

UPC



E6351271

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

SERIAL NO.



ORDER 25705
MODEL 700™ M24
UPC



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MODEL 700™ M24
UPC



Do Not Use

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

VERY IMPORTANT
Instruction
enclosed to a
safe use of
firearm.

SERIAL NO.
E6351271

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25705



5705 E6351271

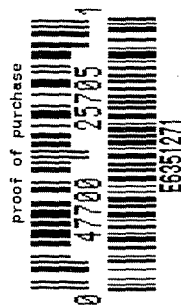
26WR

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351271
4 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0243333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.464333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .46497

THE AMR FOR THIS RIFLE IS: 1.188

CENTROIDAL DISTANCES

0 TO	1	.444559
1 TO	2	.327471
1 TO	3	.475399

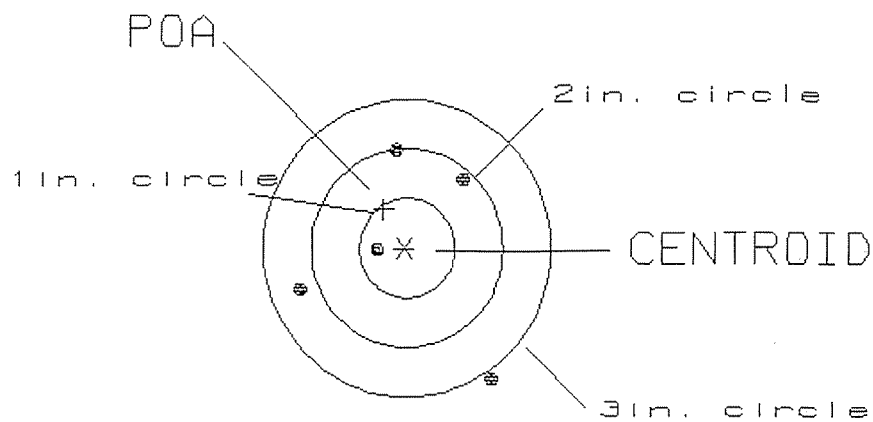
+ <----POA
2 1
3

PATTERN #: 010
 POA TO CENTROID: .445
 MIN RADIUS : .269
 MEAN RADIUS : .978
 MAX RADIUS : 1.549
 CENTROID X : .217
 CENTROID Y : -.388

4 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351271

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.92

1

VS= 2.29

3

GS= 2.47

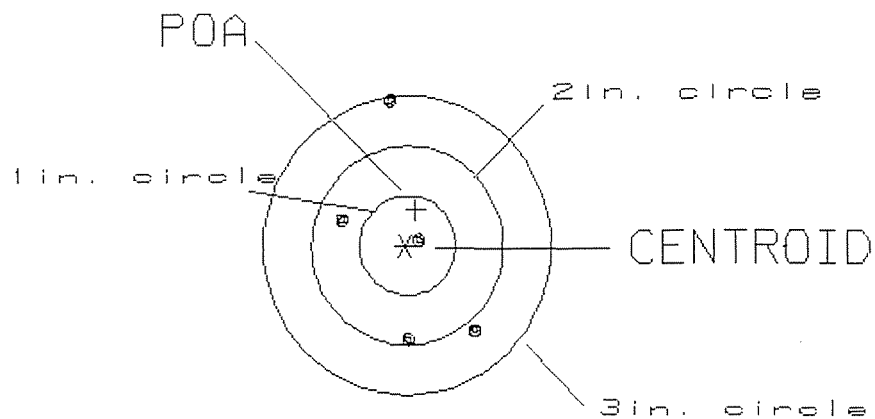
4

PATTERN #: 2
 POA TO CENTROID: .373
 MIN RADIUS : .125
 MEAN RADIUS : .890
 MAX RADIUS : 1.501
 CENTROID X : -.109
 CENTROID Y : -.357

4 Aug 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.37
 VS= 2.48
 GS= 2.51

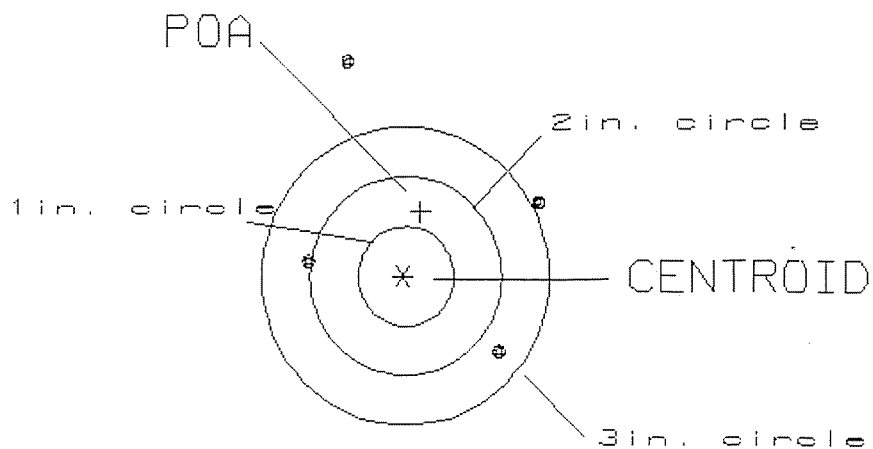
1
 3
 4

PATTERN #: 3
 POA TO CENTROID: .673
 MIN RADIUS : .986
 MEAN RADIUS : 1.697
 MAX RADIUS : 2.431
 CENTROID X : -.181
 CENTROID Y : -.648

4 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.37
 VS= 4.46
 GS= 4.47

0
 1
 2

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6351271

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY OFF FORCE	<u>7</u> <u>7</u> <u>7</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>10215</u> <u>.021</u> <u>.021</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-18-97	RW
	K) ASSEMBLE SWIVEL STUDS		8/12/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-18-97	RW
	M) IRON SIGHT ALIGNMENT		7-18-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-18-97	RW
640	GALLERY TEST AND TARGET	Left 60 Right 90	8/1/97	TM
	A) MALFUNCTIONS		8/1/97	TM
	B) PIERCED PRIMERS		8/1/97	TM
645	INSPECT FOR LIVE AMMO		8/1/97	RP
655	FINAL INSPECTION A) HEADSPACE		8/12/97	RP
	B) TRIGGER PULL	<u>2.79</u> <u>2.73</u> <u>2.74</u> <u>2.73</u> <u>2.72</u>	8-7-97	CK
	C) FUNCTION		8/12/97	RP
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6351271DATE 7-14-97TESTER T.M. LAPP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.38	2.66	2.68	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.37	2.65	2.55	
PULL #3	2.41	2.63	2.84	
PULL #4	2.35	2.65	2.94	
PULL #5	2.39	2.69	2.96	
TOTAL	11.90	13.28	13.97	
AVG.	2.380	2.656	2.79	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.18	3.23	
PULL #2	2.98	3.14	
PULL #3	2.86	3.12	
PULL #4	2.84	3.27	
PULL #5	3.09	3.10	
TOTAL	14.95	15.86	
AVG.	2.99	3.17	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.94	3.98		4.07
PULL #2	3.86	3.95		3.96
PULL #3	3.96	3.87		3.96
PULL #4	3.96	4.01		3.96
PULL #5	3.92	4.00		4.03
TOTAL	19.61	19.81		19.98
AVG.	3.93	3.96		4.00