

UPC



E6351246

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

Lot #17

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6351246

46 ORDER NO. 25705

18DR

5705 E6351246

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MODEL 700™ M24

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MODEL 700™ M24

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SERIAL NO.



E6351246

BARBER - M24 0126587

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351246
8 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .134667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0143333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .135427

THE AMR FOR THIS RIFLE IS: 1.216

CENTROIDAL DISTANCES

0 TO 1 .288134
1 TO 2 .137321
1 TO 3 .351484

$\frac{2}{3}$ ²1 <----POA

BARBER - M24 0126588

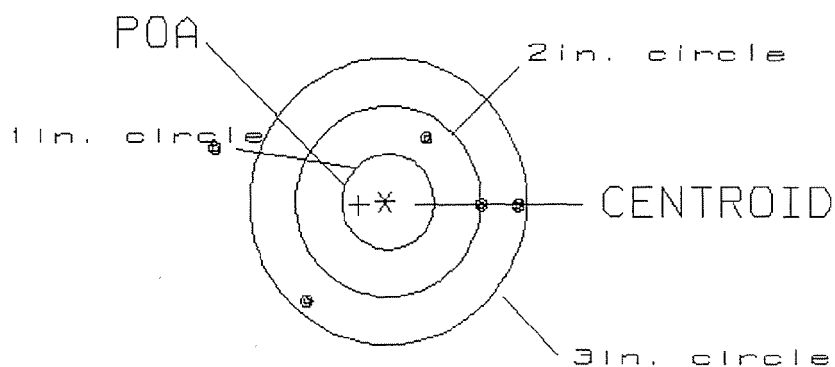
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .288
MIN RADIUS : .776
MEAN RADIUS : 1.291
MAX RADIUS : 1.940
CENTROID X : .286
CENTROID Y : .035

8 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351246

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 3.23

0

VS= 1.68

2

GS= 3.29

4

BARBER - M24 0126589

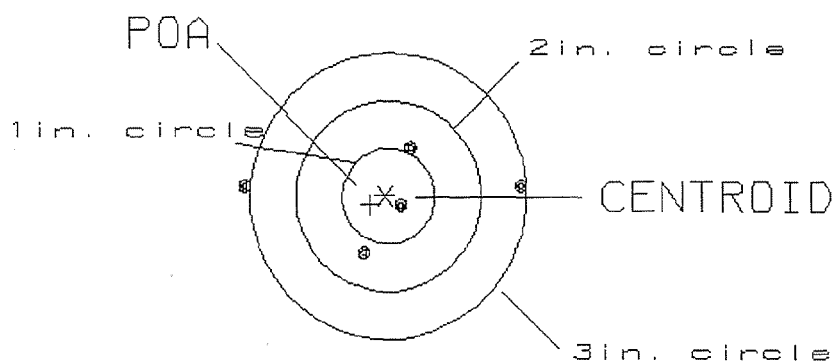
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
POA TO CENTROID: .187
MIN RADIUS : .204
MEAN RADIUS : .898
MAX RADIUS : 1.519
CENTROID X : .162
CENTROID Y : .094

8 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351246

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.99

1

US= 1.16

3

GS= 2.99

4

BARBER - M24 0126590

REMINGTON CENTERFIRE ACCURACY TEST

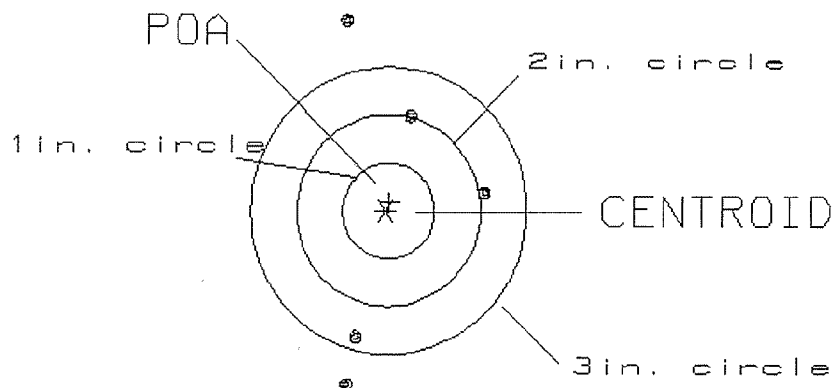
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID: .097
MIN RADIUS : 1.022
MEAN RADIUS : 1.459
MAX RADIUS : 2.023
CENTROID X : -.044
CENTROID Y : -.086

8 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351246

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.51

0

VS= 3.80

0

GS= 3.80

3

BARBER - M24 0126591

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6351246DATE 8-5-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.40	2.35	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.36	2.37	2.67	
PULL #3	2.32	2.30	2.65	
PULL #4	2.32	2.35	2.61	
PULL #5	2.37	2.37	2.69	
TOTAL	11.77	11.74	13.21	
AVG.	2.354	2.348	2.642	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.01	3.04	
PULL #2	3.10	3.07	
PULL #3	2.98	3.24	
PULL #4	2.97	3.21	
PULL #5	2.99	3.23	
TOTAL	15.05	15.79	
AVG.	3.010	3.158	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	3.94		4.08
PULL #2	4.21	4.07		4.16
PULL #3	4.13	4.12		4.08
PULL #4	4.19	4.03		4.13
PULL #5	4.18	4.03		4.19
TOTAL	20.93	20.19		20.64
AVG.	4.186	4.038		4.128

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351246

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CR
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-3-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	9-3-97	CR
	J) ASSEMBLE STOCK		8-25-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-25-97	CR
	M) IRON SIGHT ALIGNMENT		8-25-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-25-97	CR
640	GALLERY TEST AND TARGET		9-8-97	KT
	A) MALFUNCTIONS		9-8-97	KT
	B) PIERCED PRIMERS		9-8-97	KT
645	INSPECT FOR LIVE AMMO		9-8-97	BWT
655	FINAL INSPECTION A) HEADSPACE		9-10-97	RW
	B) TRIGGER PULL	<u>2.63</u> <u>2.60</u> <u>2.70</u> <u>2.74</u> <u>2.73</u>	9/10/97	TAM
	C) FUNCTION			
660	PACK			