

UPC



E6351293

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0127155

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351293
28 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0566667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .00666667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0570575

THE AMR FOR THIS RIFLE IS: .7113

CENTROIDAL DISTANCES

Ø TO 1 .111826
1 TO 2 .112606
1 TO 3 .474768

3
2† <----POA

BARBER - M24 0127156

REMINGTON CENTERFIRE ACCURACY TEST

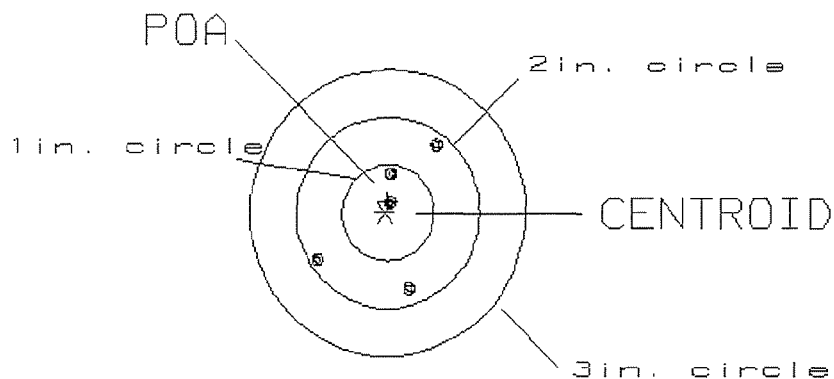
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID: .112
MIN RADIUS : .098
MEAN RADIUS : .614
MAX RADIUS : .860
CENTROID X : -.029
CENTROID Y : -.108

28 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351293

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.26

2

VS= 1.46

5

GS= 1.69

5

BARBER - M24 0127157

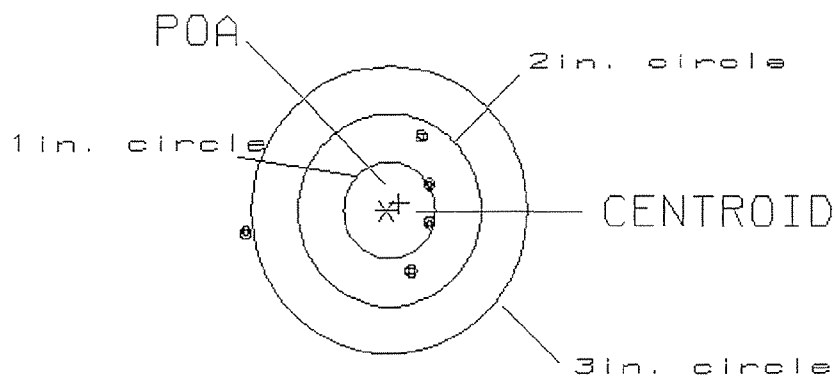
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .152
MIN RADIUS : .463
MEAN RADIUS : .825
MAX RADIUS : 1.555
CENTROID X : -.135
CENTROID Y : -.070

28 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG351293

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.00

1

VS= 1.42

4

GS= 2.13

4

BARBER - M24 0127158

REMINGTON CENTERFIRE ACCURACY TEST

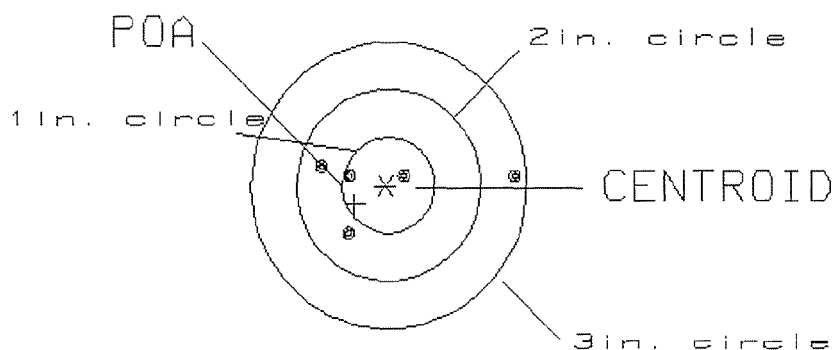
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .389
 MIN RADIUS : .206
 MEAN RADIUS : .695
 MAX RADIUS : 1.410
 CENTROID X : .334
 CENTROID Y : .198

28 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351293

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.14

2

VS= .66

4

GS= 2.15

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351293

DATE 7/11/97

TESTER _____

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.77	2.49	2.44		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.70	2.59	2.33		
PULL #3	2.69	2.58	2.41		
PULL #4	2.67	2.54	2.40		
PULL #5	2.62	2.76	2.47		
TOTAL	13.45	12.96	12.05		
AVG.	2.69	2.592	2.41		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.27		
PULL #2	3.23	3.43		
PULL #3	3.12	3.26		
PULL #4	3.25	3.36		
PULL #5	3.27	3.31		
TOTAL	16.0	16.63		
AVG.	3.20	3.326		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.37	4.61		4.07
PULL #2	4.46	4.54		4.00
PULL #3	4.32	4.68		4.04
PULL #4	4.32	4.74		4.01
PULL #5	4.44	4.72		4.01
TOTAL	21.91	23.29		20.13
AVG.	4.382	4.658		4.026

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351293

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-16-97	RW
	K) ASSEMBLE SWIVEL STUDS		8/12/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-16-97	RW
	M) IRON SIGHT ALIGNMENT		7-16-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-16-97	RW
640	GALLERY TEST AND TARGET	R 73 L 77	7-28-97	SW
	A) MALFUNCTIONS		7-28-97	SW
	B) PIERCED PRIMERS		7-28-97	SW
645	INSPECT FOR LIVE AMMO		7-28-97	KT
655	FINAL INSPECTION A) HEADSPACE		8/12/97	RP
	B) TRIGGER PULL	<u>2.68</u> <u>2.69</u> <u>2.65</u> <u>2.63</u> <u>2.75</u>	8-2-97	CK
	C) FUNCTION		8/12/97	RP
660	PACK			

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO
E6351293

46 ORDER NO
25705

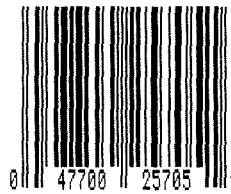
26WR

5705 E6351293

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO



MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

