

UPC



E6350136

*INCLUDES 1 IN CHAMBER

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

BARBER - M24 0126403

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350136
30 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .124
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .27
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .297113

THE AMR FOR THIS RIFLE IS: 1.284

CENTROIDAL DISTANCES

0 TO 1 .282809
1 TO 2 .0400125
1 TO 3 .134952

P3
+ <----POA

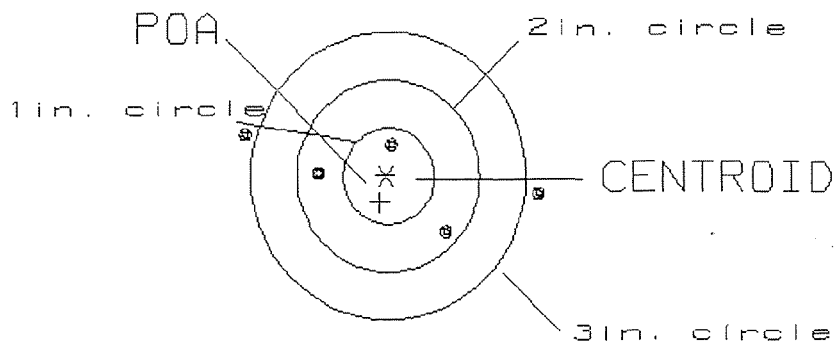
PATTERN #: 1

POA TO CENTROID: .282
 MIN RADIUS : .296
 MEAN RADIUS : 1.037
 MAX RADIUS : 1.612
 CENTROID X : .066
 CENTROID Y : .275

30 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350136

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.14

1

VS= .95

3

GS= 3.18

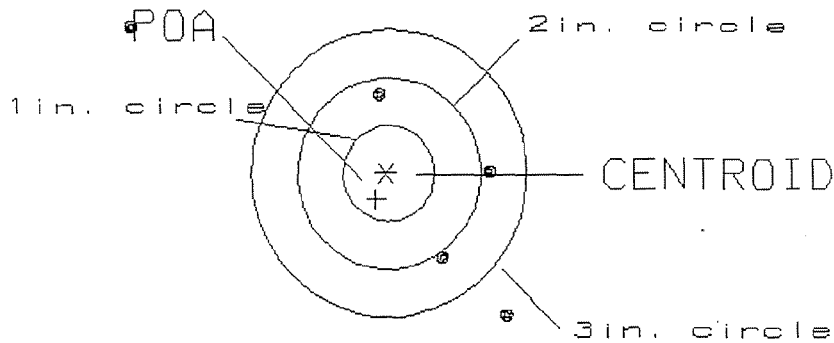
3

PATTERN #: 2
 POA TO CENTROID: .296
 MIN RADIUS : .851
 MEAN RADIUS : 1.607
 MAX RADIUS : 3.156
 CENTROID X : .106
 CENTROID Y : .276

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.06
 US= 2.97
 GS= 5.03

0
 1
 3

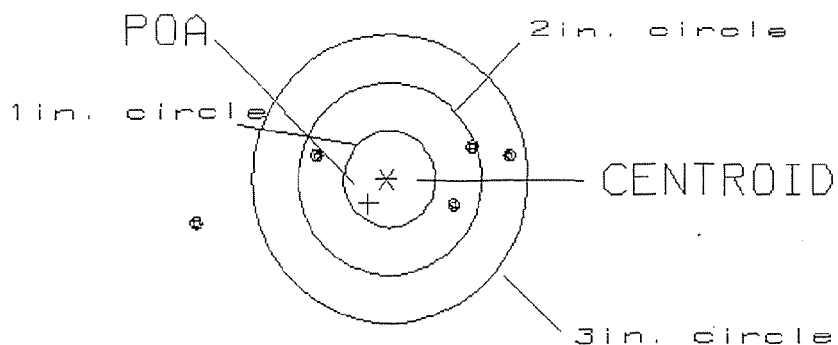
PATTERN #: 3

POA TO CENTROID: .327
 MIN RADIUS : .733
 MEAN RADIUS : 1.208
 MAX RADIUS : 2.166
 CENTROID X : .200
 CENTROID Y : .259

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.45

0

VS= .77

3

GS= 3.53

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350136

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F BARBER CM240BC26408	<u>4</u> <u>5</u> <u>5</u>	10-14-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>4</u> <u>4</u>	10-14-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	10-14-97	CR
	J) ASSEMBLE STOCK		10-10-97	CR
	K) ASSEMBLE SWIVEL STUDS		11/10/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-10-97	CR
	M) IRON SIGHT ALIGNMENT		10-10-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-10-97	CR
640	GALLERY TEST AND TARGET	L 73 R 77	10/30/97	PB
	A) MALFUNCTIONS		10/30/97	PB
	B) PIERCED PRIMERS		10/30/97	PB
645	INSPECT FOR LIVE AMMO		10/30/97	LC
655	FINAL INSPECTION A) HEADSPACE		11/10/97	RP
	B) TRIGGER PULL	<u>2.54</u> <u>2.48</u> <u>2.47</u> <u>2.45</u> <u>2.47</u>	10-31-97	C/C
	C) FUNCTION		11/10/97	RP
660	PACK			

BARBER - M24 0126409

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350136DATE 10-9-97TESTER TIM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.61	2.58	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.56	2.56	
PULL #3	2.58	2.58	2.69	
PULL #4	2.59	2.68	2.57	
PULL #5	2.58	2.66	2.55	
TOTAL	12.95	13.06	12.92	
AVG.	2.59	2.61	2.58	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.16	3.02	
PULL #2	2.97	3.23	
PULL #3	2.92	3.13	
PULL #4	2.95	3.29	
PULL #5	2.99	3.28	
TOTAL	14.99	15.95	
AVG.	2.99	3.19	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	4.17		4.05
PULL #2	3.99	4.01		4.11
PULL #3	4.06	4.03		4.17
PULL #4	3.94	4.00		4.18
PULL #5	3.92	3.96		4.07
TOTAL	19.83	20.17		20.58
AVG.	3.96	4.03		4.11

Do Not Use

VERY IMPORTANT
INSTRUCTIONS BOOK
ATTACHED TO ASSURE
SAFE USE OF THIS
FIREARM

SERIAL NO
E6350136

ORDER NO
25705

19RR

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marks Registered Marks Deposited

5705 E6350136

ORDER 25705

MODEL 700™ M24

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SERIAL NO



E6350136

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

