

BARBER - M24 0126830

UPC



E6351267

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0126830 126869

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
* INCLUDES 1 IN CHARGE

BARBER - M24 0126832

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351267
7 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .04
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0723333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0826566

THE AMR FOR THIS RIFLE IS: .561

CENTROIDAL DISTANCES

0 TO 1	.132612
1 TO 2	.155168
1 TO 3	.121037

z_L
+3 <----POA

BARBER - M24 0126833

REMINGTON CENTERFIRE ACCURACY TEST

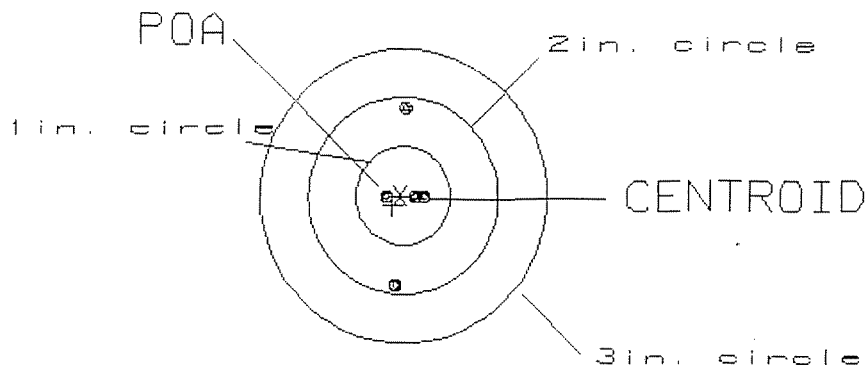
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .132
MIN RADIUS : .133
MEAN RADIUS : .482
MAX RADIUS : .938
CENTROID X : .081
CENTROID Y : .105

7 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351267

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .44
VS= 1.62
GS= 1.82

3
5
5

BARBER - M24 0126834

REMINGTON CENTERFIRE ACCURACY TEST

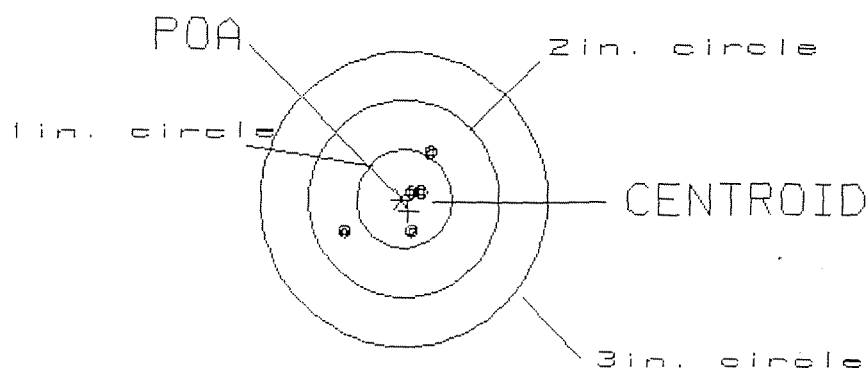
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .143
MIN RADIUS : .081
MEAN RADIUS : .383
MAX RADIUS : .721
CENTROID X : -.073
CENTROID Y : .124

7 Aug 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .92

3

US= .80

5

GS= 1.21

5

BARBER - M24 0126835

REMINGTON CENTERFIRE ACCURACY TEST

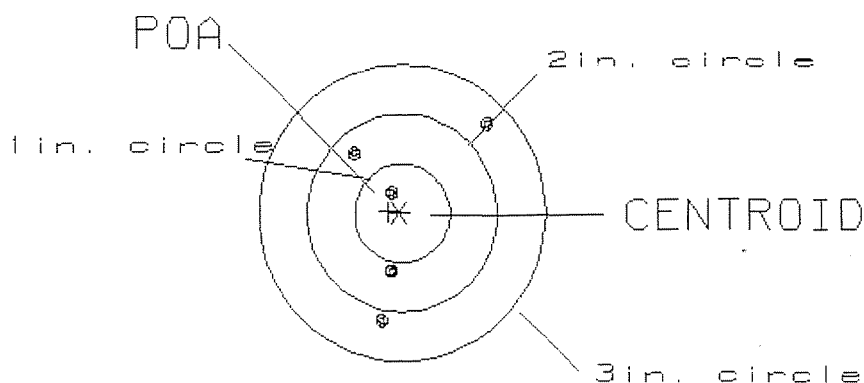
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .113
 MIN RADIUS : .258
 MEAN RADIUS : .818
 MAX RADIUS : 1.295
 CENTROID X : .112
 CENTROID Y : -.012

7 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.38
 VS= 2.06
 GS= 2.36

1
 3
 5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351267

DATE 7-23-97

TESTER TAD

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.23	2.35	2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.23	2.37	2.26	
PULL #3	2.29	2.32	2.34	
PULL #4	2.26	2.26	2.45	
PULL #5	2.24	2.30	2.46	
TOTAL	11.25	11.60	11.95	
AVG.	2.25	2.32	2.39	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.91	2.91	
PULL #2	2.92	2.96	
PULL #3	2.88	2.99	
PULL #4	2.80	2.87	
PULL #5	2.79	2.95	
TOTAL	14.30	14.68	
AVG.	2.86	2.93	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.84			3.72
PULL #2	3.85			3.71
PULL #3	3.61			3.84
PULL #4	3.61			3.82
PULL #5	3.73			3.80
TOTAL	18.64			18.89
AVG.	3.72			3.77

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351267

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/14/97	WJT
618	POLISH BARREL		3/14/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

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OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) BARBER - M24 0126838 SAFETY ON FORCE	<u>2</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-24-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-14-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-24-97	CR
	M) IRON SIGHT ALIGNMENT		7-24-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-24-97	CR
640	GALLERY TEST AND TARGET	P63 L 87	8/17/97	QW
	A) MALFUNCTIONS		8/17/97	QW
	B) PIERCED PRIMERS		8/17/97	QW
645	INSPECT FOR LIVE AMMO		8/7/97	KT
655	FINAL INSPECTION A) HEADSPACE		8-14-97	CK
	B) TRIGGER PULL	<u>2.48</u> <u>2.50</u> <u>2.50</u> <u>2.66</u> <u>2.66</u>	8-13-97	CK
	C) FUNCTION		8-13-97	CK
660	PACK			

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6351267

46
ORDER NO.
25705

26WR



5705 E6351267

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 5*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

