

UPC



E6351266

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351266
13 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.028$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.152333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.154885$

THE AMR FOR THIS RIFLE IS: $.9957$

CENTROIDAL DISTANCES

0 TO 1	.0717008
1 TO 2	.29445
1 TO 3	.0417253

2
0 <----POA

BARBER - M24 0126822

REMINGTON CENTERFIRE ACCURACY TEST

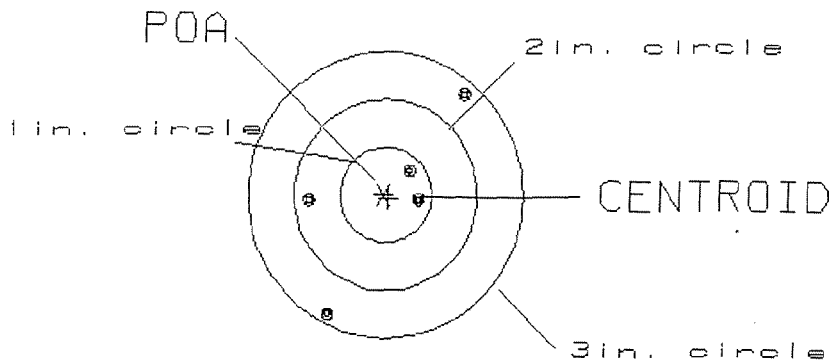
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID: .072
MIN RADIUS : .331
MEAN RADIUS : .846
MAX RADIUS : 1.356
CENTROID X : -.055
CENTROID Y : .046

13 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351266

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.66

2

US= 2.24

3

GS= 2.68

5

BARBER - M24 0126823

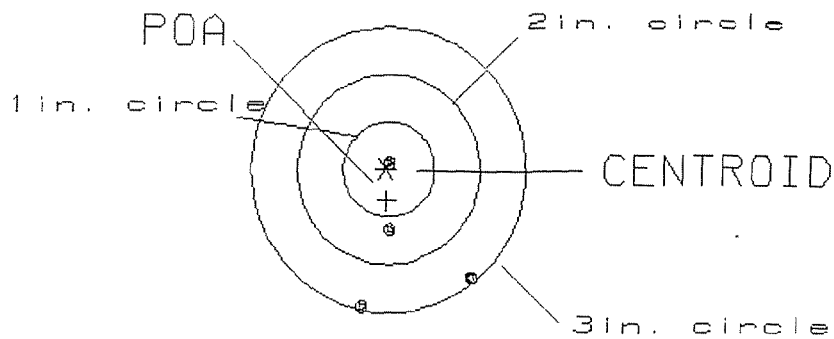
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .336
MIN RADIUS : .047
MEAN RADIUS : 1.366
MAX RADIUS : 3.236
CENTROID X : -.004
CENTROID Y : .336

13 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351266

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.63

1

VS= 4.64

2

GS= 4.66

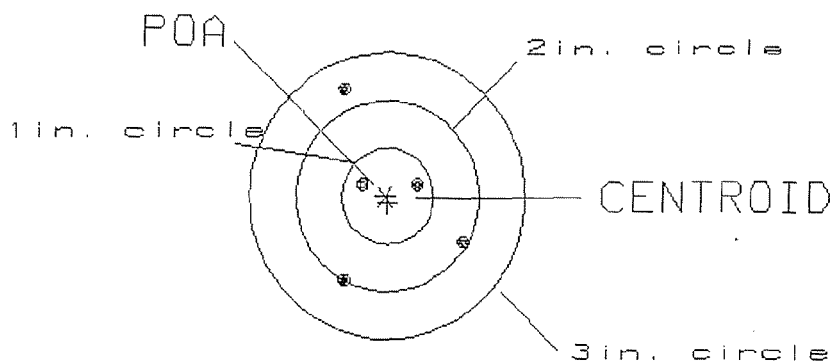
3

PATTERN #: 3
 POA TO CENTROID: .079
 MIN RADIUS : .316
 MEAN RADIUS : .775
 MAX RADIUS : 1.238
 CENTROID X : -.025
 CENTROID Y : .075

13 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.29

2

VS= 2.04

4

GS= 2.08

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351266DATE 7-7-97TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.65	2.43	2.70	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.67	2.69	2.68	
PULL #3	2.69	2.69	2.71	
PULL #4	2.77	2.70	2.69	
PULL #5	2.71	2.71	2.71	
TOTAL	13.49	13.22	13.49	
AVG.	2.698	2.644	2.698	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.18	3.01	
PULL #2	3.01	3.08	
PULL #3	3.16	3.02	
PULL #4	3.16	3.11	
PULL #5	3.16	3.11	
TOTAL	15.67	15.33	
AVG.	3.134	3.066	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.02		3.83
PULL #2	4.03	4.10		3.88
PULL #3	3.95	4.14		3.85
PULL #4	4.21	4.01		3.82
PULL #5	3.82	4.13		3.81
TOTAL	20.11	20.40		19.19
AVG.	4.022	4.08		3.838

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351266

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/21/97	wjt
618	POLISH BARREL		3/21/97	wjt
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0126826

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7/16-97	CK
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	7/16/97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.020</u> <u>.0225</u> <u>.0225</u>	7/14/97	CK
	J) ASSEMBLE STOCK		7-15-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-18-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-15-97	CK
	M) IRON SIGHT ALIGNMENT		7-15-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-15-97	CK
640	GALLERY TEST AND TARGET	R 71 L 79	8-13-97	JW
	A) MALFUNCTIONS		8-13-97	JW
	B) PIERCED PRIMERS		8-13-97	JW
645	INSPECT FOR LIVE AMMO		8-13-97	1-4
655	FINAL INSPECTION A) HEADSPACE		8-18-97	CK
	B) TRIGGER PULL	<u>2.56</u> <u>2.51</u> <u>2.27</u> <u>2.44</u> <u>2.40</u>	8-18-97	CK
	C) FUNCTION		8-18-97	CK
660	PACK			

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque déposée.

SERIAL NO
E6351266

48 ORDER NO
25705

26WR

5705 E6351266

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

