

UPC



E6351260

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0126747

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351260
23 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.157667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.214$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.26581$

THE AMR FOR THIS RIFLE IS: 1.071

CENTROIDAL DISTANCES

0 TO 1	.668168
1 TO 2	.640513
1 TO 3	.684796

$\bar{x} +$ <----POA

1

PATTERN #: 1

POA TO CENTROID: .669

MIN RADIUS : .311

MEAN RADIUS : 1.512

MAX RADIUS : 2.373

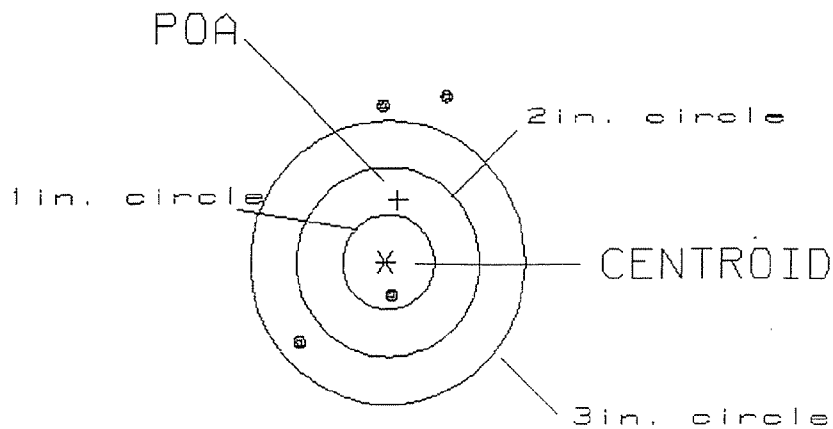
CENTROID X : -.132

CENTROID Y : -.655

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351260.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.64

1

VS= 4.11

1

GS= 4.11

2

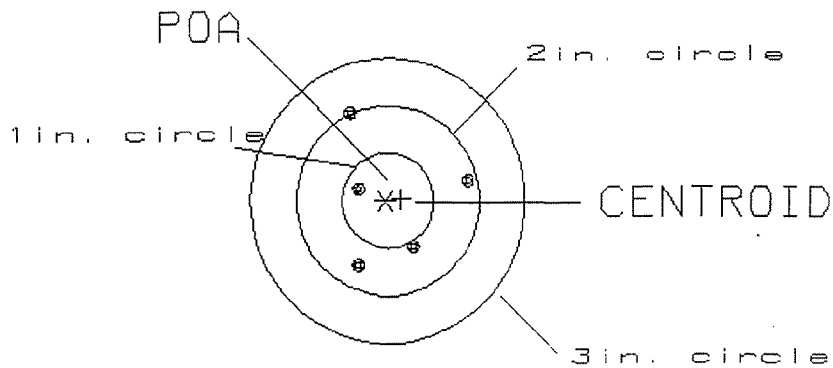
PATTERN #: 2

POA TO CENTROID: .176
 MIN RADIUS : .359
 MEAN RADIUS : .711
 MAX RADIUS : 1.006
 CENTROID X : -.176
 CENTROID Y : -.016

23 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.32
 VS= 1.57
 GS= 1.58

1
 4
 5

BARBER - M24 0126750

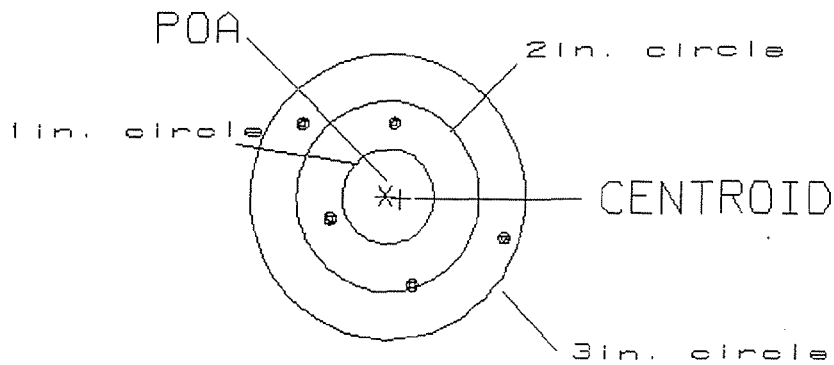
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
POA TO CENTROID: .168
MIN RADIUS : .711
MEAN RADIUS : .991
MAX RADIUS : 1.301
CENTROID X : -.165
CENTROID Y : .029

23 Sep 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6351260.1

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 2.17

0

VS= 1.68

3

GS= 2.50

5

BARBER - M24 0126751

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6351260DATE 9-6-97TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.56	2.76	2.56	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.76	2.53	2.83	
PULL #3	2.75	2.79	2.81	
PULL #4	2.76	2.84	2.72	
PULL #5	2.85	2.76	2.71	
TOTAL	13.68	13.68	13.63	
AVG.	2.74	2.74	2.73	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.91	2.91	
PULL #2	3.17	3.12	
PULL #3	3.08	2.93	
PULL #4	3.17	3.16	
PULL #5	2.92	3.06	
TOTAL	15.25	15.18	
AVG.	3.05	3.04	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.02		4.11
PULL #2	4.09	3.79		3.83
PULL #3	4.08	4.00		3.95
PULL #4	4.07	3.96		3.96
PULL #5	4.15	3.95		3.99
TOTAL	20.49	19.72		19.84
AVG.	4.10	3.94		3.97

BARBER - M24 0126752

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351260
19 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.197$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.051$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.203494$

THE AMR FOR THIS RIFLE IS: 1.403

CENTROIDAL DISTANCES

0 TO 1	.398181
1 TO 2	.624828
1 TO 3	1.29878

3

2 + 1 <----POA

BARBER - M24 0126753

REMINGTON CENTERFIRE ACCURACY TEST

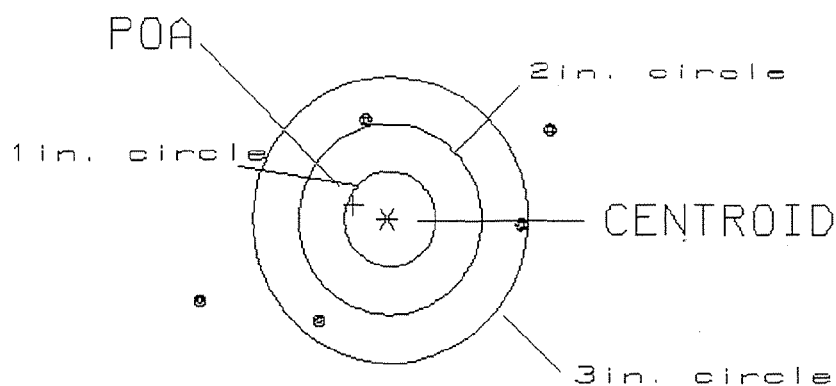
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID: .398
MIN RADIUS : 1.093
MEAN RADIUS : 1.578
MAX RADIUS : 2.186
CENTROID X : .372
CENTROID Y : -.142

19 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351260

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 3.72

0

US= 2.12

0

GS= 4.11

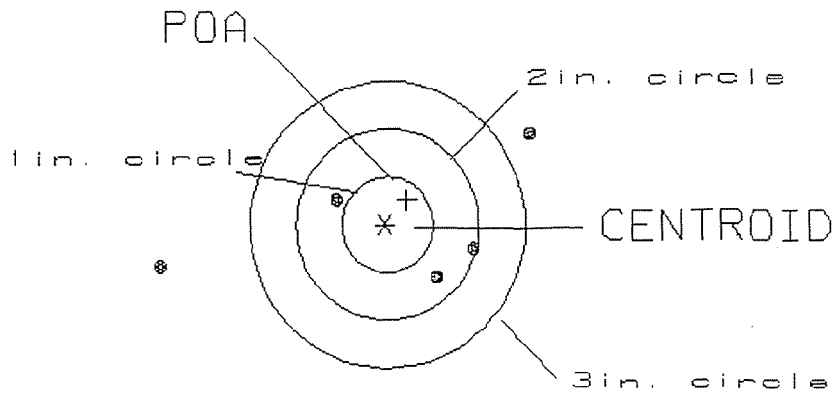
3

PATTERN #: 2
 POA TO CENTROID: .357
 MIN RADIUS : .632
 MEAN RADIUS : 1.327
 MAX RADIUS : 2.463
 CENTROID X : -.241
 CENTROID Y : -.263

19 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351260

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.94
 VS= 1.48
 GS= 4.18

0
 2
 3

BARBER - M24 0126755

REMINGTON CENTERFIRE ACCURACY TEST

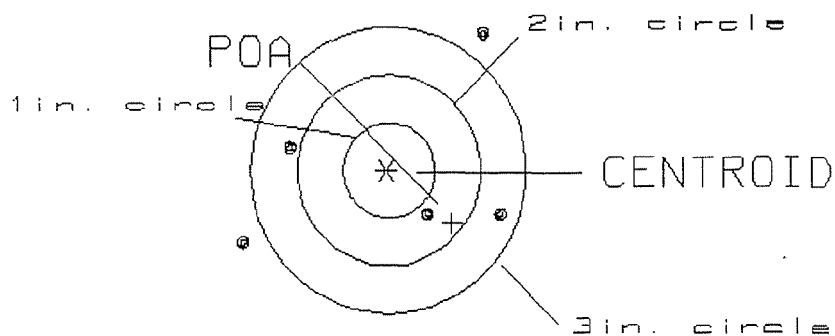
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .913
 MIN RADIUS : .616
 MEAN RADIUS : 1.304
 MAX RADIUS : 1.765
 CENTROID X : -.722
 CENTROID Y : .558

19 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E635126D

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.82

0

VS= 2.17

1

GS= 3.38

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6351260

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>17</u> <u>8</u> <u>7</u>	9-9-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-9-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.023</u>	9-9-97	CK
	J) ASSEMBLE STOCK		9-9-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-24-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-9-97	CR
	M) IRON SIGHT ALIGNMENT		9-9-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-9-97	CR
640	GALLERY TEST AND TARGET	Left 68 Right 82	9/16/97	TM
	A) MALFUNCTIONS		9/1/97 9/23/97	TM TM
	B) PIERCED PRIMERS		9/19/97 9/23/97	TM TM
645	INSPECT FOR LIVE AMMO		9/19/97 9/23/97	AC AC
655	FINAL INSPECTION A) HEADSPACE		9-24-97	CK
	B) TRIGGER PULL	<u>2.25</u> <u>2.28</u> <u>2.29</u> <u>2.29</u> <u>2.26</u>	9/24/97	TM
	C) FUNCTION		9-24-97	CK
660	PACK			

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Patent Registered. Marque Déposée

SERIAL NO.
E6351260

46 ORDER NO.
25705

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5705 E6351260

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MODEL 700™ M24

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Do Not Use

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SERIAL NO.



MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

