

UPC



E6350127

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

BARBER - M24 0126292

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350127
15 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .051
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.127
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .136858

THE AMR FOR THIS RIFLE IS: 1.105

CENTROIDAL DISTANCES

0 TO 1 .291247
1 TO 2 .201308
1 TO 3 .305378

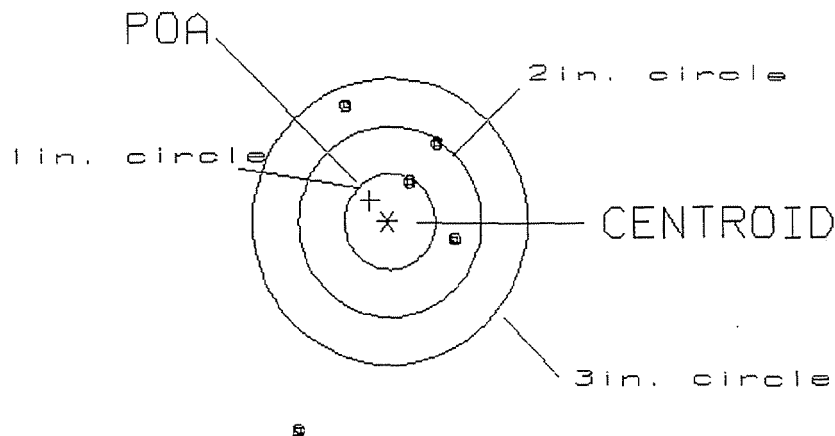
$\frac{3}{2}$ 1 <----POA

PATTERN #: 1
 POA TO CENTROID: .291
 MIN RADIUS : .455
 MEAN RADIUS : 1.173
 MAX RADIUS : 2.401
 CENTROID X : .192
 CENTROID Y : -.219

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350127

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.72

1

VS= 3.37

3

GS= 3.40

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

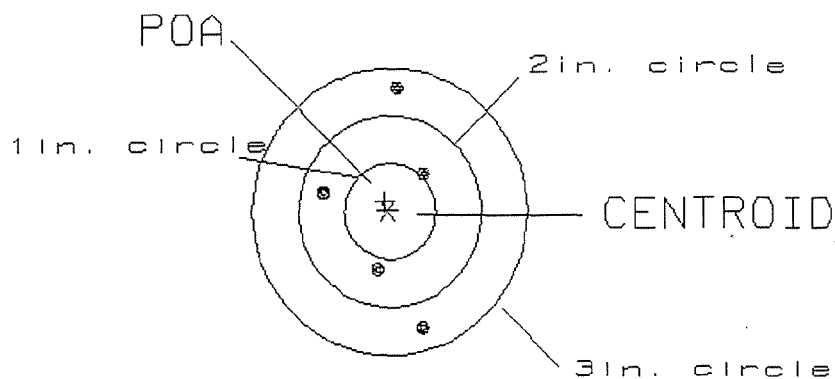
PATTERN #: 2

POA TO CENTROID: .100
 MIN RADIUS : .537
 MEAN RADIUS : .874
 MAX RADIUS : 1.269
 CENTROID X : .035
 CENTROID Y : -.093

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.10
 VS= 2.43
 GS= 2.45

0
 3
 5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

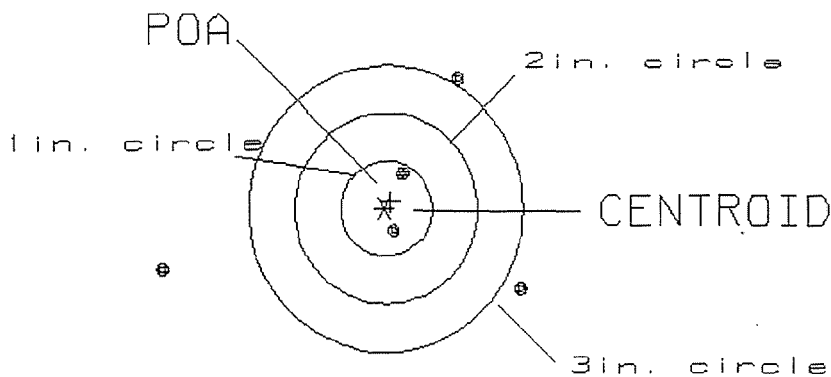
PATTERN #: 3

POA TO CENTROID: .102
 MIN RADIUS : .220
 MEAN RADIUS : 1.268
 MAX RADIUS : 2.489
 CENTROID X : -.074
 CENTROID Y : -.069

15 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.83

2

VS= 2.17

2

GS= 3.83

2

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6350127

DATE 9-4-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.46	2.57		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.44	2.59		
PULL #3	2.48	2.50	2.56		
PULL #4	2.52	2.50	2.57		
PULL #5	2.57	2.49	2.65		
TOTAL	12.52	12.39	12.94		
AVG.	2.504	2.478	2.588		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.93	3.05		
PULL #2	2.92	3.07		
PULL #3	2.91	2.90		
PULL #4	2.99	3.01		
PULL #5	3.04	3.08		
TOTAL	14.79	15.11		
AVG.	2.958	3.022		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	4.14		3.91
PULL #2	4.11	4.10		3.93
PULL #3	4.18	4.08		3.91
PULL #4	4.09	3.98		3.99
PULL #5	4.07	3.97		3.98
TOTAL	20.51	20.27		19.72
AVG.	4.102	4.054		3.944

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350127

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OP. #	BARBER M24 0126298	READINGS	DATE	INITIAL
625	F)	SAFETY ON FORCE	<u>8</u> <u>8</u> <u>9</u>		
CONT.	G)	SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>		
	H)	TRIGGER PULL TEST AND RETAINABILITY			
	I)	FIRING PIN INDENT	<u>.081</u> <u>.022</u> <u>.022</u>		
	J)	ASSEMBLE STOCK		9-5-97	CR
	K)	ASSEMBLE SWIVEL STUDS			
	L)	ATTACH FRONT AND REAR SIGHT ASSY'S		9-5-97	CR
	M)	IRON SIGHT ALIGNMENT		9-5-97	CR
	N)	DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-5-97	CR
640		GALLERY TEST AND TARGET	R 70 L 80	9-13-97	DH
	A)	MALFUNCTIONS		9-13-97	DH
	B)	PIERCED PRIMERS		9-13-97	DH
645		INSPECT FOR LIVE AMMO		9-13-97	AsP
655		FINAL INSPECTION A) HEADSPACE		9-12-97	RW
	B)	TRIGGER PULL	<u>2.48</u> <u>2.42</u> <u>2.57</u> <u>2.54</u> <u>2.56</u>	9-15-97	Ru
	C)	FUNCTION			
660		PACK			

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Trade Registered Marque Deposee.

SERIAL NO.
E6350127

46 ORDER NO.
25705

18DR

5705 E6350127

ORDER 25705

MODEL 700™ M24

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SERIAL NO.



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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

