

BARBER - M24 0126423

UPC



E6351234

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0126423 M2409126462

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0126425

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351234
21 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .193333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.166
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .254821

THE AMR FOR THIS RIFLE IS: 1.164

CENTROIDAL DISTANCES

0 TO 1	.481087
1 TO 2	.271811
1 TO 3	.448736

+ 3 <----POA
2
1

BARBER - M24 0126426

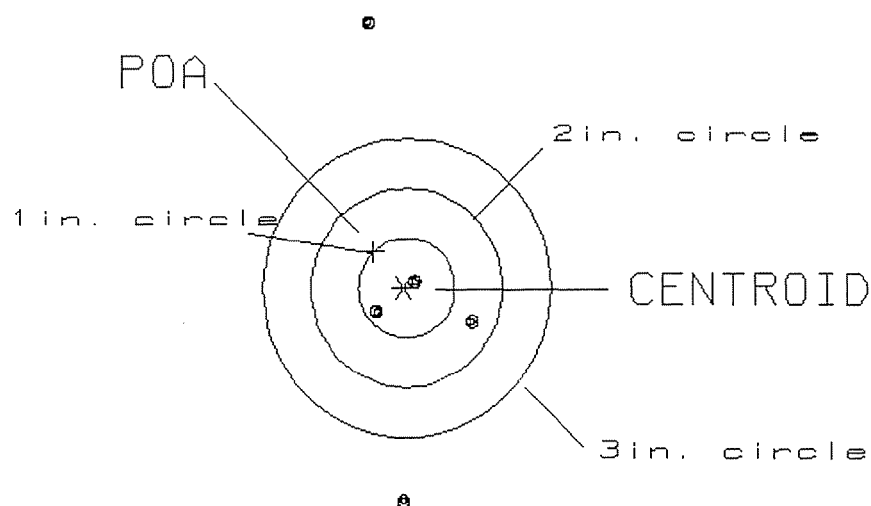
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
POA TO CENTROID: .481
MIN RADIUS : .046
MEAN RADIUS : 1.209
MAX RADIUS : 2.721
CENTROID X : .318
CENTROID Y : -.361

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6351234

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.07

2

VS= 4.83

3

GS= 4.84

3

BARBER - M24 0126427

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .221

MIN RADIUS : .431

MEAN RADIUS : 1.328

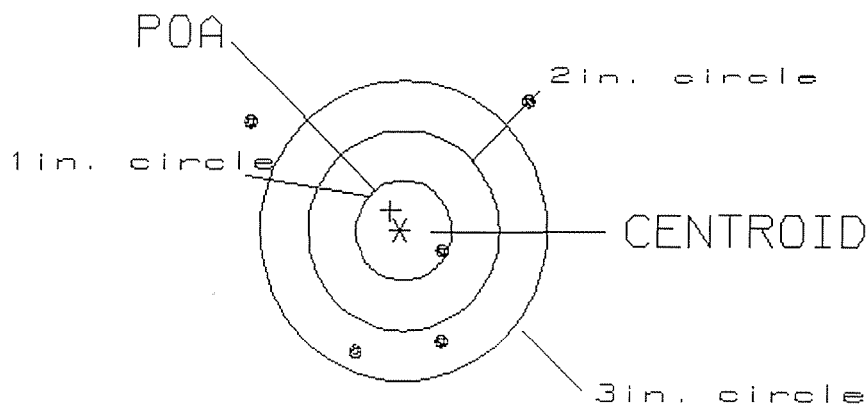
MAX RADIUS : 1.942

CENTROID X : .102

CENTROID Y : -.196

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6351234

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.90

1

VS= 2.50

1

GS= 3.05

3

BARBER - M24 0126428

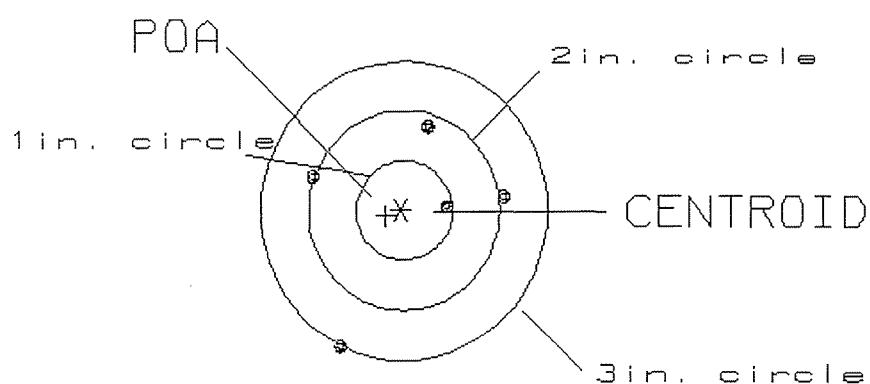
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
POA TO CENTROID: .170
MIN RADIUS : .423
MEAN RADIUS : .956
MAX RADIUS : 1.477
CENTROID X : .160
CENTROID Y : .059

20 Oct 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/e6351234

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.97

1

VS= 2.15

2

GS= 2.31

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6351234

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>5</u> <u>5</u>	10-9-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	10-9-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	10-9-97	CR
	J) ASSEMBLE STOCK		10-8-97	CR
	K) ASSEMBLE SWIVEL STUDS		10/23/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-8-97	CR
	M) IRON SIGHT ALIGNMENT		10-8-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-8-97	CR
640	GALLERY TEST AND TARGET	L 64 R 84	10/20/97	KT
	A) MALFUNCTIONS		10/20/97	KT
	B) PIERCED PRIMERS		10/20/97	KT
645	INSPECT FOR LIVE AMMO		10/20/97	P.B.
655	FINAL INSPECTION A) HEADSPACE		10/23/97	TRP
	B) TRIGGER PULL	<u>2.69</u> <u>2.70</u> <u>2.76</u> <u>2.78</u> <u>2.74</u>	10-23-97	CK
	C) FUNCTION		10/23/97	TRP

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0126430 0126469

SWS TRIGGER PULL TEST

BARBER - M24 0126431

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6351234

DATE 10-7-97

TESTER T M

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.44	2.43	2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.49	2.47	
PULL #3	2.40	2.50	2.45	
PULL #4	2.39	2.51	2.44	
PULL #5	2.42	2.54	2.48	
TOTAL	12.11	12.47	12.37	
AVG.	2.42	2.49	2.47	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.99	3.07	
PULL #2	3.07	3.19	
PULL #3	3.04	3.20	
PULL #4	2.96	3.16	
PULL #5	3.15	3.10	
TOTAL	15.21	15.72	
AVG.	3.04	3.14	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.19		4.05
PULL #2	3.98	4.10		4.01
PULL #3	4.01	4.07		3.99
PULL #4	4.10	4.13		4.05
PULL #5	4.17	4.19		3.90
TOTAL	20.35	20.68		20.00
AVG.	4.07	4.13		4.00

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
E6351234

46
ORDER NO.
25705

10RR



5705 E6351234

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



SERIAL NO.
E6351234

