

UPC



E6351251

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

BARBER - M24 0126639

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351251
26 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.121667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0566667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.134216$

THE AMR FOR THIS RIFLE IS: 1.227

CENTROIDAL DISTANCES

Ø TO 1 .540231
1 TO 2 .581868
1 TO 3 .72719

1
2⁺ <----POA
3

BARBER - M24 0126640

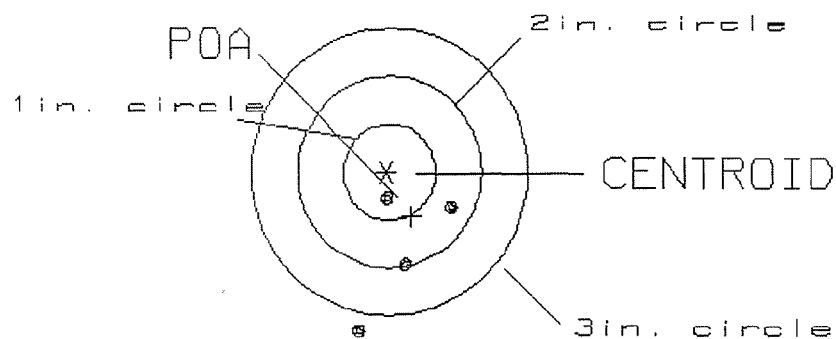
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1 1 0
FOA TO CENTROID: .540
MIN RADIUS : .238
MEAN RADIUS : 1.367
MAX RADIUS : 3.225
CENTROID X : -.275
CENTROID Y : .465

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351251

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.10

1

VS= 4.62

3

GS= 4.82

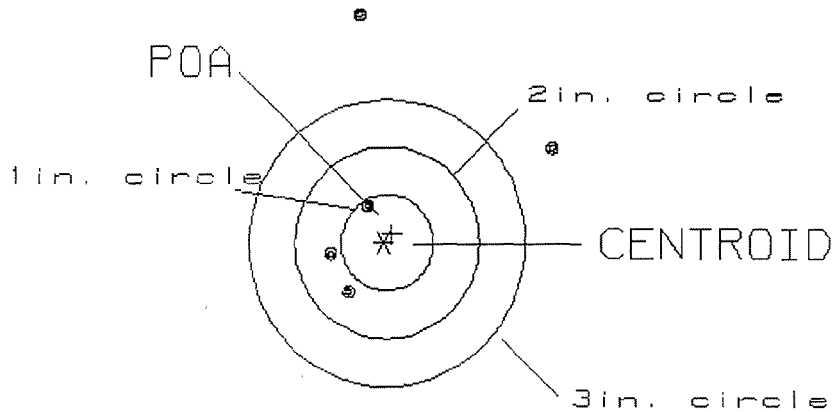
3

PATTERN #: 0 2 0
 POA TO CENTROID: .123
 MIN RADIUS : .414
 MEAN RADIUS : 1.526
 MAX RADIUS : 3.034
 CENTROID X : -.088
 CENTROID Y : -.086

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CENTERFIRE PATTERN # 2



OF SHOTS= 6

IN CIRCLE

HS= 2.35

1

VS= 5.38

3

GS= 5.38

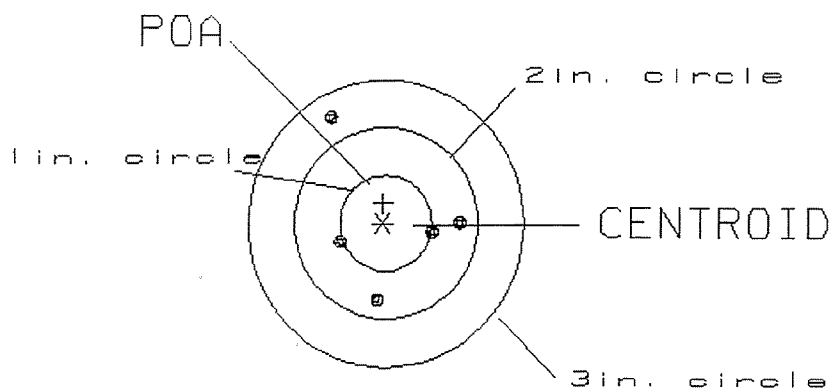
3

PATTERN #: 3
POA TO CENTROID: .209
MIN RADIUS : .472
MEAN RADIUS : .787
MAX RADIUS : 1.290
CENTROID X : -.002
CENTROID Y : -.209

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.42

1

VS= 1.94

4

GS= 2.02

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6351251

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0126644 F) SAFETY ON FORCE	<u>6</u> <u>7</u> <u>2</u>	9-19-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>2</u> <u>3</u>	9-19-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.023</u>	9-19-97	CR
	J) ASSEMBLE STOCK		9-15-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-30-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-15-97	CR
	M) IRON SIGHT ALIGNMENT		9-15-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-15-97	CR
640	GALLERY TEST AND TARGET	L 84 R 66	9/26/97	BSWT
	A) MALFUNCTIONS		9/26/97	BSWT
	B) PIERCED PRIMERS		9/26/97	BSWT
645	INSPECT FOR LIVE AMMO		9/26/97	RT
655	FINAL INSPECTION A) HEADSPACE		9-30-97	RP
	B) TRIGGER PULL	<u>2.56</u> <u>2.35</u> <u>2.54</u> <u>2.43</u> <u>2.30</u>	9-29-97	CR
	C) FUNCTION		9-30-97	RP
660	PACK			

BARBER - M24 0126645

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351251DATE 9-29-97TESTER JM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.44	2.63	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.60	2.60	
PULL #3	2.45	2.65	2.59	
PULL #4	2.44	2.52	2.62	
PULL #5	2.58	2.65	2.69	
TOTAL	12.49	13.05	13.05	
AVG.	2.49	2.61	2.61	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.16	2.97	
PULL #2	3.10	2.97	
PULL #3	3.25	3.21	
PULL #4	3.17	3.15	
PULL #5	3.14	3.07	
TOTAL	15.82	15.37	
AVG.	3.16	3.07	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.03		4.11
PULL #2	3.97	3.97		4.14
PULL #3	3.96	3.90		4.04
PULL #4	3.87	3.99		3.90
PULL #5	3.99	4.06		3.92
TOTAL	19.84	19.95		2.011
AVG.	3.96	3.99		4.02

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

Do Not Use

VERY IMPORTANT
Instructed Book
attached to assist
safe use of this
firearm.

SERIAL NO
E6351251

46
ORDER NO
25705

10RR

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MODEL 700™ M24
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24" BARREL 7.62 NATO 6*

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