

UPC



E6351257

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
INCLUDES 1 IN. ROUNDS

BARBER - M24 0126709

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351257
6 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .076
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.00566667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .076211

THE AMR FOR THIS RIFLE IS: .8093

CENTROIDAL DISTANCES

0 TO 1	.105646
1 TO 2	.111759
1 TO 3	.14072

3.2 <----POA

BARBER - M24 0126710

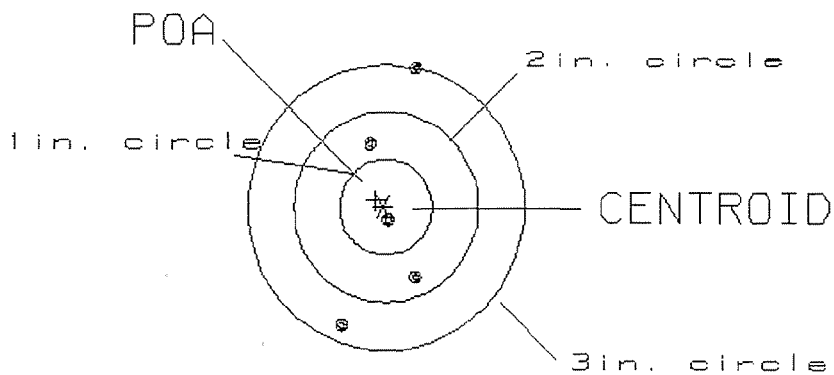
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
POA TO CENTROID: .105
MIN RADIUS : .172
MEAN RADIUS : .907
MAX RADIUS : 1.527
CENTROID X : .080
CENTROID Y : -.069

6 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6351257.1

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= .84

1

VS= 2.75

3

GS= 2.87

4

BARBER - M24 0126711

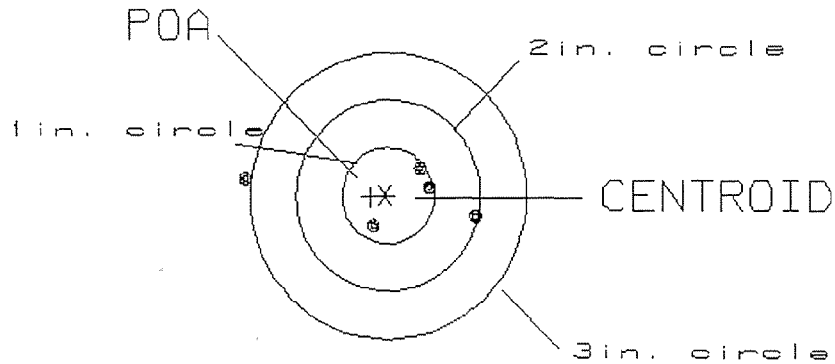
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .157
MIN RADIUS : .342
MEAN RADIUS : .755
MAX RADIUS : 1.602
CENTROID X : .157
CENTROID Y : .012

6 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/ef351257.1

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.54

3

VS= .55

4

GS= 2.57

4

BARBER - M24 0126712

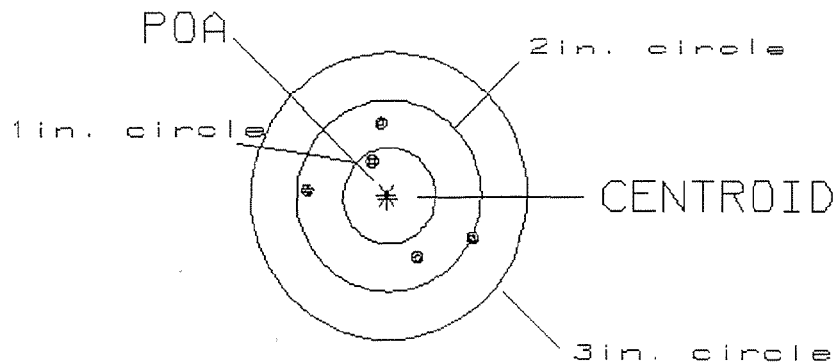
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .041
MIN RADIUS : .436
MEAN RADIUS : .766
MAX RADIUS : 1.015
CENTROID X : -.009
CENTROID Y : .040

6 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6351257.1

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.80

1

VS= 1.36

4

GS= 1.88

5

Been
loaded
a shot

BARBER - M24 0126714

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351257
2 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.370333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .227667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .434717

THE AMR FOR THIS RIFLE IS: 1.434

CENTROIDAL DISTANCES

0 TO 1	.153418
1 TO 2	.569444
1 TO 3	.292515

2
3 1+ <----POA

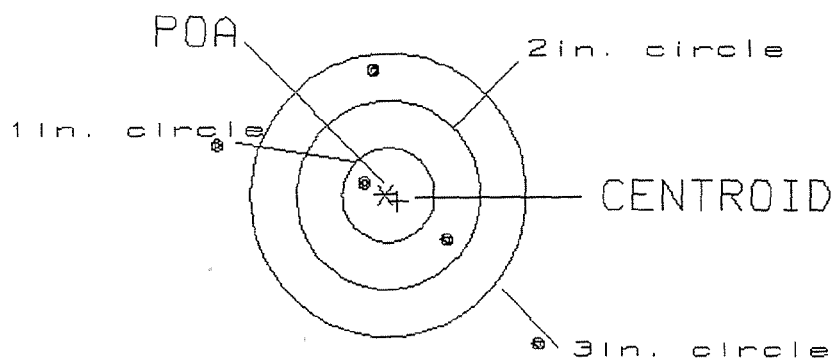
PATTERN #: 1

POA TO CENTROID: .153
 MIN RADIUS : .299
 MEAN RADIUS : 1.330
 MAX RADIUS : 2.306
 CENTROID X : -.136
 CENTROID Y : .071

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG351257

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.57
 US= 2.87
 GS= 4.17

1
 2
 3

BARBER - M24 0126716

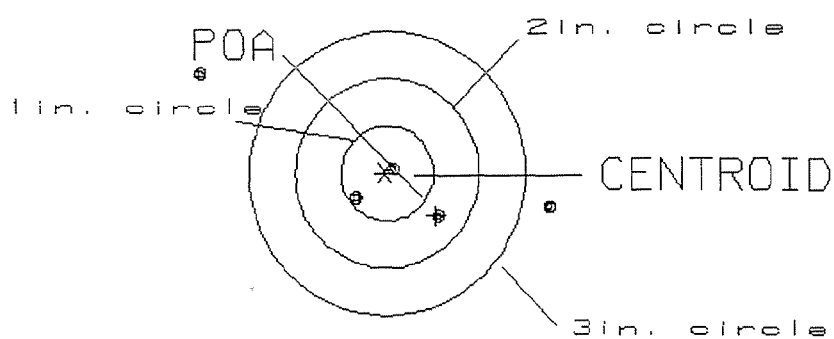
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .719
MIN RADIUS : .087
MEAN RADIUS : 1.085
MAX RADIUS : 2.309
CENTROID X : -.561
CENTROID Y : .450

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351257

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 3.87

2

VS= 1.49

3

GS= 4.10

3

BARBER - M24 0126717

REMINGTON CENTERFIRE ACCURACY TEST

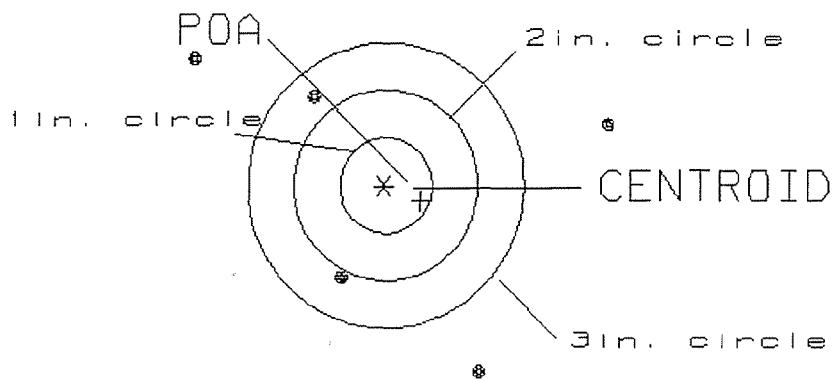
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .444
 MIN RADIUS : 1.068
 MEAN RADIUS : 1.888
 MAX RADIUS : 2.512
 CENTROID X : -.414
 CENTROID Y : .162

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351257

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.48

0

VS= 3.29

0

GS= 4.54

2

BARBER - M24 0126718

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS2.50# + .50#
3.00# + .75#
4.00# + 1.00#SERIAL NO. E6351257DATE 8-6-97

TESTER _____

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.33	2.55	2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.35	2.54	2.47	
PULL #3	2.36	2.51	2.50	
PULL #4	2.40	2.49	2.44	
PULL #5	2.41	2.49	2.47	
TOTAL	11.85	12.58	12.38	
AVG.	2.370	2.516	2.476	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.14	3.21	
PULL #2	3.15	3.15	
PULL #3	3.23	3.41	
PULL #4	3.28	3.32	
PULL #5	3.21	3.33	
TOTAL	16.01	16.42	
AVG.	3.202	3.284	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	3.80		4.10
PULL #2	3.91	3.90		4.31
PULL #3	4.00	4.20		4.22
PULL #4	3.90	4.24		4.22
PULL #5	3.77	4.24		4.11
TOTAL	19.56	20.38		20.96
AVG.	3.912	4.076		4.192

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6851257

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	8-12-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	8-12-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	8-12-97	CK
	J) ASSEMBLE STOCK		8-7-97	CK
	K) ASSEMBLE SWIVEL STUDS		9-12-92	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-97	CK
	M) IRON SIGHT ALIGNMENT		8-7-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-7-97	CK
640	GALLERY TEST AND TARGET	R 86 L 64	9-2-97	KT
	A) MALFUNCTIONS		9-2-97	KT
	B) PIERCED PRIMERS		9-2-97	KT
645	INSPECT FOR LIVE AMMO		9-2-97	BWT
655	FINAL INSPECTION A) HEADSPACE		9-12-97	CK
	B) TRIGGER PULL	<u>2.07</u> <u>2.42</u> <u>2.39</u> <u>2.33</u> <u>2.47</u>	8-11-92	CK
	C) FUNCTION		9-12-97	CK
660	PACK			

Do Not Use

Do Not Use

LOAD #15

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6351257

46 ORDER NO. 25705

18DR

5705 E6351257

ORDER 25705

MODEL 700™ M24

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ORDER 25705

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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

