

BARBER - M24 0126327

UPC



E6350130

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0126327 M2400126366

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350130
10 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.198667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .217333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .294452

THE AMR FOR THIS RIFLE IS: 1.003

CENTROIDAL DISTANCES

0 TO 1 .376324
1 TO 2 .509449
1 TO 3 .616501

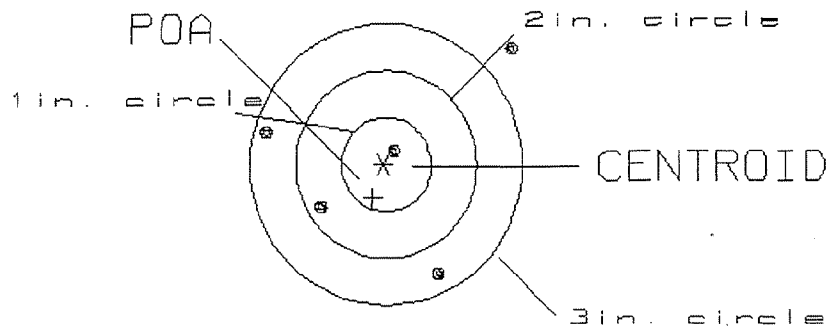
3 1
2 + <----POA

PATTERN #: 1
 POA TO CENTROID: .376
 MIN RADIUS : .155
 MEAN RADIUS : 1.105
 MAX RADIUS : 1.846
 CENTROID X : .122
 CENTROID Y : .356

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350130

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.70
 VS= 2.42
 GS= 2.86

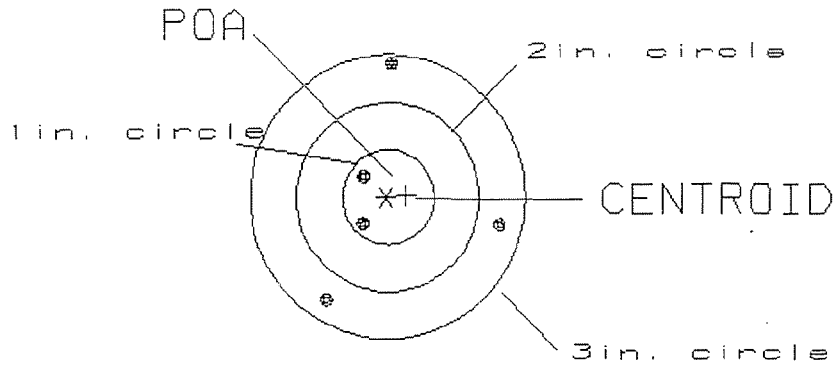
1
 2
 4

PATTERN #: 2
 POA TO CENTROID: .225
 MIN RADIUS : .339
 MEAN RADIUS : .926
 MAX RADIUS : 1.388
 CENTROID X : -.225
 CENTROID Y : -.017

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.85
 VS= 2.49
 GS= 2.58

2
 2
 5

BARBER - M24 0126332

REMINGTON CENTERFIRE ACCURACY TEST

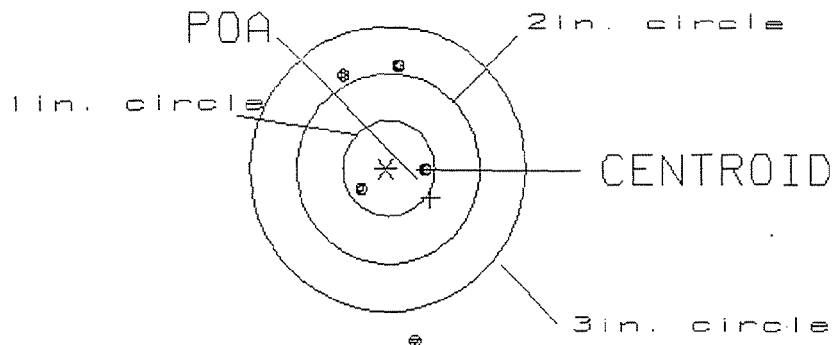
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .584
 MIN RADIUS : .370
 MEAN RADIUS : .977
 MAX RADIUS : 1.873
 CENTROID X : -.493
 CENTROID Y : .313

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .93

2

US= 2.91

2

GS= 2.98

4

BARBER - M24 0126333

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6350130DATE 8-26-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.50	2.54	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.61	2.51	
PULL #3	2.55	2.54	2.53	
PULL #4	2.50	2.54	2.51	
PULL #5	2.61	2.59	2.49	
TOTAL	12.68	12.78	12.58	
AVG.	2.536	2.556	2.516	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.06	3.00	
PULL #2	3.04	3.04	
PULL #3	3.05	3.01	
PULL #4	3.03	3.02	
PULL #5	3.08	2.94	
TOTAL	15.26	15.01	
AVG.	3.052	3.002	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	4.12		4.21
PULL #2	4.19	4.06		4.23
PULL #3	4.15	4.15		4.22
PULL #4	4.12	4.16		4.10
PULL #5	4.17	4.06		4.19
TOTAL	20.78	20.55		20.95
AVG.	4.156	4.110		4.190

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 635 0130

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CR
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-3-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.024</u> <u>.023</u> <u>.023</u>	9-3-97	CR
	J) ASSEMBLE STOCK		8-28-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-28-97	CR
	M) IRON SIGHT ALIGNMENT		8-28-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-28-97	CR
640	GALLERY TEST AND TARGET	Left 80 Right 70	9/10/97	TM
	A) MALFUNCTIONS		9/10/97	TM
	B) PIERCED PRIMERS		9/10/97	TM
645	INSPECT FOR LIVE AMMO		9/10/97	PL
655	FINAL INSPECTION A) HEADSPACE		9-11-97	RW
	B) TRIGGER PULL	<u>2.58</u> <u>2.51</u> <u>2.45</u> <u>2.52</u> <u>2.52</u>	9/11/97	TM
	C) FUNCTION			
660	PACK			

Do Not Use

VERY IMPORTANT - BOOK
Instruction - Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO.
E6350130

46

ORDER NO.
25705

18DR

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

5705 E6350130

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

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SERIAL NO.



E6350130

Do Not Use

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

