

UPC



E6350135

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

BARBER - M24 0126388

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350135
27 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.075$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.251667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.262604$

THE AMR FOR THIS RIFLE IS: 1.008

CENTROIDAL DISTANCES

0 TO 1	.435615
1 TO 2	.360303
1 TO 3	.368912

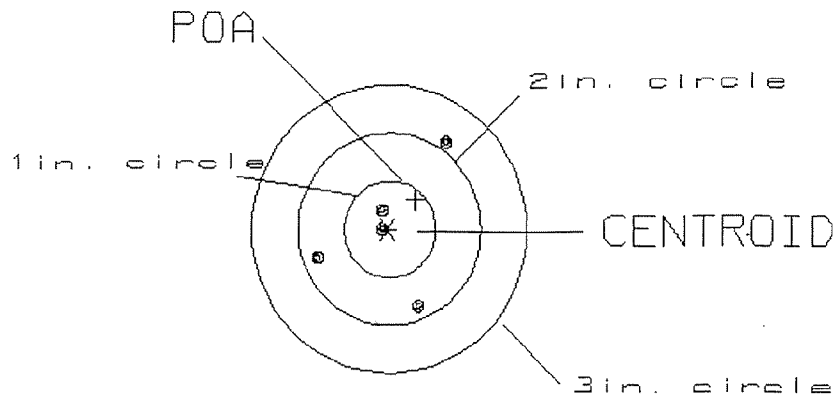
+ <----POA
1 2

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .435
 MIN RADIUS : .109
 MEAN RADIUS : .618
 MAX RADIUS : 1.133
 CENTROID X : -.312
 CENTROID Y : -.304

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350135.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.44

2

VS= 1.69

4

GS= 1.90

5

BARBER - M24 0126390

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .210

MIN RADIUS : .832

MEAN RADIUS : 1.752

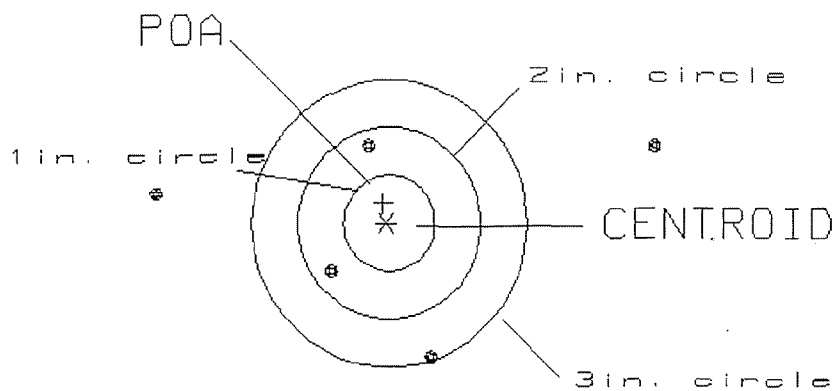
MAX RADIUS : 3.005

CENTROID X : .035

CENTROID Y : -.207

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350135.1

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 5.43

0

VS= 2.26

2

GS= 5.45

2

BARBER - M24 0126391

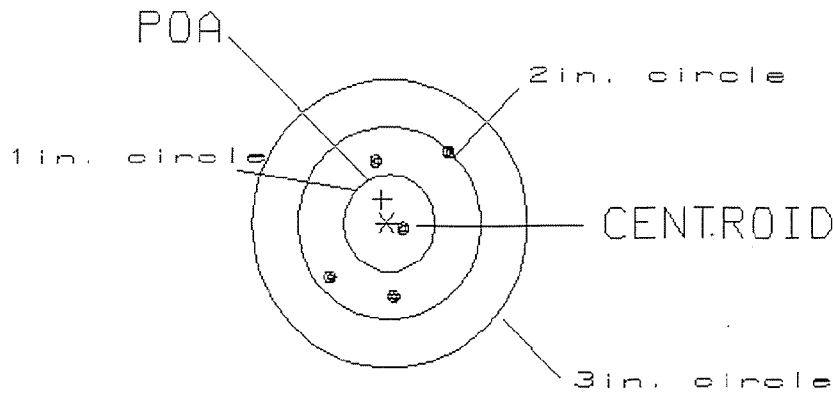
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .250
MIN RADIUS : .117
MEAN RADIUS : .654
MAX RADIUS : .933
CENTROID X : .052
CENTROID Y : -.244

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350135.1

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.21
VS= 1.45
GS= 1.74

1
5
5

BARBER - M24 0126392

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350135
21 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .081
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0373333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0891896

THE AMR FOR THIS RIFLE IS: 1.916

CENTROIDAL DISTANCES

0 TO 1	.360627
1 TO 2	.619187
1 TO 3	.639141

1
+ 3 <----POA
2

BARBER - M24 0126393

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

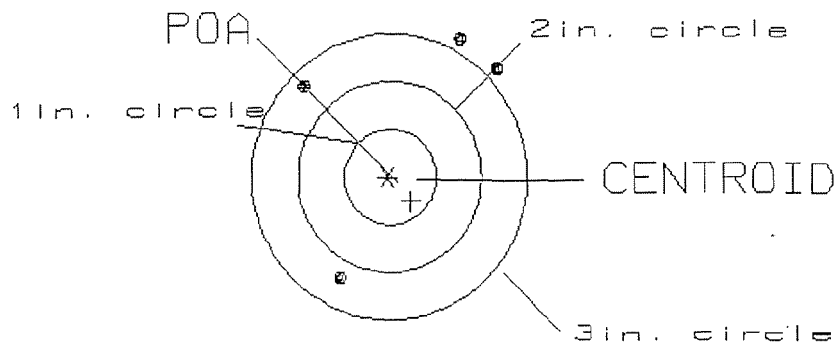
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .361
 MIN RADIUS : 1.136
 MEAN RADIUS : 1.641
 MAX RADIUS : 2.488
 CENTROID X : -.256
 CENTROID Y : .254

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6350135

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.17

0

VS= 3.84

0

GS= 4.03

2

BARBER - M24 0126394

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .263

MIN RADIUS : 1.122

MEAN RADIUS : 2.171

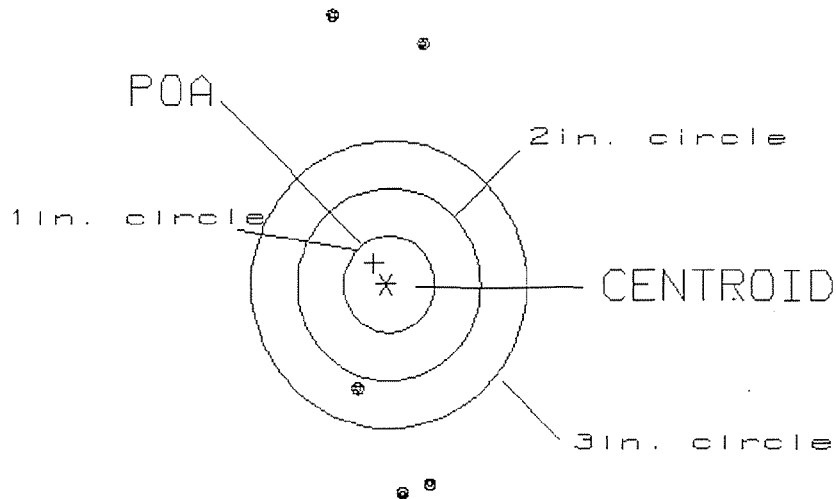
MAX RADIUS : 2.884

CENTROID X : .140

CENTROID Y : -.222

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6350135

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.12

0

VS= 4.97

0

GS= 5.04

1

BARBER - M24 0126395

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID: .367

MIN RADIUS : .613

MEAN RADIUS : 1.937

MAX RADIUS : 2.861

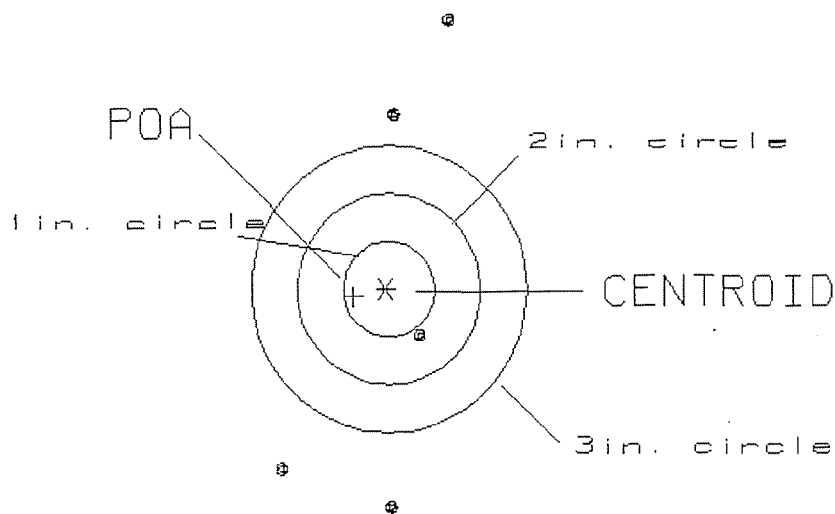
CENTROID X : .359

CENTROID Y : .080

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6350135

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.83

VS= 5.02

GS= 5.05

0

1

1

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 635 0135

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) BARBER M24 0126397	<u>5</u> <u>5</u> <u>5</u>	10-9-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-9-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.023</u>	10-9-97	CR
	J) ASSEMBLE STOCK		10-8-97	CR
	K) ASSEMBLE SWIVEL STUDS		10-29-97	C/C
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-8-97	CR
	M) IRON SIGHT ALIGNMENT		10-8-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-8-97	CR
640	GALLERY TEST AND TARGET	L 62 R 88	10/20/97 PB 10/27/97 DD	
	A) MALFUNCTIONS		10/20/97 PB 10/27/97 DD	
	B) PIERCED PRIMERS		10/20/97 PB 10/27/97 DD	
645	INSPECT FOR LIVE AMMO		10/20/97 LA 10/27/97 DD TM	
655	FINAL INSPECTION A) HEADSPACE		10-29-97	C/C
	B) TRIGGER PULL	<u>2.62</u> <u>2.55</u> <u>2.61</u> <u>2.65</u> <u>2.70</u>	10-28-97	TM
	C) FUNCTION		10-29-97	C/C
660	PACK			

BARBER - M24 0126398

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350135DATE 10-7-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.54	2.51	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.45	2.54	
PULL #3	2.45	2.48	2.55	
PULL #4	2.48	2.44	2.58	
PULL #5	2.51	2.41	2.41	
TOTAL	12.55	12.29	12.67	
AVG.	2.51	2.45	2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.95	3.13	
PULL #2	2.94	2.98	
PULL #3	2.90	3.12	
PULL #4	3.04	3.13	
PULL #5	2.98	3.11	
TOTAL	14.81	15.47	
AVG.	2.96	3.09	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	3.96		3.93
PULL #2	3.94	4.03		3.98
PULL #3	3.96	4.12		3.96
PULL #4	4.00	4.15		3.93
PULL #5	4.05	3.99		3.99
TOTAL	20.06	20.28		19.79
AVG.	4.01	4.05		3.95

Do Not Use

VERY IMPORTANT
Instruction Book
attached to assure
safe use of this
firearm.

Remington

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marks Registered Marks Deposited

SERIAL NO
E6350135

48
ORDER NO
25705

19RR

5705 E6350135

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MODEL 700[™] M24

UPC



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SERIAL NO



E6350135

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

