

BARBER - M24 0126734

UPC



E6351259

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0126734 M2409126773

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

BARBER - M24 0126736

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351259
10 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.142333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.00533333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.142433$

THE AMR FOR THIS RIFLE IS: $.9247$

CENTROIDAL DISTANCES

0 TO 1 .0929139
1 TO 2 .262688
1 TO 3 .206235

3 + <----POA

BARBER - M24 0126737

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .093

MIN RADIUS : .279

MEAN RADIUS : 1.062

MAX RADIUS : 1.949

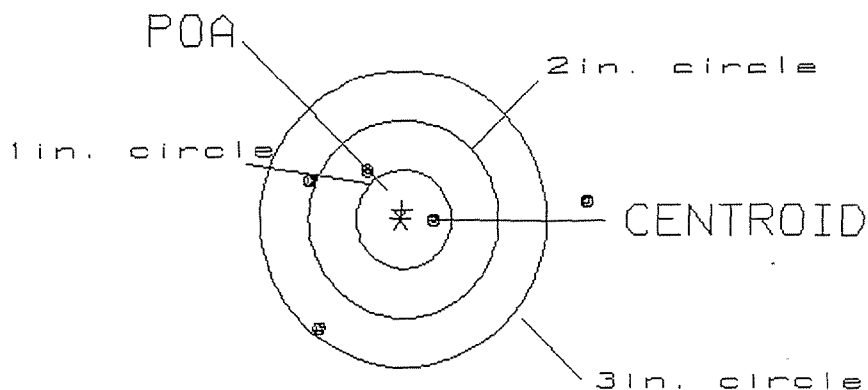
CENTROID X : -.013

CENTROID Y : -.092

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351259

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.89

1

VS= 1.61

2

GS= 3.13

4

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REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .230

MIN RADIUS : .662

MEAN RADIUS : .908

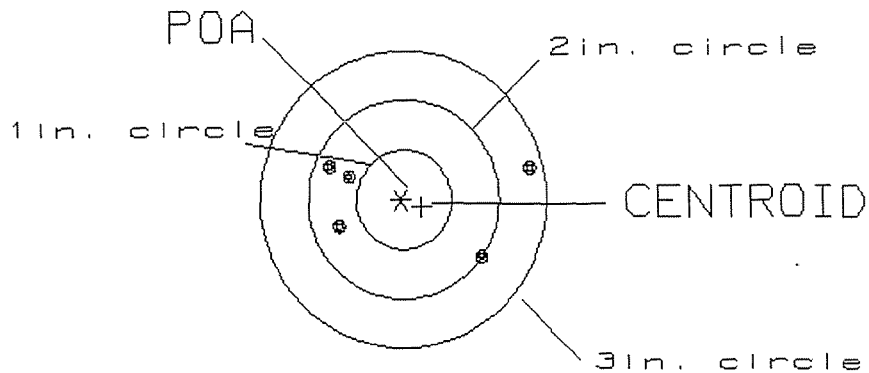
MAX RADIUS : 1.318

CENTROID X : -.219

CENTROID Y : .071

10 Sep 1997

FILE:/H:\basic/Accuracy/Patterning/Centerfire_Patt/E6351259

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.09

0

VS= .90

4

GS= 2.09

5

BARBER - M24 0126739

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .195

MIN RADIUS : .269

MEAN RADIUS : .804

MAX RADIUS : 1.119

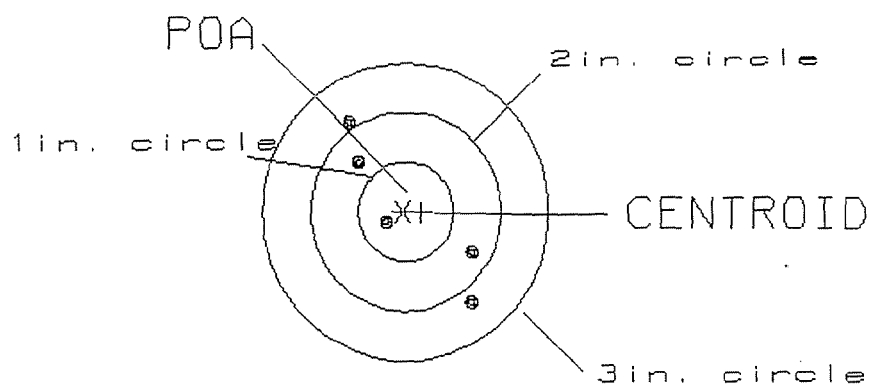
CENTROID X : -.195

CENTROID Y : .005

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351259

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.25

1

VS= 1.84

3

GS= 2.21

5

SWS TRIGGER PULL TEST

BARBER - M24 0126740

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351259DATE 8-13-97TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.41	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.73	2.86	
PULL #3	2.63	2.74	2.85	
PULL #4	2.62	2.62	2.88	
PULL #5	2.54	2.68	2.89	
TOTAL	12.91	13.18	14.07	
AVG.	2.58	2.64	2.81	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.07	3.15	
PULL #2	3.19	3.14	
PULL #3	3.07	3.15	
PULL #4	3.10	2.42	
PULL #5	3.08	2.52	
TOTAL	15.51	14.38	
AVG.	3.10	2.88	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.00		4.08
PULL #2	4.18	4.11		4.17
PULL #3	4.05	4.16		4.07
PULL #4	3.92	4.14		4.05
PULL #5	4.18	4.16		3.96
TOTAL	20.25	20.57		20.33
AVG.	4.05	4.11		4.07

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6351259

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-8-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	9-3-97	CK
	J) ASSEMBLE STOCK		8-22-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-22-97	CR
	M) IRON SIGHT ALIGNMENT		8-22-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-22-97	CR
640	GALLERY TEST AND TARGET	Left 65 Right 85	9/6/97	TM
	A) MALFUNCTIONS		9/9/97	TM
	B) PIERCED PRIMERS		9/9/97	TM
645	INSPECT FOR LIVE AMMO		9/9/97	AC
655	FINAL INSPECTION A) HEADSPACE		9-11-97	RV
	B) TRIGGER PULL	<u>2.46</u> <u>2.53</u> <u>2.56</u> <u>2.58</u> <u>2.60</u>	9/11/97	TM
	C) FUNCTION			
660	PACK			

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
E6351259

46

ORDER NO.
25705

18DR

5705 E6351259

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MODEL 700™ M24

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SERIAL NO.



E6351259

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

