

BARBER - M24 0127079

UPC



E6351287

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0127079 M2400127118

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

BARBER - M24 0127081

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351287
18 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.021
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.00666667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0220328

THE AMR FOR THIS RIFLE IS: 1.139

CENTROIDAL DISTANCES

Ø TO	1	.329439
1 TO	2	.447599
1 TO	3	.566392

1
2⁺ <----POA
3

BARBER - M24 0127082

REMINGTON CENTERFIRE ACCURACY TEST

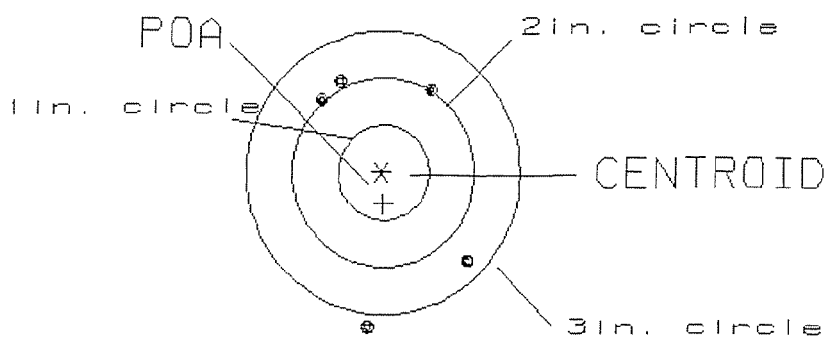
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .329
 MIN RADIUS : .960
 MEAN RADIUS : 1.217
 MAX RADIUS : 1.650
 CENTROID X : -.017
 CENTROID Y : .329

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351287

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.69

0

VS= 2.60

1

GS= 2.63

4

REMINGTON CENTERFIRE ACCURACY TEST

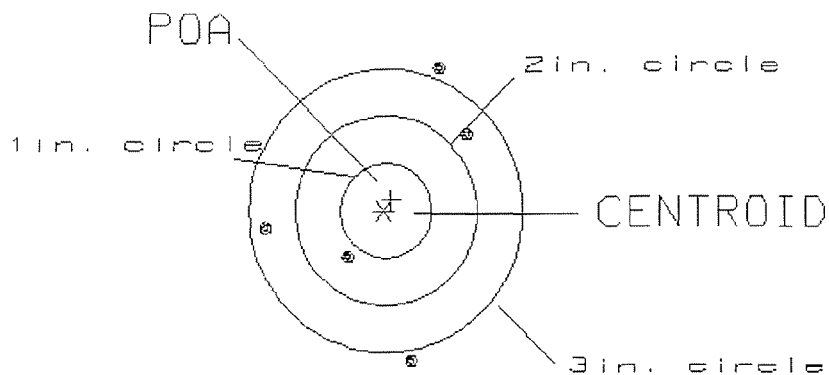
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .140
 MIN RADIUS : .624
 MEAN RADIUS : 1.265
 MAX RADIUS : 1.583
 CENTROID X : -.081
 CENTROID Y : -.114

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.25
 VS= 3.03
 GS= 3.04

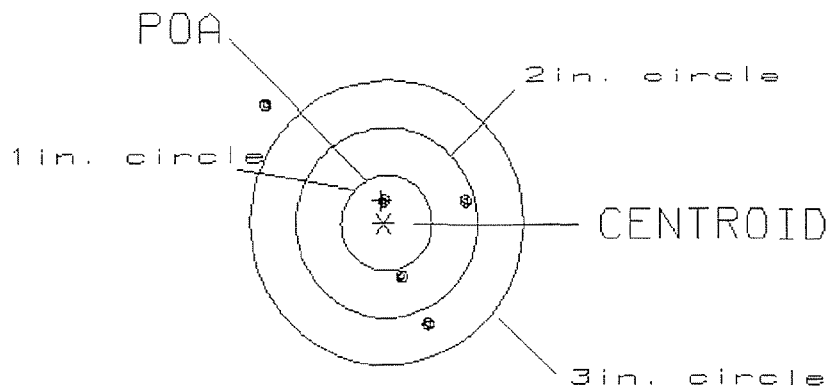
0
 1
 3

PATTERN #: 3
 POA TO CENTROID: .238
 MIN RADIUS : .218
 MEAN RADIUS : .936
 MAX RADIUS : 1.833
 CENTROID X : .035
 CENTROID Y : -.235

18 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.21
 VS= 2.30
 GS= 2.94

1
 3
 4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6357287DATE 7/24/97TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.72	2.74	2.64	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.67	2.69	2.66	
PULL #3	2.80	2.75	2.61	
PULL #4	2.72	2.76	2.66	
PULL #5	2.78	2.76	2.58	
TOTAL	13.69	13.70	13.15	
AVG.	2.74	2.74	2.63	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.41	3.26	
PULL #2	3.37	3.27	
PULL #3	3.34	3.28	
PULL #4	3.32	3.25	
PULL #5	3.28	3.28	
TOTAL	16.72	16.34	
AVG.	3.34	3.27	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.04		4.17
PULL #2	3.91	4.01		4.12
PULL #3	4.05	4.04		4.09
PULL #4	3.98	4.03		4.14
PULL #5	4.05	3.99		4.11
TOTAL	20.03	20.11		20.63
AVG.	4.00	4.02		4.13

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351287

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/97	WJT
618	POLISH BARREL		3/18/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-31-97	SW
CONT.	G) SAFETY OFF FORCE	<u>3⁵</u> <u>3</u> <u>3</u>	7-31-97	SW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>24</u> <u>23</u> <u>23⁵</u>	7-31-97	SW
	J) ASSEMBLE STOCK		7-29-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-21-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-29-97	CR
	M) IRON SIGHT ALIGNMENT		7-29-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-29-97	CR
640	GALLERY TEST AND TARGET	R 75 L 75	8-18/97	SW
	A) MALFUNCTIONS		8-18-97	SW
	B) PIERCED PRIMERS		8-18-97	SW
645	INSPECT FOR LIVE AMMO		8-18-97	KT
655	FINAL INSPECTION A) HEADSPACE		8-21-97	CK
	B) TRIGGER PULL	<u>2.32</u> <u>2.33</u> <u>2.37</u> <u>2.33</u> <u>2.35</u>	8-21-97	CK
	C) FUNCTION		8-21-97	CK
660	PACK			

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Serial No. E6351287
Order No. 25705

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12DR

5705 E6351287

ORDER 25705

MODEL 700™ M24

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ORDER 25705

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SERIAL NO.



E6351287

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM