

E6351235

UPC



E6351235

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
* INCLUDES 1 IN MAGAZINE	

BARBER - M24 0126436

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351235
27 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .082
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.164333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .183656

THE AMR FOR THIS RIFLE IS: 1.146

CENTROIDAL DISTANCES

0 TO 1	.382907
1 TO 2	.494272
1 TO 3	.305477

3 2 <----POA

1

BARBER - M24 0126437

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .382

MIN RADIUS : .729

MEAN RADIUS : 1.187

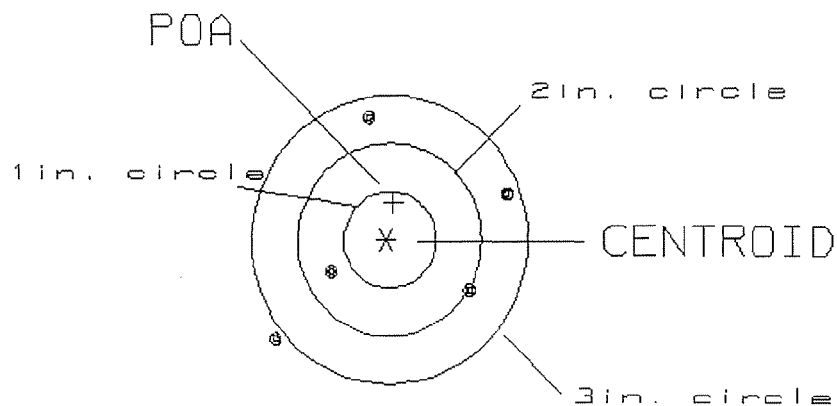
MAX RADIUS : 1.576

CENTROID X : -.067

CENTROID Y : -.377

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351235.1

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.44

0

VS= 2.31

2

GS= 2.85

4

BARBER - M24 0126438

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .286

MIN RADIUS : .616

MEAN RADIUS : 1.414

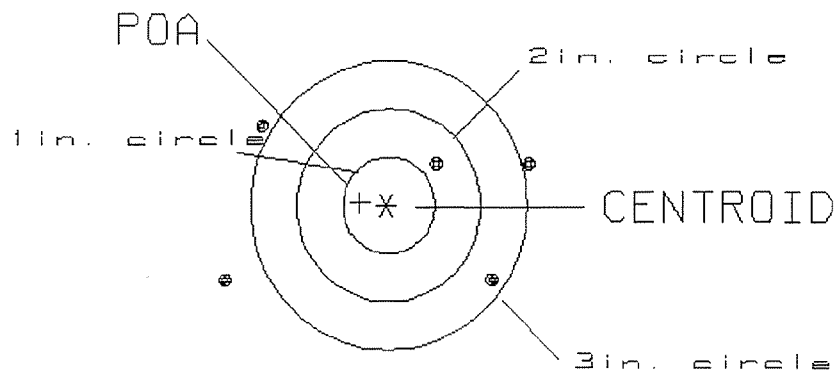
MAX RADIUS : 1.922

CENTROID X : .284

CENTROID Y : -.029

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG351235.1

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 3.25

0

VS= 1.62

1

GS= 3.47

2

BARBER - M24 0126439

REMINGTON CENTERFIRE ACCURACY TEST

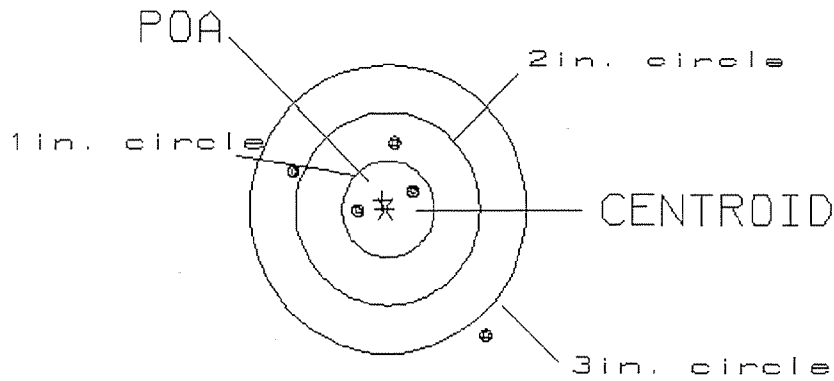
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .092
 MIN RADIUS : .352
 MEAN RADIUS : .838
 MAX RADIUS : 1.672
 CENTROID X : .029
 CENTROID Y : -.087

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351235.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.06

2

VS= 2.01

3

GS= 2.70

4

BARBER - M24 0126440

Remington Test Lab, Ilion, N.Y.

Centroid distance calculations for Rifle # E6351235
21 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.215667

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .318

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .384234

THE AMR FOR THIS RIFLE IS: 2.257

CENTROIDAL DISTANCES

0 TO	1	1.17902
1 TO	2	1.19856
1 TO	3	1.45447

1	2
+	<----POA
3	

BARBER - M24 0126441

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

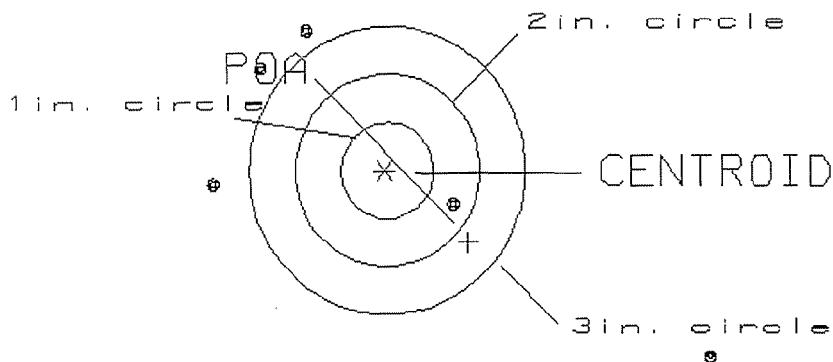
PATTERN #: ☐ 1 ☐

POA TO CENTROID: 1.179
 MIN RADIUS : .778
 MEAN RADIUS : 2.021
 MAX RADIUS : 4.000
 CENTROID X : -.913
 CENTROID Y : .746

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351235

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 5.37
 VS= 3.40
 GS= 5.72

0
 1
 1

BARBER - M24 0126442

REMINGTON CENTERFIRE ACCURACY TEST

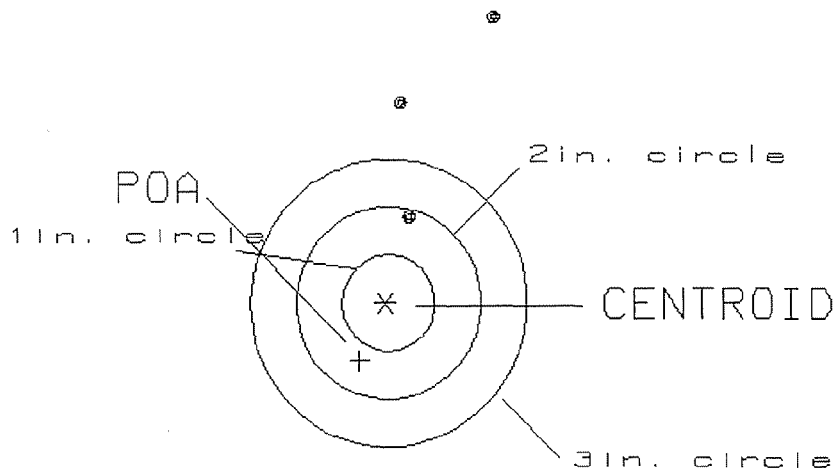
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .663
 MIN RADIUS : .876
 MEAN RADIUS : 2.497
 MAX RADIUS : 3.584
 CENTROID X : .277
 CENTROID Y : .603

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG351235

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.18
 VS= 6.60
 GS= 6.77

0
 1
 1

BARBER - M24 0126443

REMINGTON CENTERFIRE ACCURACY TEST

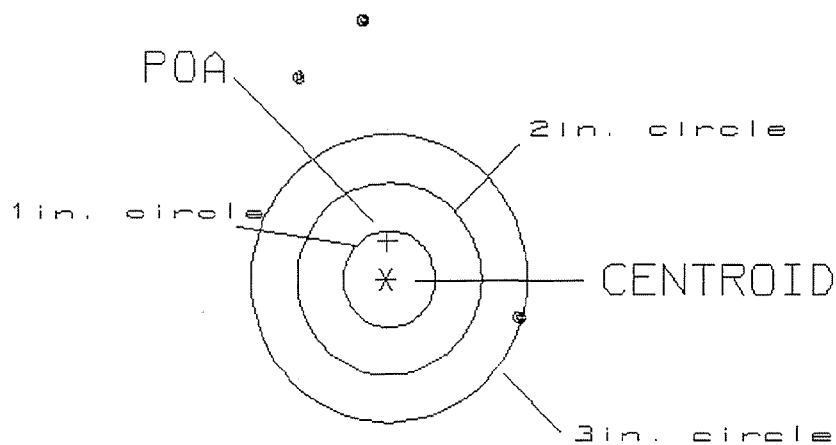
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .395
 MIN RADIUS : 1.444
 MEAN RADIUS : 2.254
 MAX RADIUS : 2.728
 CENTROID X : -.011
 CENTROID Y : -.395

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351235

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.36

0

VS= 4.99

0

GS= 5.11

1

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351235

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	BARBER M24 0126445	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-9-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>4</u> <u>3</u>	10-9-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	10-9-97	CR
	J) ASSEMBLE STOCK		10-8-97	CR
	K) ASSEMBLE SWIVEL STUDS		10-29-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-8-97	CR
	M) IRON SIGHT ALIGNMENT		10-8-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-8-97	CR
640	GALLERY TEST AND TARGET	R 63 L 87	10/20/97	LT
	A) MALFUNCTIONS		10/20/97 10-27-97	LT TM
	B) PIERCED PRIMERS		10/20/97 10-27-97	LT TM
645	INSPECT FOR LIVE AMMO		10/20/97 10-27-97	P.B. TM DD
655	FINAL INSPECTION A) HEADSPACE		10-29-97	CK
	B) TRIGGER PULL	<u>2.56</u> <u>2.40</u> <u>2.30</u> <u>2.28</u> <u>2.25</u>	10-28-97	TM
	C) FUNCTION		10-29-97	CK

BARBER - M24 0126446

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351235DATE 10-7-97TESTER TM

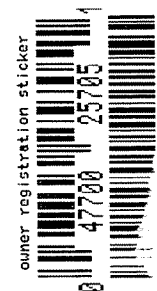
	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.36	2.40	2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.30	2.36	2.51	
PULL #3	2.38	2.38	2.50	
PULL #4	2.40	2.45	2.62	
PULL #5	2.31	2.40	2.48	
TOTAL	11.75	11.99	12.64	
AVG.	2.35	2.39	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.96	3.01	
PULL #2	2.93	3.02	
PULL #3	2.98	3.03	
PULL #4	2.90	3.00	
PULL #5	2.94	3.03	
TOTAL	14.71	15.09	
AVG.	2.94	3.01	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.17	4.10		4.10
PULL #2	3.98	4.08		4.18
PULL #3	4.02	4.12		4.05
PULL #4	4.09	4.18		3.92
PULL #5	4.13	4.12		4.03
TOTAL	20.39	20.60		20.28
AVG.	4.07	4.12		4.05

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

Do Not Use

VERY IMPORTANT:
INSTRUCTION BOOK
PROCESSED TO ASSURE
SAFE USE OF THIS
WEAPON

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Marco Registered Marque Deposited

SERIAL NO.
E6351235

48 ORDER NO.
25705

10RR

5705 E6351235

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6351235

Do Not Use