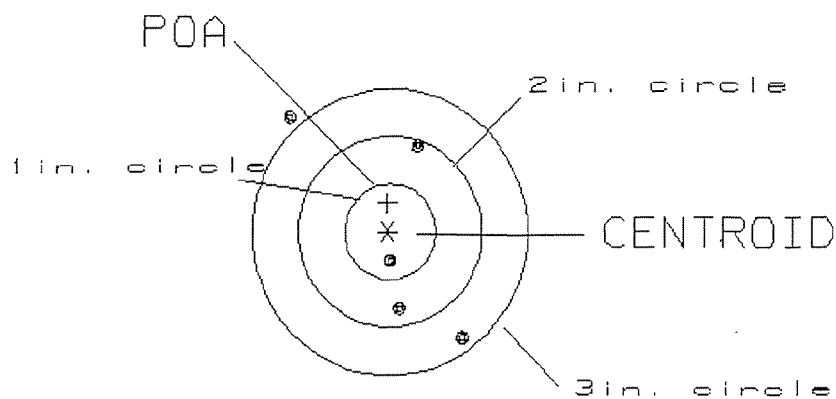
+ <----POA  
B  
2

PATTERN #: ☐ 1 ☐  
 POA TO CENTROID: .300  
 MIN RADIUS : .257  
 MEAN RADIUS : .982  
 MAX RADIUS : 1.642  
 CENTROID X : .003  
 CENTROID Y : -.300

13 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6350122

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 1.91  
 VS= 2.26  
 GS= 2.96

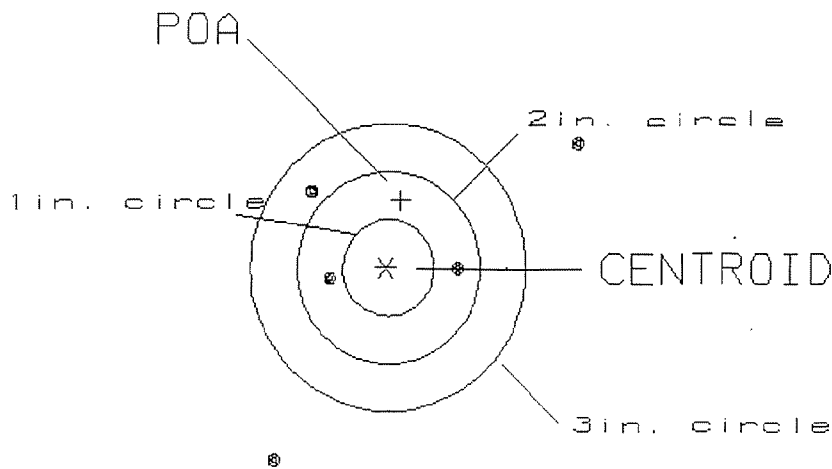
1  
 3  
 4

PATTERN #: ☐ 2 ☐  
 POA TO CENTROID: .714  
 MIN RADIUS : .698  
 MEAN RADIUS : 1.495  
 MAX RADIUS : 2.468  
 CENTROID X : -.158  
 CENTROID Y : -.696

13 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6350122

# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 3.35

0

VS= 3.33

2

GS= 4.72

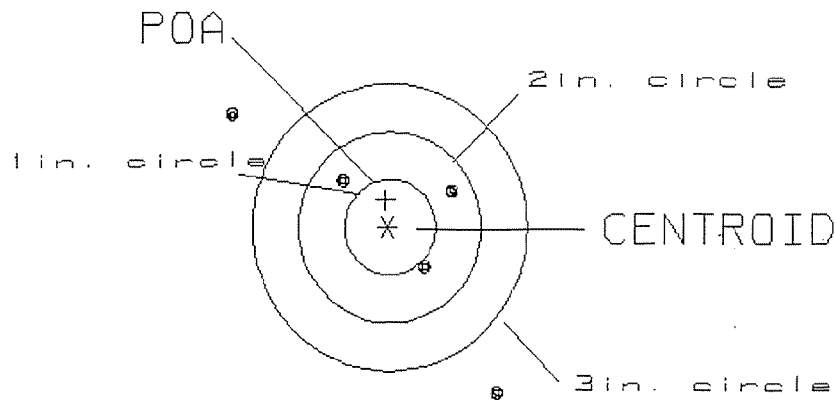
3

PATTERN #: 3  
 POA TO CENTROID: .286  
 MIN RADIUS : .528  
 MEAN RADIUS : 1.263  
 MAX RADIUS : 2.149  
 CENTROID X : .021  
 CENTROID Y : -.285

13 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6350122

## CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 2.96

0

VS= 2.97

3

GS= 4.19

3

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6350122  
3 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.414333  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0356667  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .415866

THE AMR FOR THIS RIFLE IS: 2.283

### CENTROIDAL DISTANCES

|        |         |
|--------|---------|
| 0 TO 1 | 1.05136 |
| 1 TO 2 | 1.61815 |
| 1 TO 3 | .695374 |

1  
3  
+ <----POA  
2

REMINGTON CENTERFIRE ACCURACY TEST

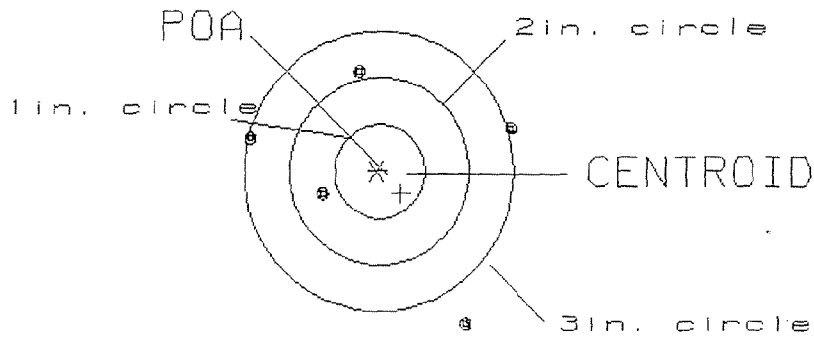
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3  
 POA TO CENTROID: .356  
 MIN RADIUS : .717  
 MEAN RADIUS : 1.343  
 MAX RADIUS : 1.877  
 CENTROID X : -.265  
 CENTROID Y : .238

3 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6350122

# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 2.94  
 US= 2.67  
 GS= 3.11

0  
 1  
 2

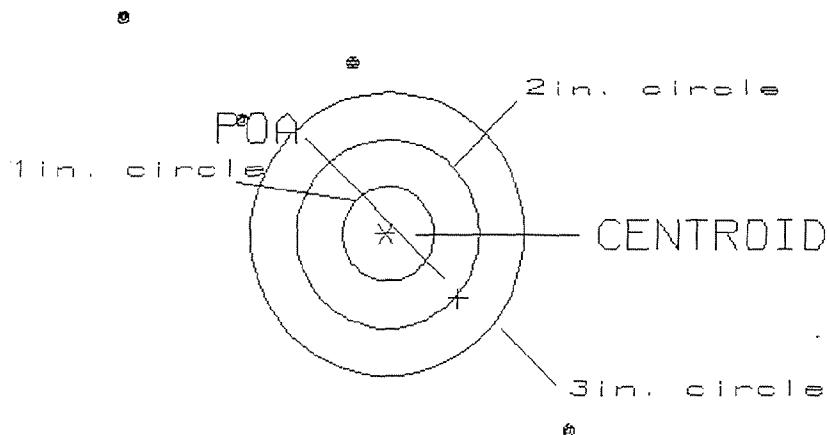
PATTERN #: 1

POA TO CENTROID: 1.052  
 MIN RADIUS : 1.906  
 MEAN RADIUS : 3.006  
 MAX RADIUS : 4.501  
 CENTROID X : -.801  
 CENTROID Y : .681

3 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6350122

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

MS= 5.82  
 VS= 5.75  
 GS= 8.18

0  
 0  
 0

REMINGTON CENTERFIRE ACCURACY TEST

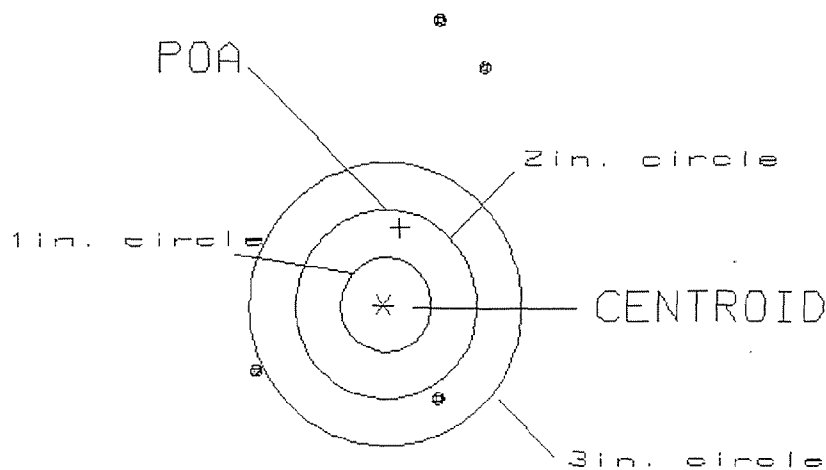
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 0 2 0  
 POA TO CENTROID: .831  
 MIN RADIUS : 1.121  
 MEAN RADIUS : 2.500  
 MAX RADIUS : 3.993  
 CENTROID X : -.177  
 CENTROID Y : -.812

3 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6350122

# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 2.46

0

US= 6.95

0

GS= 7.09

1

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6350122

| OP. #        | OPERATION NAME                                                 | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |      |         |
| 600          | PROOF                                                          |          |      |         |
| 607          | CHECK HEADSPACE                                                |          |      |         |
| 610          | DIS-ASSEMBLE GUN                                               |          |      |         |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |      |         |
|              | MAGNAFLUX BOLT                                                 |          |      |         |
| 615          | ROLLMARK CALIBER                                               |          |      |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          |      |         |
| 618          | POLISH BARREL                                                  |          |      |         |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |      |         |
|              | (BOLT)                                                         |          |      |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |      |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |      |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |      |         |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |      |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |      |         |

| OP. # | OP. DESCRIPTION                                                          | READINGS                                                    | DATE                | INITIAL  |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------------------|----------|
| 625   | F) SAFETY ON FORCE                                                       | <u>5</u> <u>6</u> <u>6</u>                                  | 9-29-97             | CR       |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>2</u> <u>2</u> <u>2</u>                                  | 9-29-97             | CR       |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |                     |          |
|       | I) FIRING PIN INDENT                                                     | <u>.023</u> <u>.022</u> <u>.021</u>                         | 9-29-97             | CR       |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 9-19-97             | CR       |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 10/22/97            | RP       |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 9-19-97             | CR       |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 9-19-97             | CR       |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             | 9-19-97             | CR       |
| 640   | GALLERY TEST AND<br>TARGET                                               | R 76 L 74<br>R 78 L 72                                      | 10/3/97<br>10/13/97 | KT<br>PB |
|       | A) MALFUNCTIONS                                                          |                                                             | 10/3/97<br>10/13/97 | PB KT    |
|       | B) PIERCED PRIMERS                                                       |                                                             | 10/3/97<br>10/13/97 | PB KT    |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | 10/3/97<br>10/13/97 | DS       |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 10/22/97            | RP       |
|       | B) TRIGGER PULL                                                          | <u>2.69</u> <u>2.65</u> <u>2.60</u> <u>2.70</u> <u>2.75</u> | 10/27/97            | rm       |
|       | C) FUNCTION                                                              |                                                             | 10/22/97            | RP       |
| 660   | BACK                                                                     |                                                             |                     |          |

BARBER - M24 0126237

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350122DATE 9-18-97TESTER A.A.P

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |  | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|--|------------------------------------------------------------------------|
| PULL #1 | 2.47             | 2.26                     | 2.47                           |  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.66             | 2.32                     | 2.26                           |  |                                                                        |
| PULL #3 | 2.20             | 2.25                     | 2.27                           |  |                                                                        |
| PULL #4 | 2.22             | 2.29                     | 2.31                           |  |                                                                        |
| PULL #5 | 2.45             | 2.29                     | 2.35                           |  |                                                                        |
| TOTAL   | 13.05            | 11.41                    | 11.66                          |  |                                                                        |
| AVG.    | 2.61             | 2.28                     | 2.33                           |  |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 2.92             | 3.23                     |  |          |
| PULL #2 | 3.12             | 3.01                     |  |          |
| PULL #3 | 3.07             | 3.25                     |  |          |
| PULL #4 | 3.12             | 3.30                     |  |          |
| PULL #5 | 3.18             | 3.30                     |  |          |
| TOTAL   | 15.41            | 16.09                    |  |          |
| AVG.    | 3.08             | 3.22                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 3.97             | 3.96                     |                                | 3.93                                 |
| PULL #2 | 3.94             | 3.78                     |                                | 4.13                                 |
| PULL #3 | 4.07             | 4.02                     |                                | 4.00                                 |
| PULL #4 | 4.14             | 3.97                     |                                | 4.08                                 |
| PULL #5 | 3.94             | 4.14                     |                                | 3.67                                 |
| TOTAL   | 20.06            | 19.89                    |                                | 19.81                                |
| AVG.    | 4.01             | 3.98                     |                                | 3.96                                 |

Do Not Use

VERY IMPORTANT!  
INSTRUCTION BOOK  
ENCLOSED TO ASSURE  
SAFE USE OF THIS  
RIFLE

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.  
E6350122

46 ORDER NO.  
25705

10RR



5705 E6350122

ORDER 25705

MODEL 700™ M24

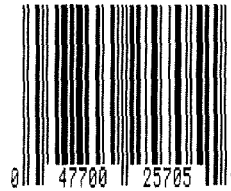
UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6350122

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

