

BARBER - M24 0127116

UPC



E6351291

* INCLUDES 1 IN CHAMBER

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0127116 M2400127155

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6

BARBER - M24 0127118

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351291
4 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .123
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.084
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .148946

THE AMR FOR THIS RIFLE IS: 1.251

CENTROIDAL DISTANCES

0 TO 1 .261199
1 TO 2 .195359
1 TO 3 .340037

3+ 1 <----POA
2

BARBER - M24 0127119

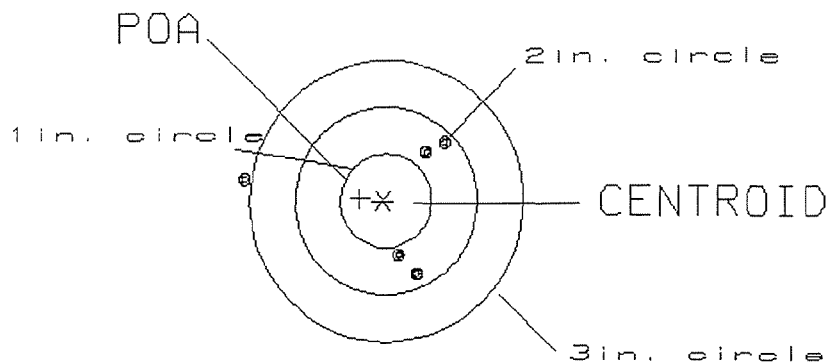
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
POA TO CENTROID: .261
MIN RADIUS : .569
MEAN RADIUS : .921
MAX RADIUS : 1.601
CENTROID X : .260
CENTROID Y : -.025

4 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG351291

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.26

0

VS= 1.41

4

GS= 2.31

4

BARBER - M24 0127120

REMINGTON CENTERFIRE ACCURACY TEST

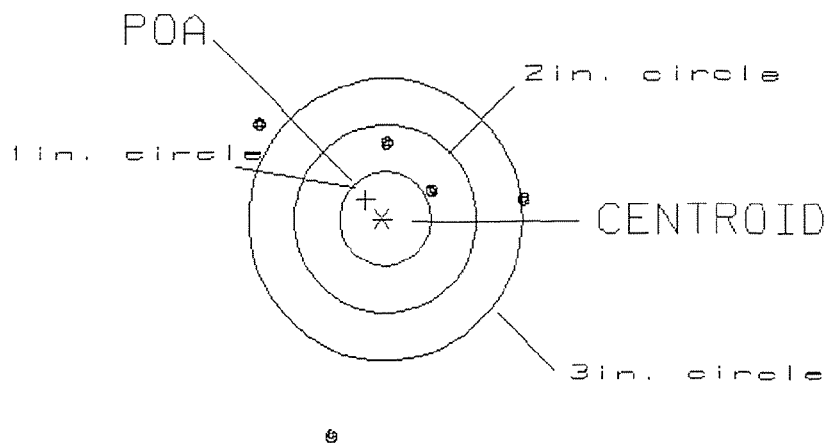
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .280
MIN RADIUS : .592
MEAN RADIUS : 1.386
MAX RADIUS : 2.371
CENTROID X : .189
CENTROID Y : -.207

4 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351291

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.86
VS= 3.28
GS= 3.37

0
2
2

BARBER - M24 0127121

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

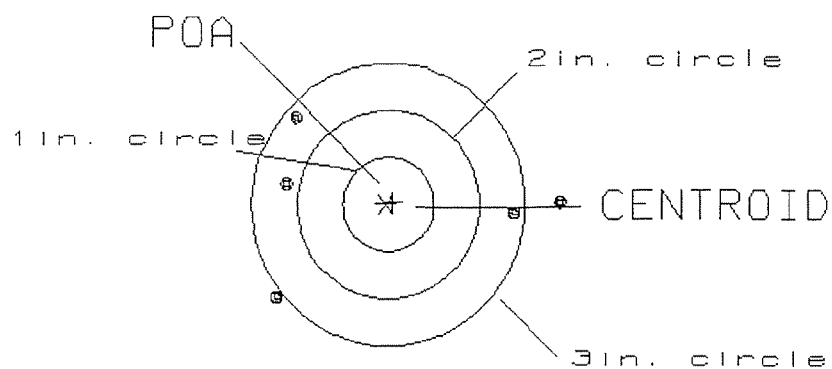
PATTERN #: 3

POA TO CENTROID: .082
 MIN RADIUS : 1.145
 MEAN RADIUS : 1.445
 MAX RADIUS : 1.876
 CENTROID X : -.080
 CENTROID Y : -.020

4 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351291

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.05
 VS= 1.81
 GS= 3.18

0
 0
 4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351291

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0127123 F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	11-13-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-13-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.023</u>	11-13-97	CR
	J) ASSEMBLE STOCK		10-29-97	RW
	K) ASSEMBLE SWIVEL STUDS		12-11-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-29-97	RW
	M) IRON SIGHT ALIGNMENT		10-29-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-29-97	RW
640	GALLERY TEST AND TARGET	L 65 R 85	12-4-97	DB
	A) MALFUNCTIONS		12-4-97	DB
	B) PIERCED PRIMERS		12-4-97	DB
645	INSPECT FOR LIVE AMMO		12-4-97	DBDE
655	FINAL INSPECTION A) HEADSPACE		12-11-97	CK
	B) TRIGGER PULL	<u>2.56</u> <u>2.52</u> <u>2.48</u> <u>2.43</u> <u>2.47</u>	12/5/97	TM
	C) FUNCTION		12-11-97	CK
660	PACK			

BARBER - M24 0127124

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351291DATE 10-29-97TESTER A.A.P

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.68	2.23	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.67	2.36	2.50	
PULL #3	2.81	2.26	2.47	
PULL #4	2.69	2.30	2.52	
PULL #5	2.47	2.34	2.46	
TOTAL	13.32	11.49	12.54	
AVG.	2.66	2.30	2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.96	3.01	
PULL #2	3.10	3.24	
PULL #3	3.16	3.18	
PULL #4	2.95	3.24	
PULL #5	2.88	3.16	
TOTAL	15.05	15.83	
AVG.	3.01	3.17	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.11		4.15
PULL #2	4.20	3.89		4.17
PULL #3	4.07	4.04		4.05
PULL #4	3.45	4.13		4.26
PULL #5	4.17	4.20		4.16
TOTAL	19.98	20.37		20.79
AVG.	4.00	4.07		4.16

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6351291

46

ORDER NO.
25705

15XR

5705 E6351291

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6351291

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

