

BARBER - M24 0127186

UPC



E6351296

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0127186 **M2400127225**

BARBER - M24 0127187

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0127188

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351296
25 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .155333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.150667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .2164

THE AMR FOR THIS RIFLE IS: 1.095

CENTROIDAL DISTANCES

0 TO 1 .403094
1 TO 2 .780403
1 TO 3 1.06283

1 + 3
<----POA
2

BARBER - M24 0127189

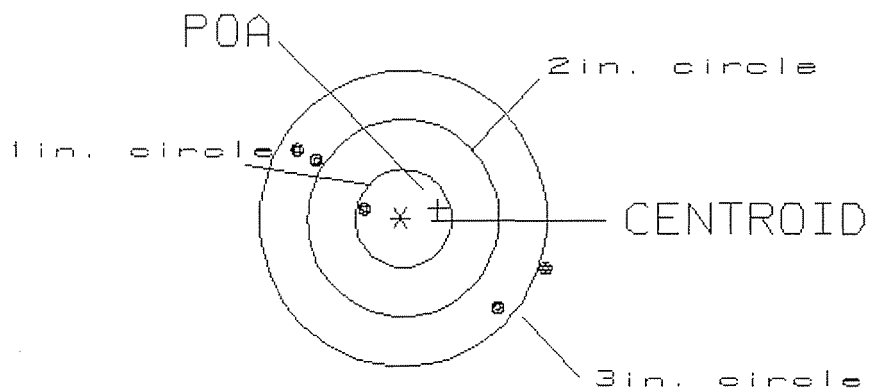
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .403
MIN RADIUS : .436
MEAN RADIUS : 1.144
MAX RADIUS : 1.611
CENTROID X : -.391
CENTROID Y : -.098

25 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351296

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.65

1

VS= 1.53

1

GS= 2.89

4

BARBER - M24 0127190

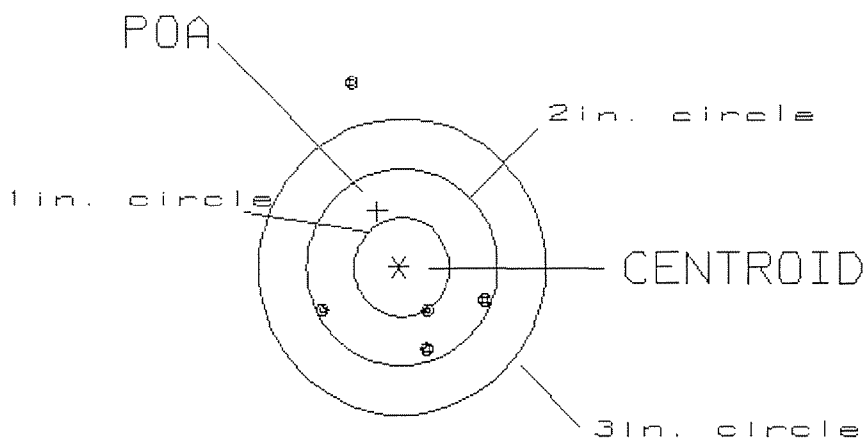
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .614
MIN RADIUS : .461
MEAN RADIUS : 1.015
MAX RADIUS : 1.968
CENTROID X : .232
CENTROID Y : -.568

25 Jul 1997

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CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.65

1

VS= 2.71

4

GS= 2.83

4

BARBER - M24 0127191

REMINGTON CENTERFIRE ACCURACY TEST

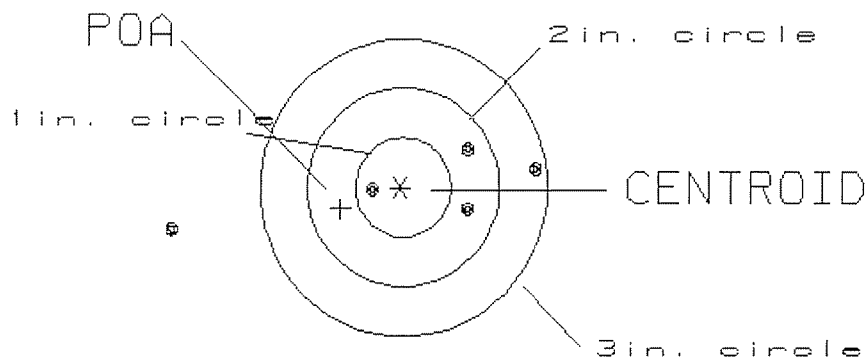
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .661
 MIN RADIUS : .341
 MEAN RADIUS : 1.127
 MAX RADIUS : 2.411
 CENTROID X : .625
 CENTROID Y : .214

25 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351296

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.80
 VS= .75
 GS= 3.84

1
 3
 4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E 635 1296

DATE 7-7-97

TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.70	2.50	2.71	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.67	2.50	
PULL #3	2.61	2.63	2.68	
PULL #4	2.70	2.50	2.71	
PULL #5	2.72	2.71	2.68	
TOTAL	13.26	13.01	13.28	
AVG.	2.652	2.602	2.656	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.18	3.00	
PULL #2	3.00	3.01	
PULL #3	3.11	3.12	
PULL #4	3.60	3.11	
PULL #5	3.18	3.10	
TOTAL	16.07	15.34	
AVG.	3.214	3.068	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.11		3.83
PULL #2	4.03	4.00		3.96
PULL #3	3.89	4.15		3.99
PULL #4	3.79	4.13		3.81
PULL #5	3.82	4.00		3.82
TOTAL	19.63	20.39		19.41
AVG.	3.926	4.078		3.882

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6351296	46	ORDER NO. 25705
		26WR

5705 E6351296

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



SERIAL NO

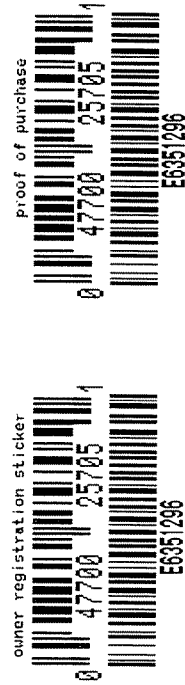
E6351296

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351296

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) BARBER - M24 0127196 SAFETY ON FORCE	<u>3</u> <u>4</u> <u>4</u>	7-18-97	CLC
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-18-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	7-18-97	CLC
	J) ASSEMBLE STOCK		7-14-97	CLC
	K) ASSEMBLE SWIVEL STUDS		8/14/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-14-97	CK
	M) IRON SIGHT ALIGNMENT		7-14-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-14-97	CK
640	GALLERY TEST AND TARGET	WIN <u>L 55</u> <u>R 95</u>	7/25/97	TM
	A) MALFUNCTIONS		7-25-97	TM
	B) PIERCED PRIMERS		7/25/97	TM
645	INSPECT FOR LIVE AMMO		7-25-97	TAD
655	FINAL INSPECTION A) HEADSPACE		8/14/97	RP
	B) TRIGGER PULL	<u>2.59</u> <u>2.52</u> <u>2.49</u> <u>2.50</u> <u>2.51</u>	8-7-97	CLC
	C) FUNCTION		8/14/97	RP
660	PACK			