



ORDER NO. 25705  
BARREL LENGTH 24"  
CAPACITY \* 6  
\*INCLUDES 1 IN CHAMBER

**BARBER - M24 0126951**

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351277  
6 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -1.86433  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .795333  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 2.02689

THE AMR FOR THIS RIFLE IS: 1.171

**CENTROIDAL DISTANCES**

0 TO 1 1.33883  
1 TO 2 1.42135  
1 TO 3 1.90812

3

1

+ <----POA

2

REMINGTON CENTERFIRE ACCURACY TEST

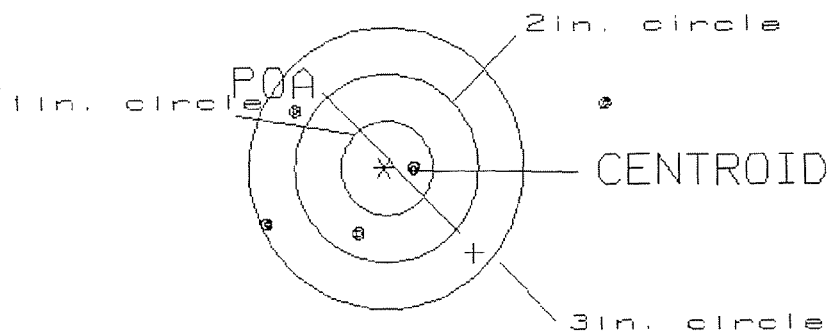
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1  
 POA TO CENTROID: 1.339  
 MIN RADIUS : .278  
 MEAN RADIUS : 1.215  
 MAX RADIUS : 2.477  
 CENTROID X : -.993  
 CENTROID Y : .898

6 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6351277

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 3.66  
 VS= 1.41  
 GS= 3.87

1  
 2  
 4

REMINGTON CENTERFIRE ACCURACY TEST

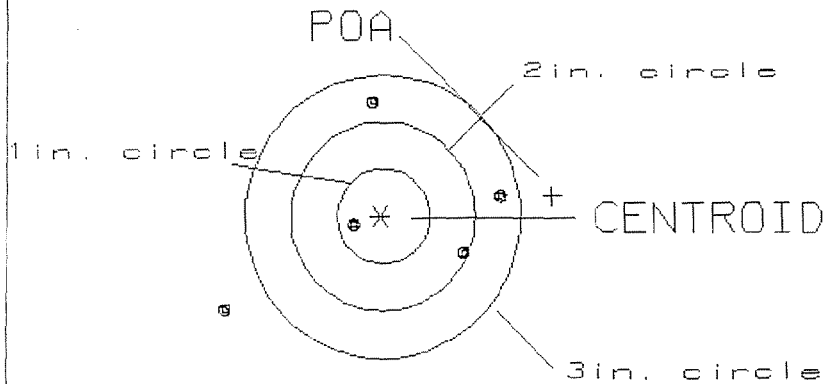
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2  
 POA TO CENTROID: 1.889  
 MIN RADIUS : .365  
 MEAN RADIUS : 1.185  
 MAX RADIUS : 1.988  
 CENTROID X : -1.877  
 CENTROID Y : -.215

6 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/EG351277

# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 3.04

1

US= 2.22

2

GS= 3.28

4

REMINGTON CENTERFIRE ACCURACY TEST

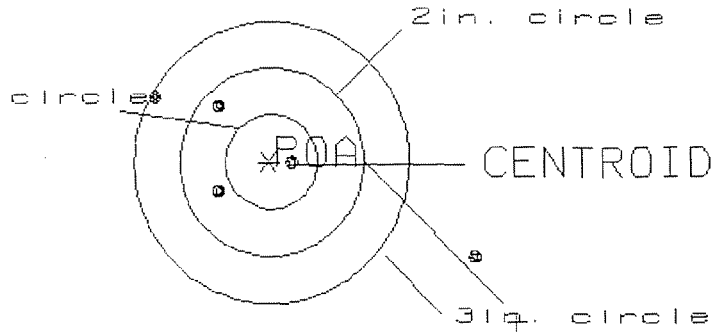
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3  
 POA TO CENTROID: 3.212  
 MIN RADIUS : .263  
 MEAN RADIUS : 1.114  
 MAX RADIUS : 2.388  
 CENTROID X : -2.723  
 CENTROID Y : 1.703

6 Aug 1997

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# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 3.49  
 VS= 1.64  
 GS= 3.85

1  
 3  
 4

Do Not Use

VERY IMPORTANT!  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.  
E6351277

46

ORDER NO.  
25705

12DR

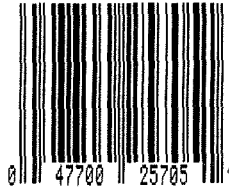


5705 E6351277

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.

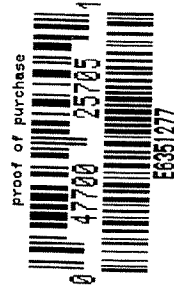


E6351277

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO. E6351277DATE 7-24-97TESTER RW

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|-------|------------------------------------------------------------------------|
| PULL #1 | 2.66             | 2.77                     |                                | 2.55  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.73             | 2.84                     |                                | 2.59  |                                                                        |
| PULL #3 | 2.66             | 2.71                     |                                | 2.59  |                                                                        |
| PULL #4 | 2.69             | 2.68                     |                                | 2.68  |                                                                        |
| PULL #5 | 2.67             | 2.68                     |                                | 2.56  |                                                                        |
| TOTAL   | 13.41            | 13.68                    |                                | 12.97 |                                                                        |
| AVG.    | 2.68             | 2.74                     |                                | 2.59  |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.19             | 3.25                     |  |          |
| PULL #2 | 3.04             | 3.16                     |  |          |
| PULL #3 | 3.00             | 3.11                     |  |          |
| PULL #4 | 3.11             | 3.17                     |  |          |
| PULL #5 | 2.98             | 3.18                     |  |          |
| TOTAL   | 15.32            | 15.87                    |  |          |
| AVG.    | 3.06             | 3.17                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.18             | 4.13                     |                                | 3.99                                 |
| PULL #2 | 4.08             | 4.11                     |                                | 4.21                                 |
| PULL #3 | 4.06             | 4.02                     |                                | 4.20                                 |
| PULL #4 | 4.08             | 4.15                     |                                | 4.23                                 |
| PULL #5 | 4.11             | 4.16                     |                                | 4.20                                 |
| TOTAL   | 20.51            | 20.57                    |                                | 20.83                                |
| AVG.    | 4.10             | 4.11                     |                                | 4.17                                 |

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351277

| OP. #        | OPERATION NAME                                                 | READINGS | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|----------|---------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |         |         |
| 600          | PROOF                                                          |          |         |         |
| 607          | CHECK HEADSPACE                                                |          |         |         |
| 610          | DIS-ASSEMBLE GUN                                               |          |         |         |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |         |         |
|              | MAGNAFLUX BOLT                                                 |          |         |         |
| 615          | ROLLMARK CALIBER                                               |          |         |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          | 3/18/92 | WJT     |
| 618          | POLISH BARREL                                                  |          | 3/18/92 | WJD     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |         |         |
|              | (BOLT)                                                         |          |         |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |         |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |         |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |         |         |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |         |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |         |         |

| OP. # | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) <del>BARBER - M24-0126959</del><br>SAFETY ON FORCE                    | <u>3</u> <u>3</u> <u>4</u>                                  | 7-28-97 | CK      |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>2</u> <u>2</u> <u>2</u>                                  | 7-28-97 | CK      |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |         |         |
|       | I) FIRING PIN INDENT                                                     | <u>.022</u> <u>.022</u> <u>.022</u>                         | 7-28-97 | CK      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 7-25-97 | CK      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 8-15-97 | CK      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 7-25-97 | CK      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 7-25-97 | CK      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             | 7-25-97 | CK      |
| 640   | GALLERY TEST AND<br>TARGET                                               | R65 L 85                                                    | 8/6/97  | KT      |
|       | A) MALFUNCTIONS                                                          |                                                             | 8/6/97  | KT      |
|       | B) PIERCED PRIMERS                                                       |                                                             | 8/6/97  | KT      |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | 8/6/97  | 9W      |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 8-15-97 | CK      |
|       | B) TRIGGER PULL                                                          | <u>2.62</u> <u>2.45</u> <u>2.67</u> <u>2.66</u> <u>2.72</u> | 8-14-97 | CK      |
|       | C) FUNCTION                                                              |                                                             | 8-15-97 | CK      |
| 660   | PACK                                                                     |                                                             |         |         |