

BARBER - M24 0127012

UPC



E6351282

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0127012

ORDER NO. **25705**
BARREL LENGTH **24"**
CAPACITY * **6**
*INCLUDES 1 IN CHAMBER

BARBER - M24 0127014

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351282
2 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.220667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.091$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.238694$

THE AMR FOR THIS RIFLE IS: 1.096

CENTROIDAL DISTANCES

Ø TO	1	.162997
1 TO	2	.268067
1 TO	3	.377345

3
2 1 + <----POA

BARBER - M24 0127015

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

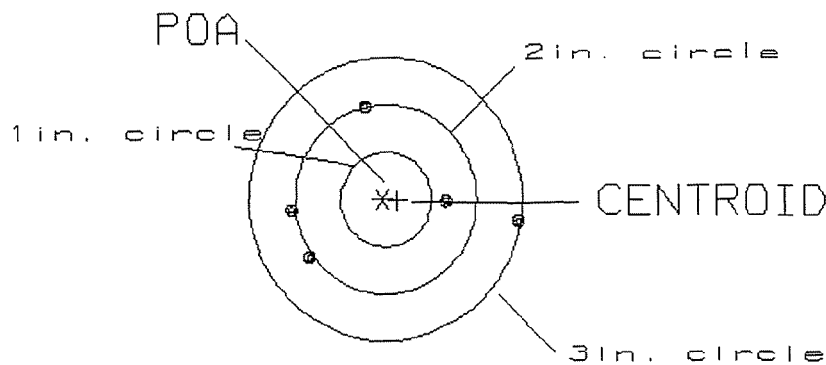
PATTERN #: 1

POA TO CENTROID: .163
 MIN RADIUS : .680
 MEAN RADIUS : 1.057
 MAX RADIUS : 1.504
 CENTROID X : -.162
 CENTROID Y : .018

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351282

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.51
 VS= 1.57
 GS= 2.52

0
 1
 4

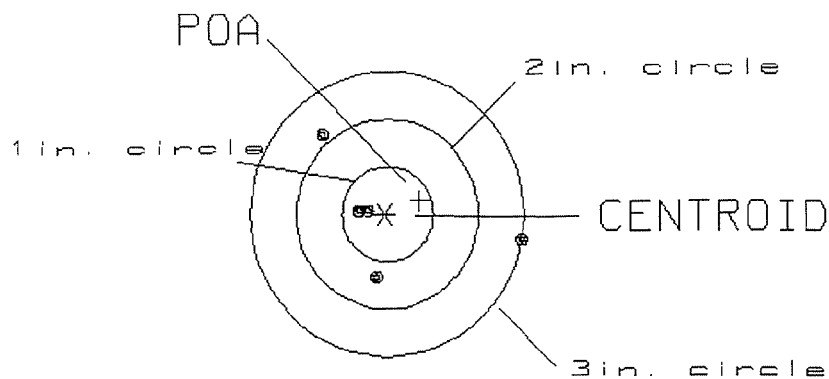
PATTERN #: 2

POA TO CENTROID: .404
 MIN RADIUS : .196
 MEAN RADIUS : .771
 MAX RADIUS : 1.517
 CENTROID X : -.380
 CENTROID Y : -.138

2 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.26

2

VS= 1.47

3

GS= 2.53

4

BARBER - M24 0127017

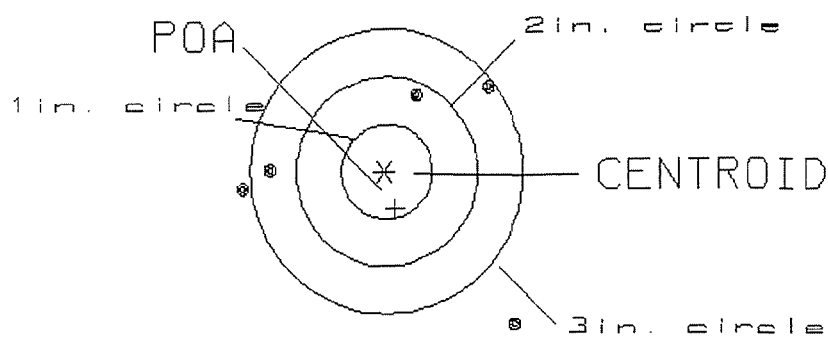
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
POA TO CENTROID: .411
MIN RADIUS : .901
MEAN RADIUS : 1.460
MAX RADIUS : 2.130
CENTROID X : -.120
CENTROID Y : .393

2 Sep 1997

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CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 2.95

0

VS= 2.56

1

GS= 3.29

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6351282DATE 8-4-97TESTER J. W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.67	2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.60	2.57	
PULL #3	2.50	2.61	2.45	
PULL #4	2.48	2.57	2.48	
PULL #5	2.54	2.55	2.47	
TOTAL	12.62	13.00	12.45	
AVG.	2.524	2.60	2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.04	3.04	
PULL #2	3.07	3.10	
PULL #3	3.03	3.25	
PULL #4	3.07	2.97	
PULL #5	2.94	2.99	
TOTAL	15.15	15.35	
AVG.	3.03	3.07	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.28		4.21
PULL #2	4.02	4.29		4.07
PULL #3	4.13	4.24		4.00
PULL #4	4.06	4.33		3.96
PULL #5	3.95	4.25		4.13
TOTAL	20.26	21.39		20.37
AVG.	4.052	4.278		4.074

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351282

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0127020 F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-12-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	8-12-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.024</u> <u>.023</u>	8-12-97	CK
	J) ASSEMBLE STOCK		8-6-97	CK
	K) ASSEMBLE SWIVEL STUDS		9-10-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-6-97	CK
	M) IRON SIGHT ALIGNMENT		8-6-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-6-97	CK
640	GALLERY TEST AND TARGET	R 76 L 74	9-2-97	KT
	A) MALFUNCTIONS		9-2-97	KT
	B) PIERCED PRIMERS		9-2-97	KT
645	INSPECT FOR LIVE AMMO		9/2/97	BWT
655	FINAL INSPECTION A) HEADSPACE		9-10-97	CK
	B) TRIGGER PULL	<u>2.51</u> <u>2.50</u> <u>2.46</u> <u>2.50</u> <u>2.52</u>	9/6/97	TM
	C) FUNCTION		9-10-97	CK
660	PACK			

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
E6351282

46 ORDER NO.
25705

12DR

5705 E6351282

ORDER 25705

MODEL 700™ M24

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ORDER 25705

MODEL 700™ M24

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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM

