

UPC



E6351254

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

BARBER - M24 0126676

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351254
8 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.167333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .221667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .277735

THE AMR FOR THIS RIFLE IS: 1.232

CENTROIDAL DISTANCES

Ø TO 1 .166652
1 TO 2 .284297
1 TO 3 .509514

3

1 + 2 <----POA

BARBER - M24 0126677

REMINGTON CENTERFIRE ACCURACY TEST

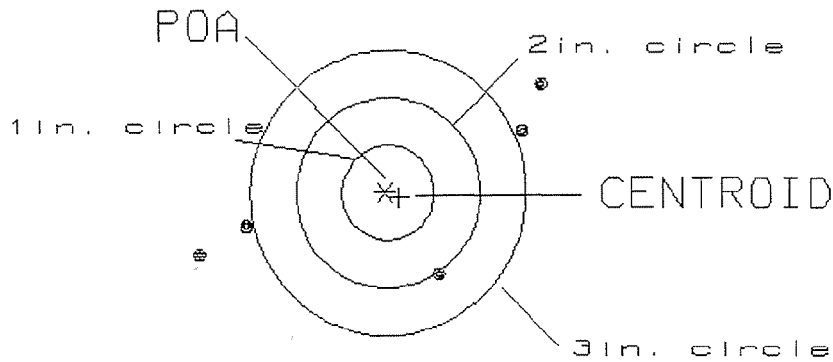
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID: .166
MIN RADIUS : .976
MEAN RADIUS : 1.660
MAX RADIUS : 2.199
CENTROID X : -.158
CENTROID Y : .053

8 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351254

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 3.75

0

US= 1.98

1

GS= 4.18

1

BARBER - M24 0126678

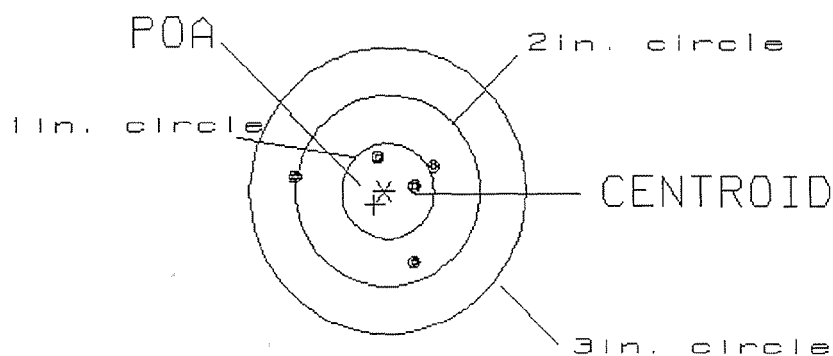
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .182
MIN RADIUS : .265
MEAN RADIUS : .594
MAX RADIUS : .997
CENTROID X : .111
CENTROID Y : .145

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351254

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.52

2

VS= 1.07

5

GS= 1.55

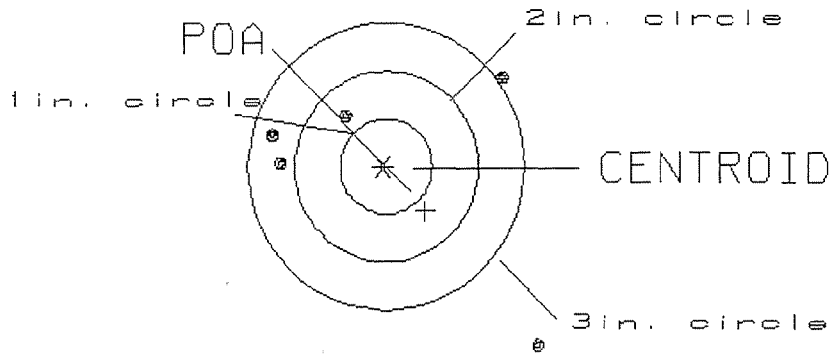
5

PATTERN #: 3
 POA TO CENTROID: .652
 MIN RADIUS : .732
 MEAN RADIUS : 1.441
 MAX RADIUS : 2.471
 CENTROID X : -.455
 CENTROID Y : .467

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.85

0

VS= 2.80

1

GS= 3.57

3

BARBER - M24 0126680

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6351254DATE 8-11-97TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.55	2.67	2.67	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.62	2.73	2.63	
PULL #3	2.60	2.39	2.68	
PULL #4	2.59	2.69	2.79	
PULL #5	2.60	2.66	2.79	
TOTAL	12.96	13.14	13.56	
AVG.	2.59	2.63	2.71	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.13	3.07	
PULL #2	2.72	3.08	
PULL #3	3.16	2.81	
PULL #4	3.21	2.99	
PULL #5	3.22	3.16	
TOTAL	15.44	15.11	
AVG.	3.09	3.02	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	4.20		4.06
PULL #2	4.10	4.31		3.87
PULL #3	4.17	4.32		4.14
PULL #4	4.16	4.25		4.12
PULL #5	4.17	4.29		4.18
TOTAL	20.58	21.37		20.42
AVG.	4.12	4.27		4.08

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351254

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24-0126682 F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	9-3-97	CK
	J) ASSEMBLE STOCK		8-25-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-25-97	CR
	M) IRON SIGHT ALIGNMENT		8-25-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-25-97	CR
640	GALLERY TEST AND TARGET	<u>1279</u> <u>171</u>	9-8-97	BWT
	A) MALFUNCTIONS		9-8-97	BWT
	B) PIERCED PRIMERS		9-8-97	BWT
645	INSPECT FOR LIVE AMMO		9-8-97	KT
655	FINAL INSPECTION A) HEADSPACE		9-11-97	AW
	B) TRIGGER PULL	<u>2.48</u> <u>2.50</u> <u>2.43</u> <u>2.55</u> <u>2.52</u>	9/11/97	TN
	C) FUNCTION			
660	PACK			

Do Not Use

BARBER - M24 0126683

VERY IMPORTANT
INSTRUCTION - Do not
attempt to assemble
this rifle until you
have read the
instructions.

Remington®

MODEL 700™ M24
BOLT ACTION CENTER-FIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6351254

46

ORDER NO.
25705

18DR



5705 E6351254

ORDER 25705

MODEL 700™ M24

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SERIAL NO.



E6351254

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

