

UPC



E6351241

|                        |       |
|------------------------|-------|
| ORDER NO.              | 25705 |
| BARREL LENGTH          | 24"   |
| CAPACITY *             | 6     |
| *INCLUDES 1 IN CHAMBER |       |

**BARBER - M24 0126514**

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351241  
10 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.114333  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .029  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .117954

THE AMR FOR THIS RIFLE IS: 1.082

**CENTROIDAL DISTANCES**

0 TO 1 .142127  
1 TO 2 .301783  
1 TO 3 .0776209

13  
+  
2 <----POA

**BARBER - M24 0126515**

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010

POA TO CENTROID: .142

MIN RADIUS : .473

MEAN RADIUS : 1.189

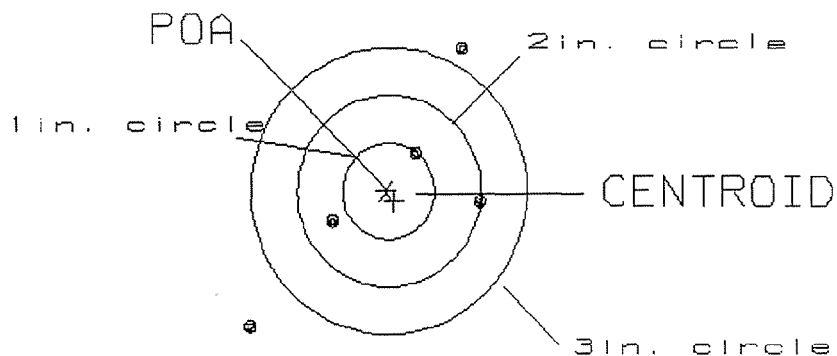
MAX RADIUS : 2.070

CENTROID X : -.090

CENTROID Y : .110

10 Sep 1997

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**CENTERFIRE PATTERN # 1**

# OF SHOTS= 5

# IN CIRCLE

HS= 2.50

1

VS= 2.92

2

GS= 3.71

3

**BARBER - M24 0126516**

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .283

MIN RADIUS : .601

MEAN RADIUS : 1.053

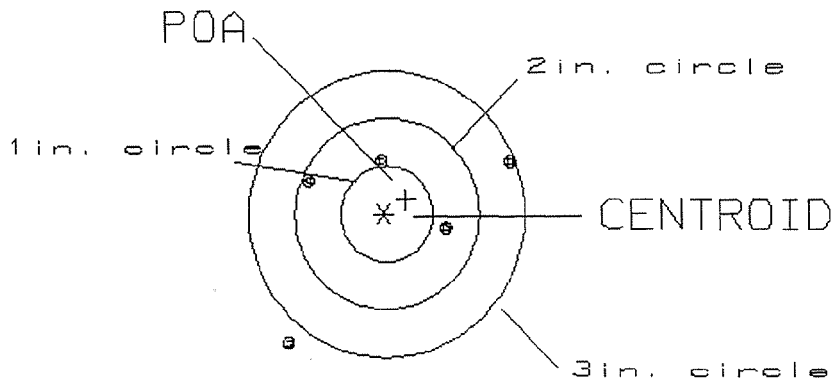
MAX RADIUS : 1.693

CENTROID X : -.238

CENTROID Y : -.153

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6351241

**CENTERFIRE PATTERN # 2**

# OF SHOTS= 5

# IN CIRCLE

HS= 2.32

0

VS= 1.94

3

GS= 3.00

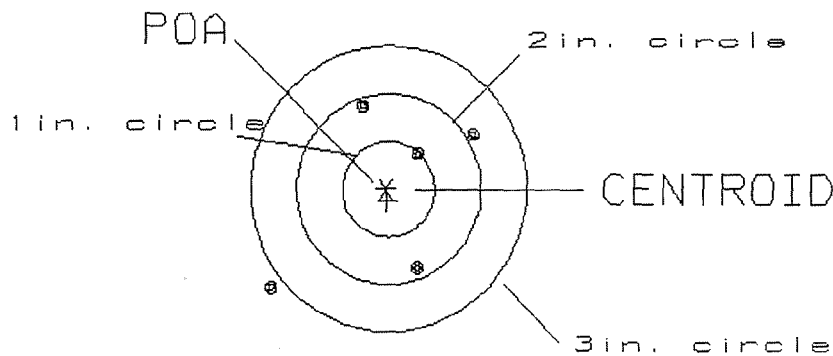
4

PATTERN #: 3  
 POA TO CENTROID: .131  
 MIN RADIUS : .490  
 MEAN RADIUS : 1.003  
 MAX RADIUS : 1.638  
 CENTROID X : -.015  
 CENTROID Y : .130

10 Sep 1997

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# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 2.21

1

VS= 1.91

3

GS= 2.77

4

BARBER - M24 0126518

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6357241DATE 9-2-97TESTER RW

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|-------|------------------------------------------------------------------------|
| PULL #1 | 2.41             | 2.70                     |                                | 2.77  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.50             | 2.69                     |                                | 2.73  |                                                                        |
| PULL #3 | 2.49             | 2.68                     |                                | 2.69  |                                                                        |
| PULL #4 | 2.48             | 2.59                     |                                | 2.73  |                                                                        |
| PULL #5 | 2.46             | 2.64                     |                                | 2.64  |                                                                        |
| TOTAL   | 12.34            | 13.30                    |                                | 13.56 |                                                                        |
| AVG.    | 2.47             | 2.66                     |                                | 2.71  |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.11             | 3.24                     |  |          |
| PULL #2 | 3.45             | 3.13                     |  |          |
| PULL #3 | 3.47             | 3.34                     |  |          |
| PULL #4 | 3.40             | 3.28                     |  |          |
| PULL #5 | 3.41             | 3.31                     |  |          |
| TOTAL   | 16.84            | 16.30                    |  |          |
| AVG.    | 3.37             | 3.26                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.16             | 4.09                     |                                | 4.22                                 |
| PULL #2 | 4.08             | 4.27                     |                                | 4.30                                 |
| PULL #3 | 4.03             | 4.08                     |                                | 4.52                                 |
| PULL #4 | 4.14             | 4.16                     |                                | 4.32                                 |
| PULL #5 | 4.19             | 4.08                     |                                | 4.69                                 |
| TOTAL   | 20.60            | 20.68                    |                                | 22.05                                |
| AVG.    | 4.12             | 4.14                     |                                | 4.41                                 |

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6351241

| OP. #        | OPERATION NAME                                                 | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |      |         |
| 600          | PROOF                                                          |          |      |         |
| 607          | CHECK HEADSPACE                                                |          |      |         |
| 610          | DIS-ASSEMBLE GUN                                               |          |      |         |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |      |         |
|              | MAGNAFLUX BOLT                                                 |          |      |         |
| 615          | ROLLMARK CALIBER                                               |          |      |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          |      |         |
| 618          | POLISH BARREL                                                  |          |      |         |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |      |         |
|              | (BOLT)                                                         |          |      |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |      |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |      |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |      |         |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |      |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |      |         |

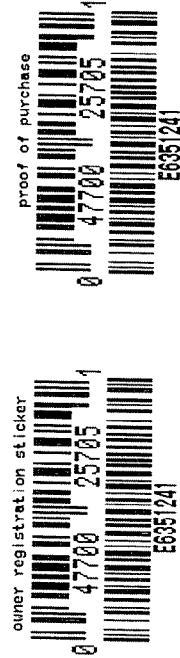
| OP. # | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE                                                       | <u>5</u> <u>5</u> <u>5</u>                                  | 9-4-97  | CK      |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>2</u> <u>2</u> <u>2</u>                                  | 9-4-97  | CK      |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |         |         |
|       | I) FIRING PIN INDENT                                                     | <u>.022</u> <u>.022</u> <u>.021</u>                         | 9-4-97  | CK      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 9-3-97  | CR      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             |         |         |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 9-3-97  | CR      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 9-3-97  | CR      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             | 9-3-97  | CR      |
| 640   | GALLERY TEST AND<br>TARGET                                               | L. 65 R. 85                                                 | 9-6-97  | DH      |
|       | A) MALFUNCTIONS                                                          |                                                             | 9-6-97  | DH      |
|       | B) PIERCED PRIMERS                                                       |                                                             | 9-6-97  | DH      |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | 9-6-97  | AAP     |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 9/11/97 | RW      |
|       | B) TRIGGER PULL                                                          | <u>2.53</u> <u>2.57</u> <u>2.55</u> <u>2.58</u> <u>2.58</u> | 9/11/97 | TN      |
|       | C) FUNCTION                                                              |                                                             |         |         |
| 660   | PACK                                                                     |                                                             |         |         |

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: READ INSTRUCTIONS. BOOK ENCLOSED TO ASSURE SAFE USE OF THIS FIREARM.

SERIAL NO. E6351241

48 ORDER NO. 25705

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

18DR

5705 E6351241

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MODEL 700™ M24  
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