

UPC



E6351236

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351236
10 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .124333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.00333333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .124378

THE AMR FOR THIS RIFLE IS: .63

CENTROIDAL DISTANCES

0	TO	1	.161251
1	TO	2	.208543
1	TO	3	.415072

+2³ <----POA
1

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .161

MIN RADIUS : .224

MEAN RADIUS : .621

MAX RADIUS : .834

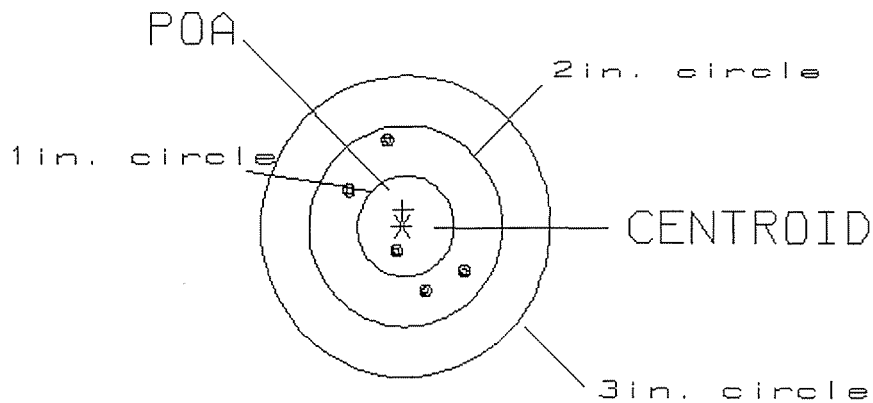
CENTROID X : -.009

CENTROID Y : -.161

10 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351236

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.17

1

VS= 1.43

5

GS= 1.48

5

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .100

MIN RADIUS : .226

MEAN RADIUS : .487

MAX RADIUS : .710

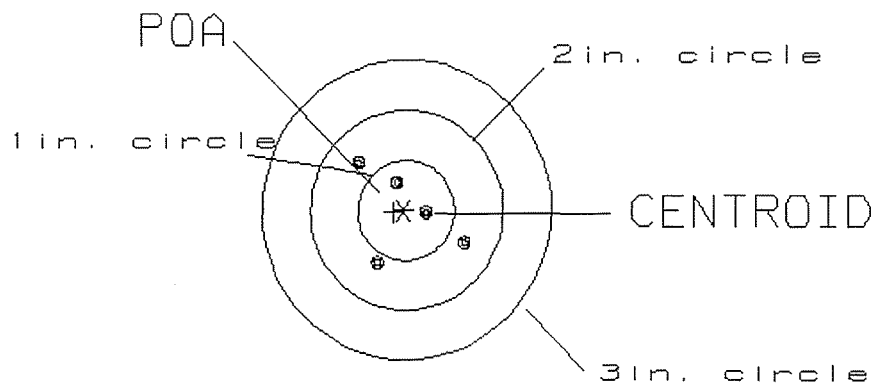
CENTROID X : .098

CENTROID Y : .018

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351236

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.09

2

VS= 1.00

5

GS= 1.36

5

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .313

MIN RADIUS : .282

MEAN RADIUS : .782

MAX RADIUS : 1.192

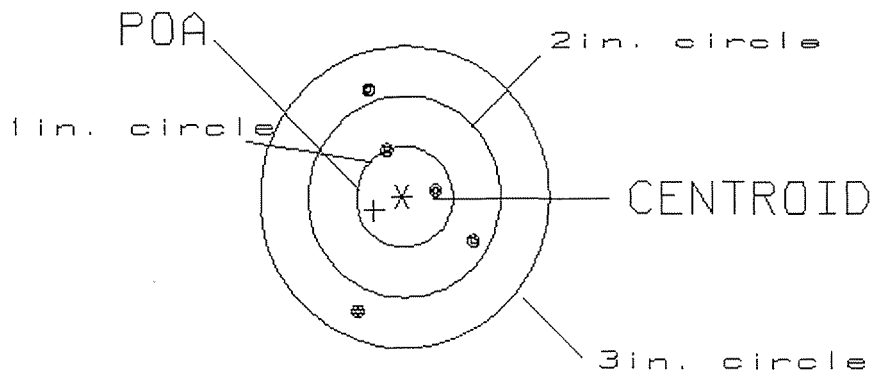
CENTROID X : .284

CENTROID Y : .133

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351236

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.22

2

VS= 2.13

3

GS= 2.13

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6351236

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

BARBER - M24 0126455 M2400126494

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>5</u> <u>5</u>	10-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>7</u> <u>2</u>	10-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.022</u>	10-3-97	CK
	J) ASSEMBLE STOCK		9-30-97	CR
	K) ASSEMBLE SWIVEL STUDS		10/22/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-30-97	CR
	M) IRON SIGHT ALIGNMENT		9-30-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-30-97	CR
640	GALLERY TEST AND TARGET	L 57 R 93	10/10/97	LT
	A) MALFUNCTIONS		10/10/97	LT
	B) PIERCED PRIMERS		10/10/97	LT
645	INSPECT FOR LIVE AMMO		10/10/97	P.B.
655	FINAL INSPECTION A) HEADSPACE		10/22/97	RP
	B) TRIGGER PULL	<u>2.45</u> <u>2.53</u> <u>2.48</u> <u>2.47</u> <u>2.50</u>	10/9/97	TM
	C) FUNCTION		10/22/97	RP
660	BACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6351236DATE 9-30-97TESTER DED

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.35	2.42	2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.34	2.43	2.55	
PULL #3	2.40	2.40	2.53	
PULL #4	2.44	2.41	2.57	
PULL #5	2.48	2.50	2.53	
TOTAL	12.0	12.1	12.6	
AVG.	2.40	2.43	2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.03	2.96	
PULL #2	2.95	2.98	
PULL #3	2.97	2.99	
PULL #4	3.02	2.94	
PULL #5	2.98	3.01	
TOTAL	14.9	14.8	
AVG.	2.99		

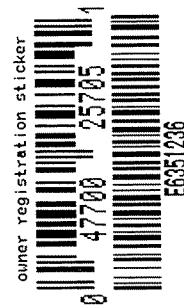
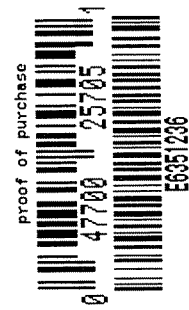
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	3.84		4.25
PULL #2	4.07	3.87		4.21
PULL #3	4.04	4.02		4.20
PULL #4	4.01	3.92		4.26
PULL #5	4.05	4.06		4.24
TOTAL	20.22	19.7		21.1
AVG.	4.04	3.94		4.23

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

SERIAL NO.



ORDER 25705
MODEL 700TM M24
UPC



ORDER 25705
MODEL 700TM M24
UPC



VERY IMPORTANT
Instruction
enclosed to
safe use
firearm.

SERIAL NO.
E635123

46 ORDER NO.
25705

10R

Remington®

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

5705 E6351236