

BARBER - M24 0127057

UPC



E6351285

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0127059

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351285
7 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.930333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .318
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .983181

THE AMR FOR THIS RIFLE IS: 1.158

CENTROIDAL DISTANCES

0 TO 1	1.93437
1 TO 2	1.86315
1 TO 3	1.08785

1

2

3

+

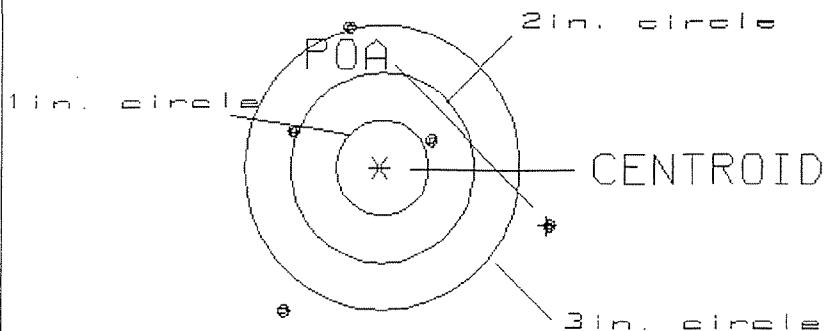
<----POA

PATTERN #: E 1 E
 POA TO CENTROID: 1.935
 MIN RADIUS : .553
 MEAN RADIUS : 1.377
 MAX RADIUS : 1.954
 CENTROID X : -1.835
 CENTROID Y : .612

7 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351205

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.87
 VS= 3.01
 GS= 3.09

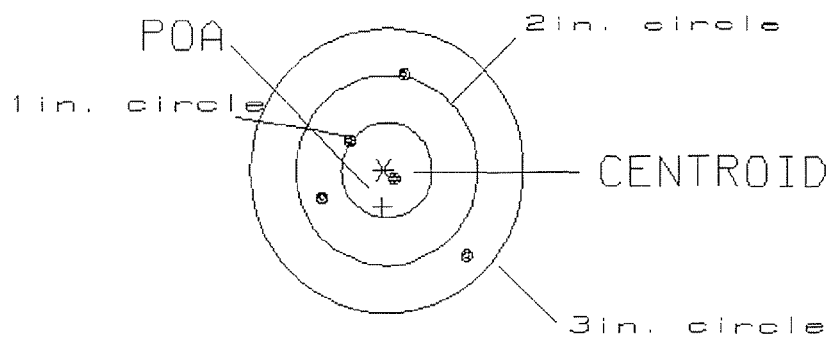
0
 1
 2

PATTERN #: 2
 POA TO CENTROID: .391
 MIN RADIUS : .154
 MEAN RADIUS : .735
 MAX RADIUS : 1.207
 CENTROID X : .015
 CENTROID Y : .391

7 Aug 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.54
 VS= 1.86
 GS= 1.97

1
 3
 5

BARBER - M24 0127062

REMINGTON CENTERFIRE ACCURACY TEST

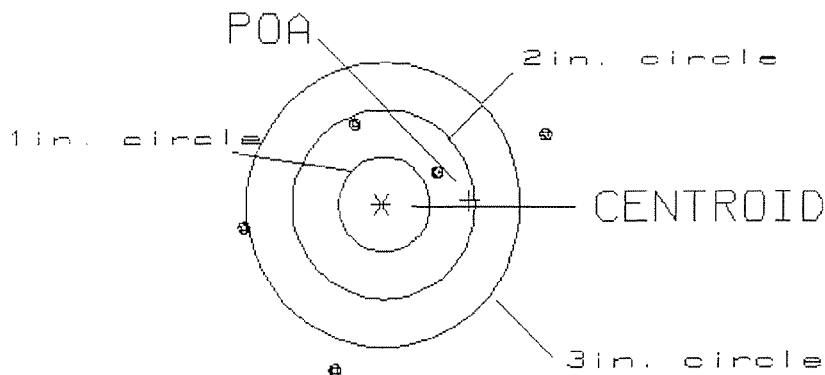
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .972
 MIN RADIUS : .631
 MEAN RADIUS : 1.361
 MAX RADIUS : 1.908
 CENTROID X : -.971
 CENTROID Y : -.049

7 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.25
 US= 2.62
 GS= 3.41

0
 2
 2

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6351285

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/14/97	WJT
618	POLISH BARREL		3/24/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0127064 F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>2</u> <u>2</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1022</u> <u>1021</u> <u>1021</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-23-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-15-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-23-97	CR
	M) IRON SIGHT ALIGNMENT		7-23-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-23-97	CR
640	GALLERY TEST AND TARGET	R57 L 93	8/7/97	KT
	A) MALFUNCTIONS		8/7/97	KT
	B) PIERCED PRIMERS		8/7/97	KT
645	INSPECT FOR LIVE AMMO		8/7/97	9W
655	FINAL INSPECTION A) HEADSPACE		8-15-97	CK
	B) TRIGGER PULL	<u>2.72</u> <u>2.60</u> <u>2.61</u> <u>2.85</u> <u>2.44</u>	8-14-97	CK
	C) FUNCTION		8-15-97	CK
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351285DATE 7-22-97TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.57	2.38	2.57	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.77	2.56	
PULL #3	2.57	2.77	2.50	
PULL #4	2.57	2.60	2.55	
PULL #5	2.58	2.72	2.30	
TOTAL	12.88	13.24	12.48	
AVG.	2.576	2.648	2.496	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.00	3.02	
PULL #2	2.89	2.83	
PULL #3	2.98	2.93	
PULL #4	3.03	3.01	
PULL #5	2.93	3.14	
TOTAL	14.83	14.93	
AVG.	2.966	2.986	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.19	4.14		4.14
PULL #2	4.03	4.23		3.86
PULL #3	4.18	4.23		4.22
PULL #4	4.13	4.06		4.17
PULL #5	3.83	4.09		4.14
TOTAL	20.36	20.75		20.53
AVG.	4.072	4.150		4.106

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
item.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6351285

46 ORDER NO.
25705

26WR

5705 E6351285

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

