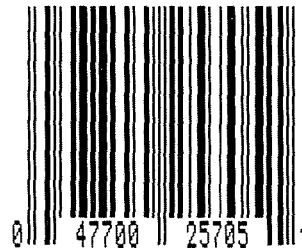


UPC



E6351252

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351252
26 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0546667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.150667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .160278

THE AMR FOR THIS RIFLE IS: .9163

CENTROIDAL DISTANCES

0 TO	1	1.27125
1 TO	2	2.13307
1 TO	3	1.46612

2 + <----POA
 3 1

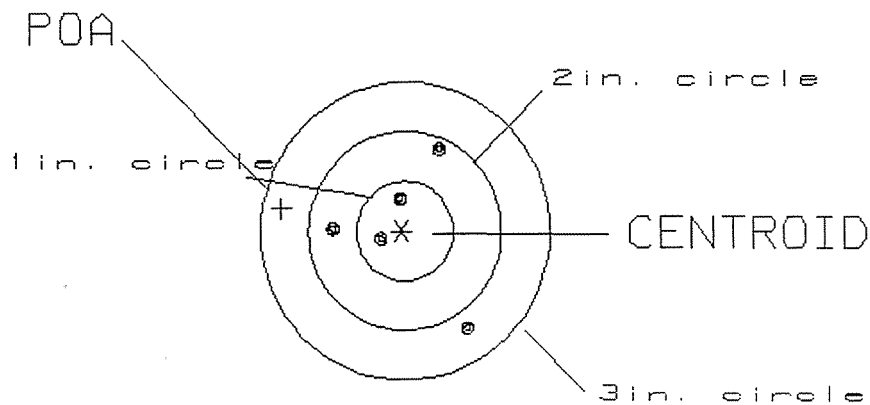
PATTERN #: 1 1

POA TO CENTROID: 1.271
 MIN RADIUS : .244
 MEAN RADIUS : .672
 MAX RADIUS : 1.177
 CENTROID X : 1.251
 CENTROID Y : -.226

26 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351252.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.39
 VS= 1.82
 GS= 1.84

2
 4
 5

PATTERN #: 2

POA TO CENTROID: .872

MIN RADIUS : .483

MEAN RADIUS : .860

MAX RADIUS : 1.561

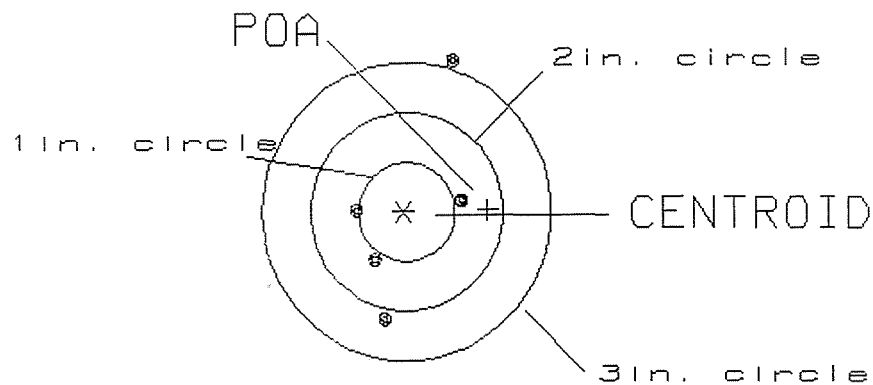
CENTROID X : -.872

CENTROID Y : -.019

26 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351252.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.02

1

VS= 2.60

3

GS= 2.68

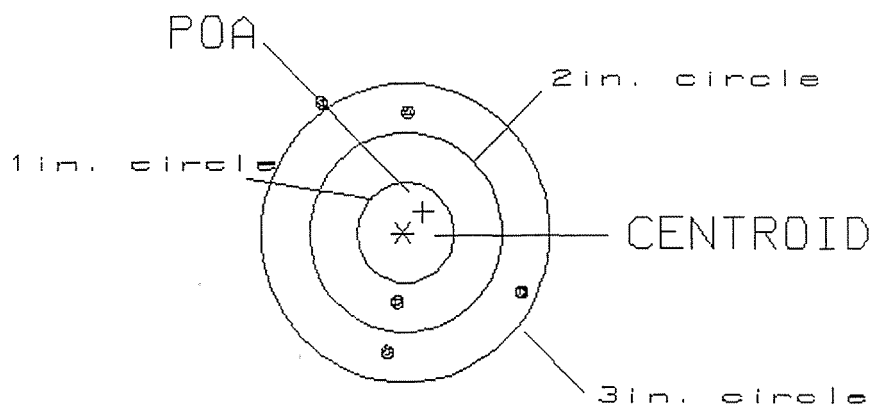
4

PATTERN #: 3
 POA TO CENTROID: .299
 MIN RADIUS : .666
 MEAN RADIUS : 1.217
 MAX RADIUS : 1.564
 CENTROID X : -.215
 CENTROID Y : -.207

26 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351252.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.09

0

VS= 2.54

1

GS= 2.85

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351252DATE 9-2-97TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.62	2.66	2.97	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.70	3.01	
PULL #3	2.62	2.73	2.99	
PULL #4	2.60	2.64	3.05	
PULL #5	2.54	2.79	3.04	
TOTAL	12.89	13.52	15.06	
AVG.	2.58	2.70	3.01	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.33	3.48	
PULL #2	3.38	3.50	
PULL #3	2.96	3.44	
PULL #4	3.43	3.47	
PULL #5	3.44	3.48	
TOTAL	16.54	17.37	
AVG.	3.31	3.47	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	4.03		4.36
PULL #2	4.12	4.25		4.58
PULL #3	3.63	4.30		4.59
PULL #4	3.74	4.33		4.54
PULL #5	3.89	4.18		4.04
TOTAL	19.52	21.09		22.11
AVG.	3.90	4.22		4.42

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351252
24 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0316667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .212333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .214682

THE AMR FOR THIS RIFLE IS: 2.011

CENTROIDAL DISTANCES

Ø TO	1	.688001
i TO	2	1.25047
i TO	3	1.05472

2

1

+

<----POA

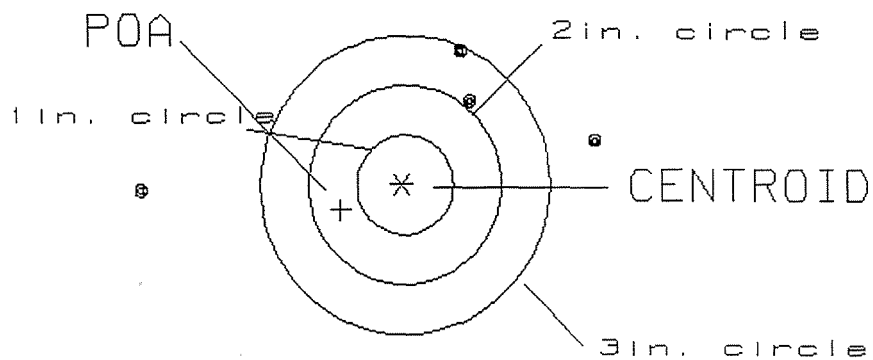
3

PATTERN #: 1
 POA TO CENTROID: .688
 MIN RADIUS : 1.041
 MEAN RADIUS : 1.970
 MAX RADIUS : 2.702
 CENTROID X : .639
 CENTROID Y : .255

24 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EDIT E6351252

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.68
 VS= 3.92
 GS= 4.70

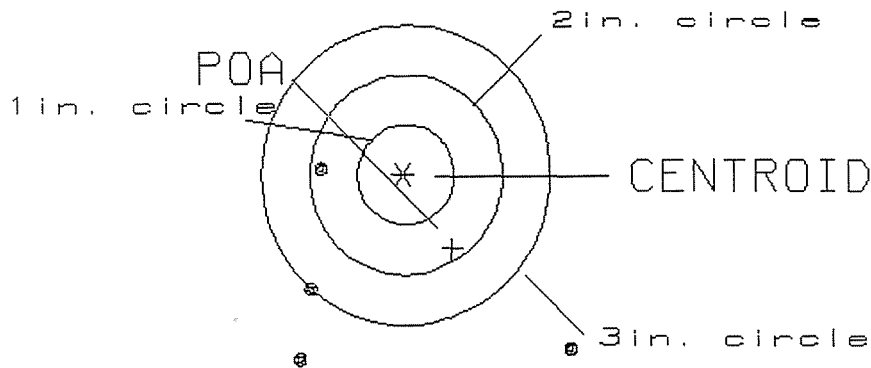
0
 0
 2

PATTERN #: 2
POA TO CENTROID: .901
MIN RADIUS : .915
MEAN RADIUS : 2.332
MAX RADIUS : 4.735
CENTROID X : -.514
CENTROID Y : .739

24 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EDIT E6351252

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.81

0

VS= 6.40

1

GS= 6.77

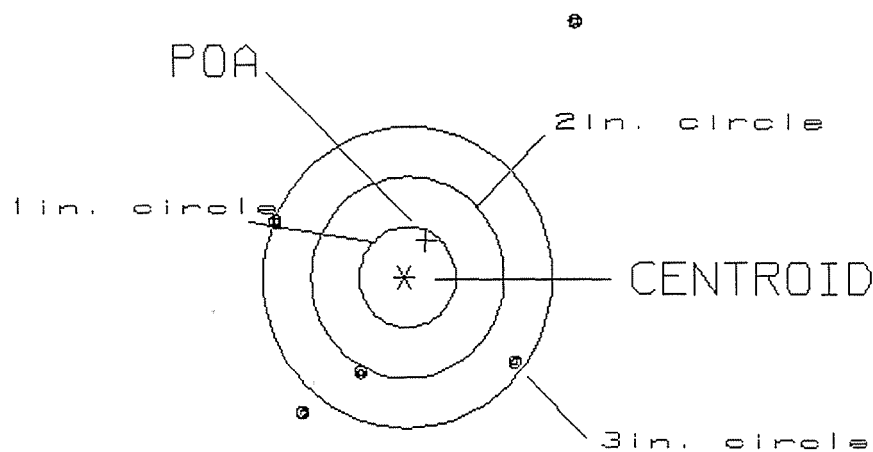
2

PATTERN #: 3
 POA TO CENTROID: .420
 MIN RADIUS : 1.029
 MEAN RADIUS : 1.732
 MAX RADIUS : 3.077
 CENTROID X : -.220
 CENTROID Y : -.357

24 Sep 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/EDIT E6351252

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.07

0

VS= 3.66

0

GS= 4.75

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351252

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	DESCRIPTION	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>5</u>	9-6-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-6-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.021</u>	9-6-97	CK
	J) ASSEMBLE STOCK		9-4-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-27-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-4-97	CR
	M) IRON SIGHT ALIGNMENT		9-4-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-4-97	CR
640	GALLERY TEST AND TARGET	R48 L52	9/24/97 9/25/97	KT TM
	A) MALFUNCTIONS		9/24/97 9/25/97	KT TM
	B) PIERCED PRIMERS		9/24/97 9/25/97	KT TM
645	INSPECT FOR LIVE AMMO		9/24/97 9/25/97	CRO AC
655	FINAL INSPECTION A) HEADSPACE		9-27-97	CK
	B) TRIGGER PULL	<u>2.40</u> <u>2.40</u> <u>2.30</u> <u>2.30</u> <u>2.28</u>	9-26-97	TCP
	C) FUNCTION		9-27-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

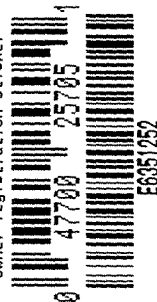
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



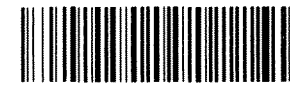
owner registration sticker



Do Not Use

Do Not Use

SERIAL NO.



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MODEL 700™ M24
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25705

25705

VERY IMPORTANT
Instruction
enclosed to a
safe use of
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6351252	46	ORDER NO. 2570
		29DR

5705 E6351252