

UPC



E6351255

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0126687

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351255
19 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .340333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .277667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .439233

THE AMR FOR THIS RIFLE IS: 1.105

CENTROIDAL DISTANCES

0 TO 1 .543133
1 TO 2 .280927
1 TO 3 .59192

2
1
3 <----POA

BARBER - M24 0126688

REMINGTON CENTERFIRE ACCURACY TEST

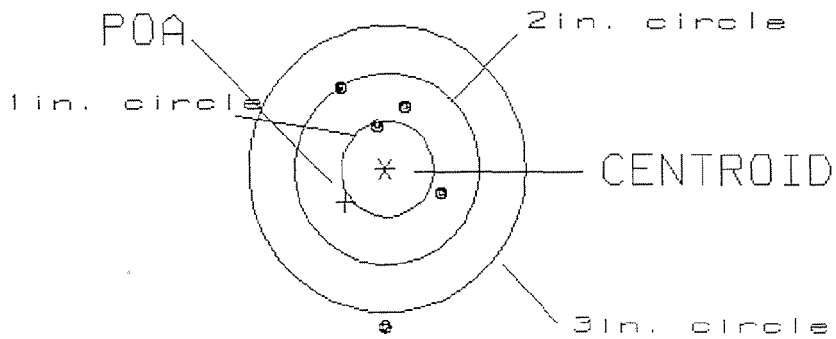
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .543
 MIN RADIUS : .469
 MEAN RADIUS : .899
 MAX RADIUS : 1.685
 CENTROID X : .417
 CENTROID Y : .348

19 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351255

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.16

1

VS= 2.55

3

GS= 2.60

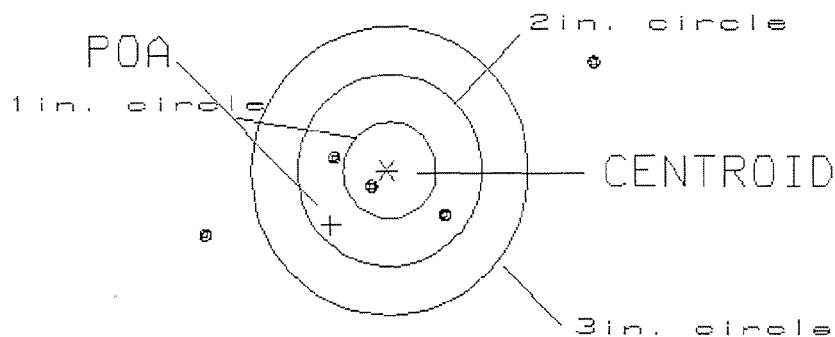
4

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .822
 MIN RADIUS : .242
 MEAN RADIUS : 1.223
 MAX RADIUS : 2.466
 CENTROID X : .599
 CENTROID Y : .562

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.19

1

VS= 1.83

3

GS= 4.57

3

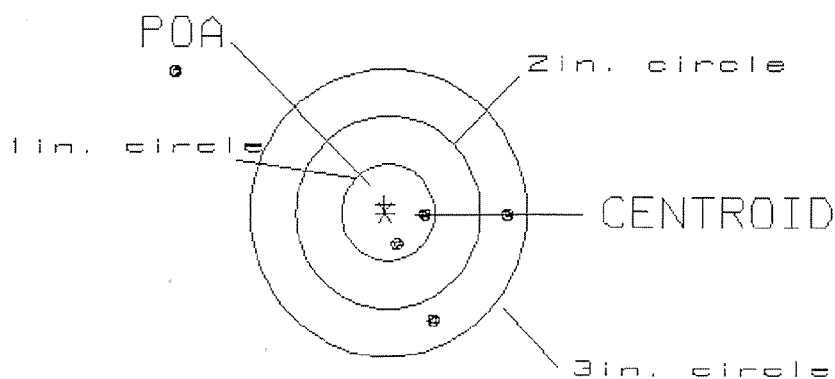
PATTERN #: 3

POA TO CENTROID: .078
 MIN RADIUS : .358
 MEAN RADIUS : 1.193
 MAX RADIUS : 2.719
 CENTROID X : .005
 CENTROID Y : -.077

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.57

2

VS= 2.59

2

GS= 3.87

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351255

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24-0126692	<u>5</u> <u>4</u> <u>4</u>	10-30-97	CR
CONT.				
626	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>3</u>	10-30-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.022</u>	10-30-97	CR
	J) ASSEMBLE STOCK		10-29-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-29-97	CR
	M) IRON SIGHT ALIGNMENT		10-29-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-29-97	CR
640	GALLERY TEST AND TARGET	L 65 R 85	11-18-97	DB
	A) MALFUNCTIONS		11-18-97	DB
	B) PIERCED PRIMERS		11-18-97	DB
645	INSPECT FOR LIVE AMMO		11-18-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12/9/97	Rev
	B) TRIGGER PULL	<u>2.49</u> <u>2.45</u> <u>2.48</u> <u>2.50</u> <u>2.51</u>	11/2/97	TM
	C) FUNCTION			
660	PACK			

BARBER - M24 0126693

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. EG351255DATE 10-29-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.67	2.70	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.35	2.71	2.64	
PULL #3	2.39	2.71	2.70	
PULL #4	2.49	2.72	2.65	
PULL #5	2.49	2.69	2.69	
TOTAL	12.19	13.50	13.38	
AVG.	2.43	2.70	2.67	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	3.04	
PULL #2	3.04	3.16	
PULL #3	2.93	2.96	
PULL #4	3.07	3.13	
PULL #5	3.10	3.19	
TOTAL	15.29	15.48	
AVG.	3.05	3.09	

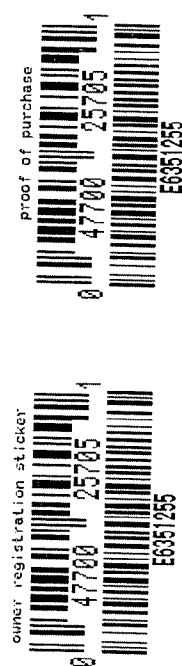
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	3.96		4.22
PULL #2	3.98	3.90		4.19
PULL #3	4.06	4.03		4.23
PULL #4	4.01	4.15		4.15
PULL #5	3.98	3.98		4.21
TOTAL	20.04	20.02		21.00
AVG.	4.00	4.00		4.20

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

BARBER - M24 0126695

VERY IMPORTANT
INSTRUCTION: For
STORAGE, DO ASSURE
SAFE USE OF THE
ITEM

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
E6351255

46 ORDER NO
25705

22XR



5705 E6351255

ORDER 25705

MODEL 700™ M24

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ORDER 25705

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SERIAL NO



E6351255