

BARBER - M24 0126933

UPC



E6351276

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0126933 126972

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1. IN CHAMBER

BARBER - M24 0126935

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351276
6 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .147
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .122
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .191031

THE AMR FOR THIS RIFLE IS: 1.098

CENTROIDAL DISTANCES

0 TO 1 .240354
1 TO 2 .264201
1 TO 3 .162373

¹
+3 2 <----POA

BARBER - M24 0126936

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

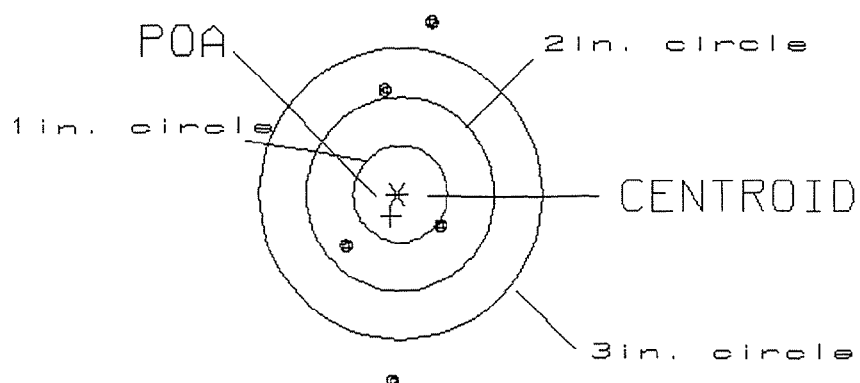
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .240
MIN RADIUS : .543
MEAN RADIUS : 1.234
MAX RADIUS : 1.951
CENTROID X : .073
CENTROID Y : .229

6 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6351276.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.05

0

VS= 3.75

2

GS= 3.76

3

BARBER - M24 0126937

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

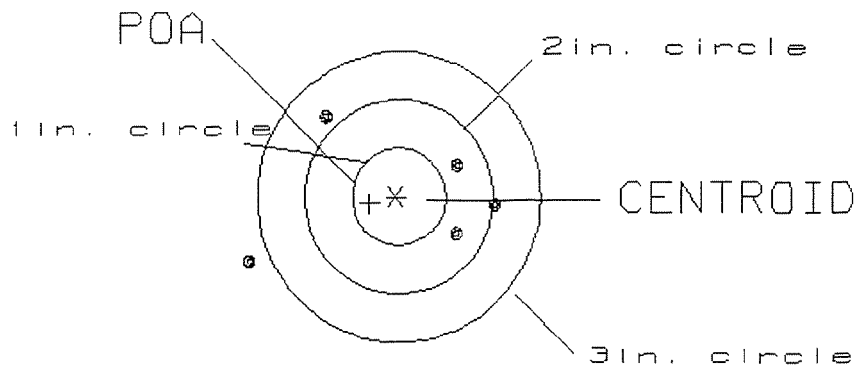
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .292
MIN RADIUS : .694
MEAN RADIUS : 1.060
MAX RADIUS : 1.682
CENTROID X : .284
CENTROID Y : .070

6 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6351276.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.58

0

VS= 1.49

2

GS= 2.65

4

BARBER - M24 0126938

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

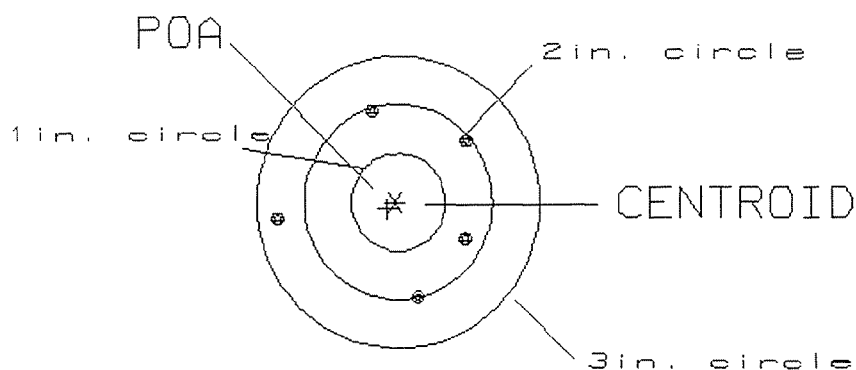
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .107
MIN RADIUS : .783
MEAN RADIUS : .999
MAX RADIUS : 1.336
CENTROID X : .084
CENTROID Y : .067

6 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6351276.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.01

0

VS= 1.89

3

GS= 2.15

5

Been
Loaded
RE SHOT

BARBER - M24 0126940

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351276
4 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.229333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.326333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.398857$

THE AMR FOR THIS RIFLE IS: 1.312

CENTROIDAL DISTANCES

0 TO 1	.285007
1 TO 2	.230256
1 TO 3	1.36427

1
2+ <----POA

3

BARBER - M24 0126941

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .285

MIN RADIUS : .815

MEAN RADIUS : 1.145

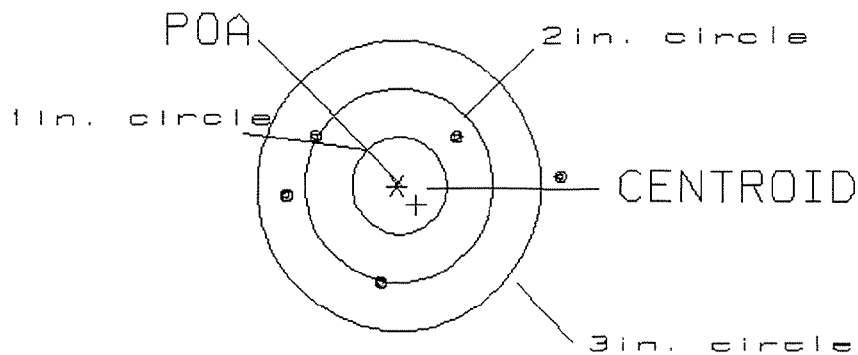
MAX RADIUS : 1.661

CENTROID X : -.205

CENTROID Y : .198

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351276

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.84

0

VS= 1.50

1

GS= 2.85

4

BARBER - M24 0126942

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

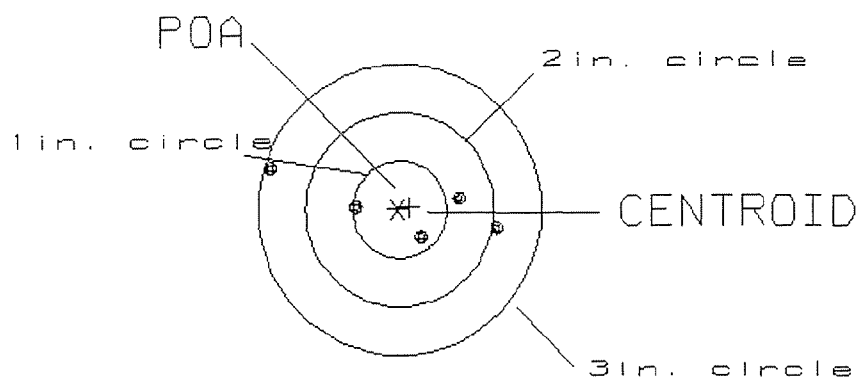
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .130
MIN RADIUS : .369
MEAN RADIUS : .767
MAX RADIUS : 1.399
CENTROID X : -.128
CENTROID Y : -.019

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351276

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.33

2

VS= .69

4

GS= 2.39

5

BARBER - M24 0126943

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

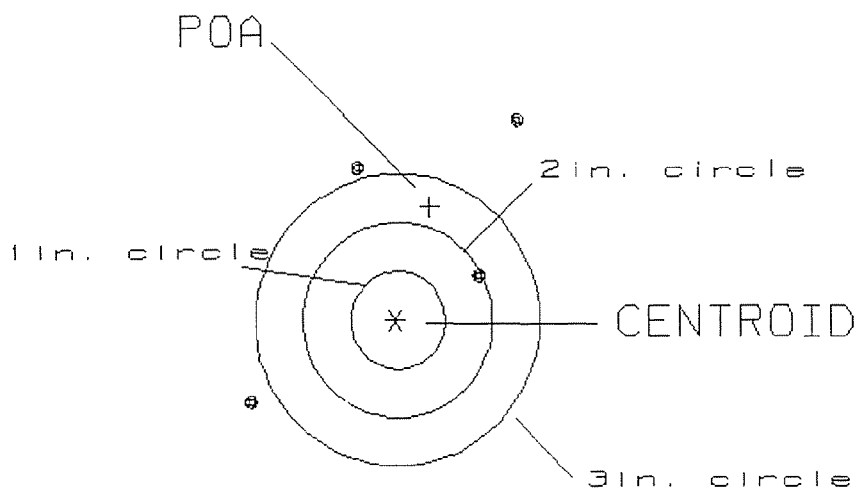
PATTERN #: ☐ 3 ☐

POA TO CENTROID: 1.211
MIN RADIUS : 1.007
MEAN RADIUS : 2.023
MAX RADIUS : 3.308
CENTROID X : -.355
CENTROID Y : -1.158

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351276

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.80
VS= 5.39
GS= 5.60

0
0
1

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351276DATE 8-5-97TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.52	2.57	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.46	2.54	
PULL #3	2.52	2.45	2.56	
PULL #4	2.51	2.46	2.49	
PULL #5	2.46	2.49	2.43	
TOTAL	12.54	12.38	12.59	
AVG.	2.508	2.476	2.518	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	3.08	
PULL #2	3.08	3.05	
PULL #3	3.10	3.02	
PULL #4	3.08	3.07	
PULL #5	3.07	3.09	
TOTAL	15.44	15.31	
AVG.	3.088	3.062	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.94	3.91		4.24
PULL #2	3.88	4.06		3.90
PULL #3	4.03	4.12		4.02
PULL #4	4.03	4.00		4.18
PULL #5	4.00	4.16		4.03
TOTAL	19.88	20.25		20.37
AVG.	3.976	4.050		4.074

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6351276

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/12/97	WGT
618	POLISH BARREL		3/12/97	WGT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>4</u> <u>5</u>	8-12-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	8-12-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.024</u> <u>.023</u> <u>.022</u>	8-12-97	CK
	J) ASSEMBLE STOCK		8-7-97	CR
	K) ASSEMBLE SWIVEL STUDS		9/10/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-97	CR
	M) IRON SIGHT ALIGNMENT		8-7-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-7-97	CR
640	GALLERY TEST AND TARGET	Left ⁷⁶ <u>50</u> Right ⁷⁴ <u>100</u>	9-4-97	TM
	A) MALFUNCTIONS		9-4-97	TM
	B) PIERCED PRIMERS		9-4-97	TM
645	INSPECT FOR LIVE AMMO		9-4-97	TD
655	FINAL INSPECTION A) HEADSPACE		9/10/97	TRP
	B) TRIGGER PULL	<u>2.46</u> <u>2.36</u> <u>2.43</u> <u>2.34</u> <u>2.49</u>	9/9/97	TM
	C) FUNCTION		9/10/97	TRP
660	PACK			

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6351276

46
ORDER NO.
25705

12DR



5705 E6351276

ORDER 25705
MODEL 700™ M24
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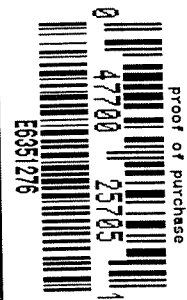
ORDER 25705
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SERIAL NO.
E6351276



46 FORM



GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE Flier
- REMINGTON AUTHORIZED GUNSMITHS

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*