

UPC



E6350131

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0126340

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350131
18 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.103
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0466667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .113079

THE AMR FOR THIS RIFLE IS: .8847

CENTROIDAL DISTANCES

0 TO 1	.312416
1 TO 2	.531945
1 TO 3	.309613

2
+ <----POA
1 3

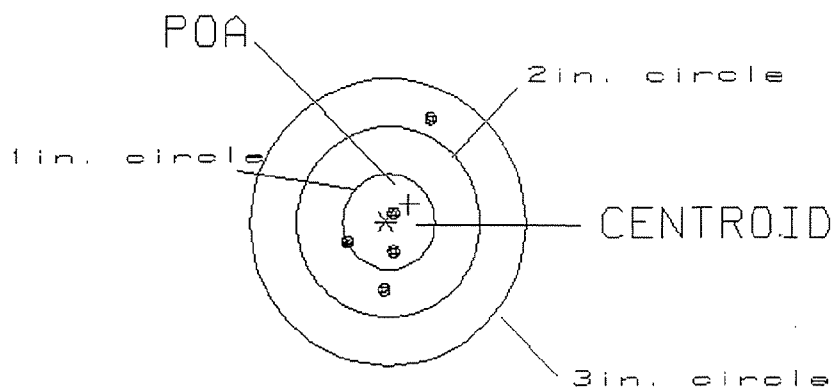
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .312
 MIN RADIUS : .159
 MEAN RADIUS : .575
 MAX RADIUS : 1.177
 CENTROID X : -.248
 CENTROID Y : -.190

17 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350131

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .89
 VS= 1.79
 GS= 1.85

2
 4
 5

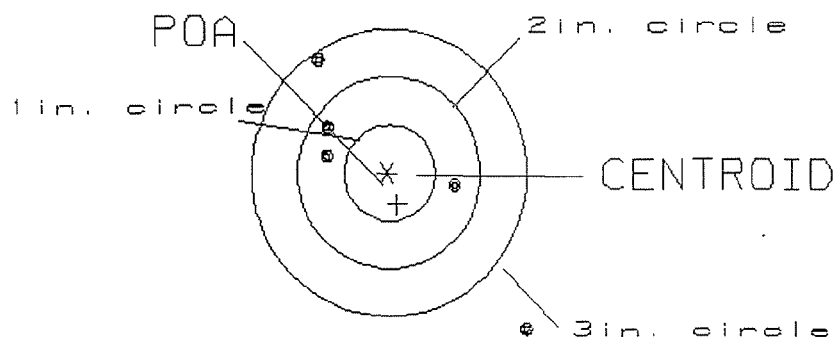
PATTERN #: 2

POA TO CENTROID: .342
 MIN RADIUS : .670
 MEAN RADIUS : 1.175
 MAX RADIUS : 2.205
 CENTROID X : -.111
 CENTROID Y : .324

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.29

0

VS= 2.79

3

GS= 3.61

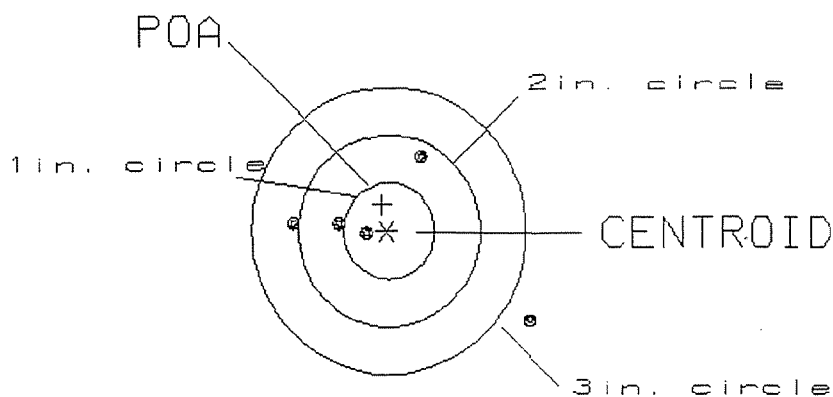
4

PATTERN #: 3
 POA TO CENTROID: .279
 MIN RADIUS : .288
 MEAN RADIUS : .904
 MAX RADIUS : 1.817
 CENTROID X : .050
 CENTROID Y : -.274

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.60
 US= 1.69
 GS= 2.80

1
 3
 4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350131

DATE 9/11/97

TESTER TPM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.40	2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.38	2.51	
PULL #3	2.58	2.45	2.49	
PULL #4	2.47	2.43	2.54	
PULL #5	2.59	2.40	2.41	
TOTAL	12.70	12.06	12.45	
AVG.	2.540	2.412	2.490	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.08	3.18	
PULL #2	3.09	3.20	
PULL #3	3.06	3.09	
PULL #4	3.09	3.13	
PULL #5	3.11	3.14	
TOTAL	15.43	15.74	
AVG.	3.086	3.148	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	4.20		3.95
PULL #2	4.08	4.17		3.90
PULL #3	4.02	4.19		4.06
PULL #4	4.09	4.22		4.09
PULL #5	4.17	4.13		4.10
TOTAL	20.39	20.91		20.10
AVG.	4.078	4.182		4.020

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350131

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-12-97	RW
CONT.	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-12-97	RW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1023</u> <u>1022</u> <u>1024</u>	9-12-97	RW
	J) ASSEMBLE STOCK		9-11-97	CK
	K) ASSEMBLE SWIVEL STUDS		9-25-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-11-97	CK
	M) IRON SIGHT ALIGNMENT		9-11-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-11-97	CK
640	GALLERY TEST AND TARGET	Left 55 Right 95	9/12/97	TM
	A) MALFUNCTIONS		9/12/97	TM
	B) PIERCED PRIMERS		9/12/97	TM
645	INSPECT FOR LIVE AMMO		9-17-97	AC TM
655	FINAL INSPECTION A) HEADSPACE		9-25-97	CK
	B) TRIGGER PULL	<u>2.31</u> <u>2.35</u> <u>2.39</u> <u>2.38</u> <u>2.46</u>	9-25-97	TM
	C) FUNCTION		9-25-97	CK
660	PACK			

Do Not Use

VERY IMPORTANT!
INSTRUCTION BOOK
ENCLOSED TO ASSIST
SAFE USE OF THIS
WEAPON.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Patent Registered. Please Recycle.

SERIAL NO
E6350131

46 ORDER NO
25705

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5705 E6350131

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MODEL 700™ M24

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0 47700 25705 1

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MODEL 700™ M24

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SERIAL NO



E6350131

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

