

UPC



E6351292

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351292
26 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.106
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.00966667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .10644

THE AMR FOR THIS RIFLE IS: 1.213

CENTROIDAL DISTANCES

0 TO	1	.037108
1 TO	2	.234269
1 TO	3	.320112

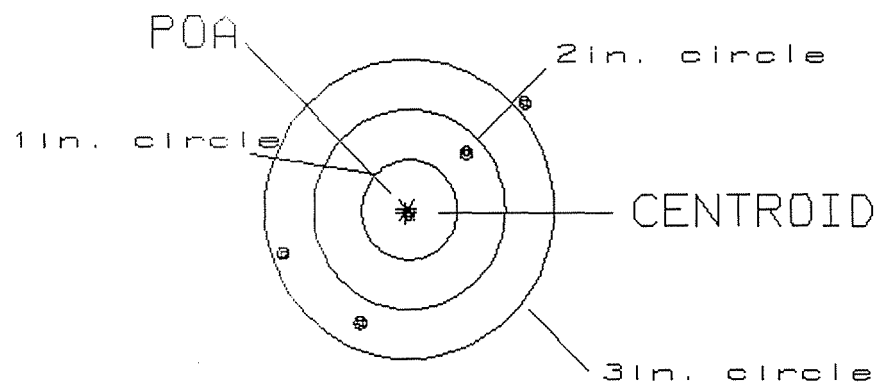
3	4	<----POA
	2	

PATTERN #: 1
POA TO CENTROID: .037
MIN RADIUS : .038
MEAN RADIUS : 1.017
MAX RADIUS : 1.587
CENTROID X : .009
CENTROID Y : .036

26 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG351292

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.49

1

VS= 2.12

2

GS= 2.91

4

PATTERN #: 2

POA TO CENTROID: .198

MIN RADIUS : .648

MEAN RADIUS : 1.299

MAX RADIUS : 1.940

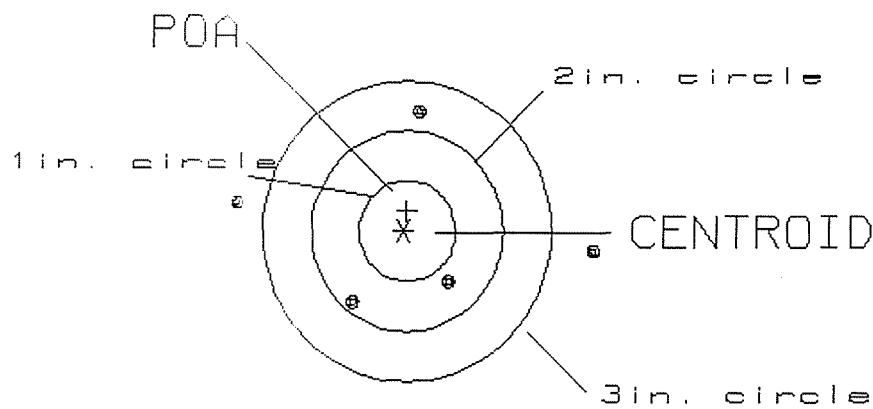
CENTROID X : -.030

CENTROID Y : -.195

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351292

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.74

0

VS= 1.84

2

GS= 3.77

3

PATTERN #: 3

POA TO CENTROID: .324

MIN RADIUS : .896

MEAN RADIUS : 1.323

MAX RADIUS : 2.072

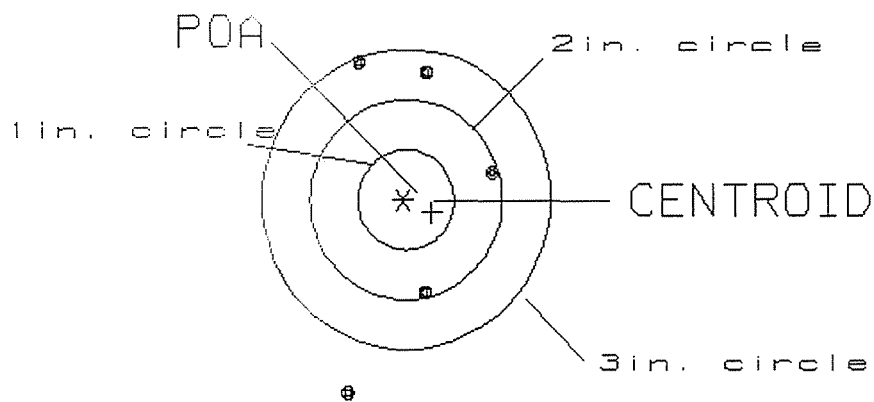
CENTROID X : -.297

CENTROID Y : .130

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351292

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.47

0

VS= 3.30

2

GS= 3.35

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6351292DATE 7-16-97TESTER AAP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.85	2.81	2.65		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.88	2.65	2.55		
PULL #3	2.85	2.60	2.53		
PULL #4	2.87	2.61	2.49		
PULL #5	2.80	2.55	2.51		
TOTAL	14.25	13.22	12.73		
AVG.	2.85	2.64	2.546		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.01	3.10		
PULL #2	3.09	3.11		
PULL #3	2.98	3.08		
PULL #4	3.01	2.99		
PULL #5	3.06	3.08		
TOTAL	15.15	15.36		
AVG.	3.03	3.07		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	3.96		3.86
PULL #2	3.97	3.97		3.92
PULL #3	4.05	3.94		3.85
PULL #4	4.00	3.92		3.88
PULL #5	3.91	3.93		4.03
TOTAL	19.99	19.72		19.54
AVG.	3.998	3.94		3.908

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6351292

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	BARBER-M24E0127150	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>5</u>	9-19-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>4</u>	9-19-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1021</u> <u>1021</u> <u>1022</u>	9-19-97	CR
	J) ASSEMBLE STOCK		9-18-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-29-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-18-97	CR
	M) IRON SIGHT ALIGNMENT		9-18-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-18-97	CR
640	GALLERY TEST AND TARGET	R 89 L 61	9/26/97	BWT
	A) MALFUNCTIONS		9/26/97	BWT
	B) PIERCED PRIMERS		9/26/97	BWT
645	INSPECT FOR LIVE AMMO		9/26/97	KT
655	FINAL INSPECTION A) HEADSPACE		9-29-97	CK
	B) TRIGGER PULL	<u>257</u> <u>254</u> <u>249</u> <u>240</u> <u>227</u>	9-29-97	CK
	C) FUNCTION		9-29-97	CK

Do Not Use

L. NO.



ORDER 25705
MODEL 700™ M24
UPC



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VERY IMPORTANT: Instruction enclosed to assure safe use of firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

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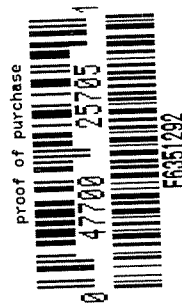
29DR

5705 E6351292

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM