

BARBER - M24 0126316

UPC



E6350129

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0126316 M2400126355

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

* INCLUDES 1 1/2" (38.1mm) OF SLING

BARBER - M24 012631726356

BARBER - M24 0126318

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350129
10 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0993333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .068
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .120379

THE AMR FOR THIS RIFLE IS: 1.299

CENTROIDAL DISTANCES

0 TO 1 .405878
1 TO 2 .559165
1 TO 3 .596471

1
+ 2 <----POA
3

BARBER - M24 0126319

REMINGTON CENTERFIRE ACCURACY TEST

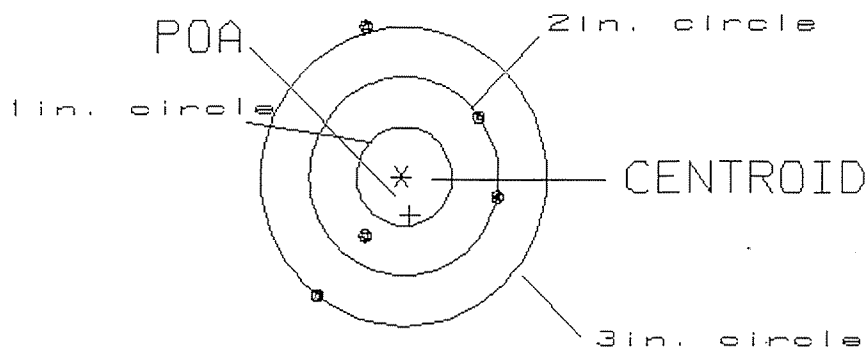
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .406
MIN RADIUS : .721
MEAN RADIUS : 1.148
MAX RADIUS : 1.554
CENTROID X : -.089
CENTROID Y : .396

10 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350129

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.90

0

VS= 2.72

3

GS= 2.78

3

BARBER - M24 0126320

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .280

MIN RADIUS : .832

MEAN RADIUS : 1.249

MAX RADIUS : 1.777

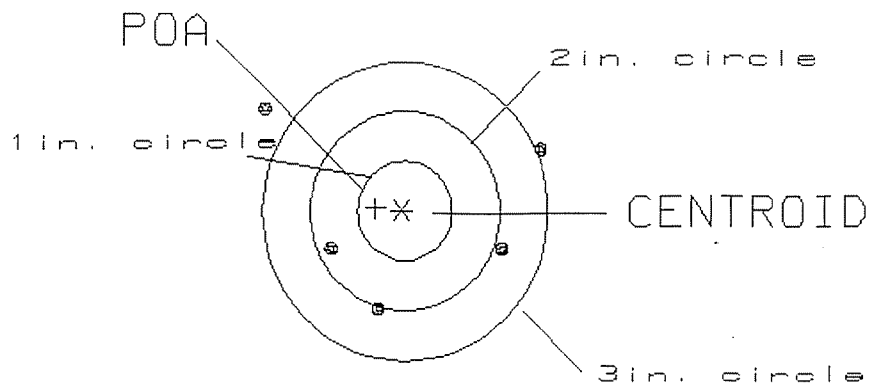
CENTROID X : .279

CENTROID Y : -.025

10 Oct 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6350129

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.89

0

VS= 1.99

2

GS= 2.92

3

BARBER - M24 0126321

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .199

MIN RADIUS : .770

MEAN RADIUS : 1.499

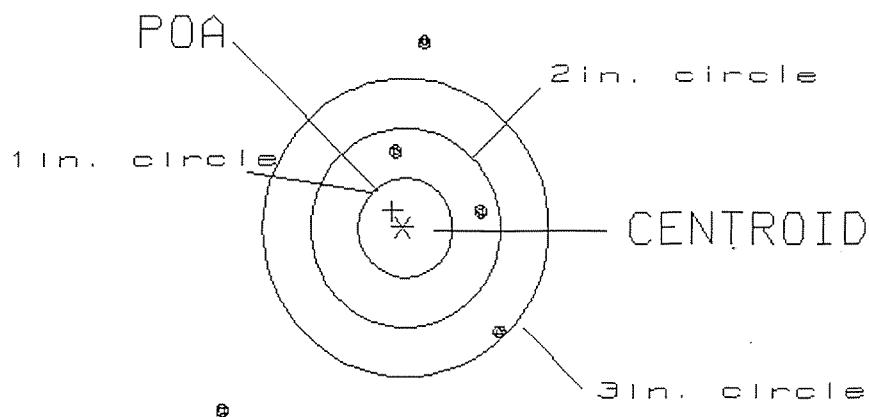
MAX RADIUS : 2.633

CENTROID X : .108

CENTROID Y : -.167

10 Oct 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6350129

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 2.92

0

VS= 3.66

2

GS= 4.25

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350129

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0126322 0126361

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-3-97	CLC
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-3-97	CLC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	10-3-97	CLC
	J) ASSEMBLE STOCK		9-30-97	RW
	K) ASSEMBLE SWIVEL STUDS		10/15/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-30-97	RW
	M) IRON SIGHT ALIGNMENT		9-30-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-30-97	RW
640	GALLERY TEST AND TARGET	L 65 R 85	10/10/97	LC
	A) MALFUNCTIONS		10/10/97	LC
	B) PIERCED PRIMERS		10/10/97	LC
645	INSPECT FOR LIVE AMMO		10-10-97	R.B.
655	FINAL INSPECTION A) HEADSPACE		10/15/97	TRP
	B) TRIGGER PULL	<u>2.39</u> <u>2.48</u> <u>2.38</u> <u>2.28</u> <u>2.38</u>	10-13-97	CR
	C) FUNCTION		10/15/97	TRP

650

BACK

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0126323

SWS TRIGGER PULL TEST

BARBER - M24 0126324

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. E6350129

DATE 9-30-97

TESTER CK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.68	2.34		2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.68	2.46		2.62	
PULL #3	2.37	2.70		2.45	
PULL #4	2.66	2.65		2.60	
PULL #5	2.52	2.35		2.50	
TOTAL	12.91	12.5		12.76	
AVG.	2.582	2.5		2.552	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.03		
PULL #2	2.82	3.26		
PULL #3	2.94	3.01		
PULL #4	2.86	3.27		
PULL #5	3.09	3.23		
TOTAL	14.86	15.8		
AVG.	2.972	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	4.12		4.01
PULL #2	4.18	3.98		4.26
PULL #3	4.04	4.19		4.01
PULL #4	4.26	4.08		3.97
PULL #5	4.15	4.28		3.90
TOTAL	21.32	20.65		24.12
AVG.	4.264	4.13		4.824

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
E6350129

46 ORDER NO.
25705

19RR



5705 E6350129

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6350129

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

