

BARBER - M24 0127230

UPC



E6351300

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0127230 M2400127269

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0127232

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351300
14 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0646667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0636667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0907481

THE AMR FOR THIS RIFLE IS: .878

CENTROIDAL DISTANCES

Ø TO 1 .230471
1 TO 2 .217883
1 TO 3 .304278

1
+²3 <----POA

BARBER - M24 0127233

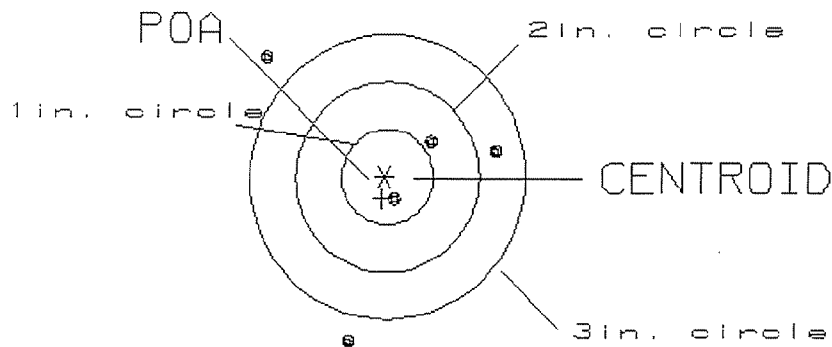
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .230
MIN RADIUS : .216
MEAN RADIUS : 1.109
MAX RADIUS : 1.792
CENTROID X : .026
CENTROID Y : .229

14 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG351300

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.47

1

VS= 2.94

2

GS= 3.05

3

BARBER - M24 0127234

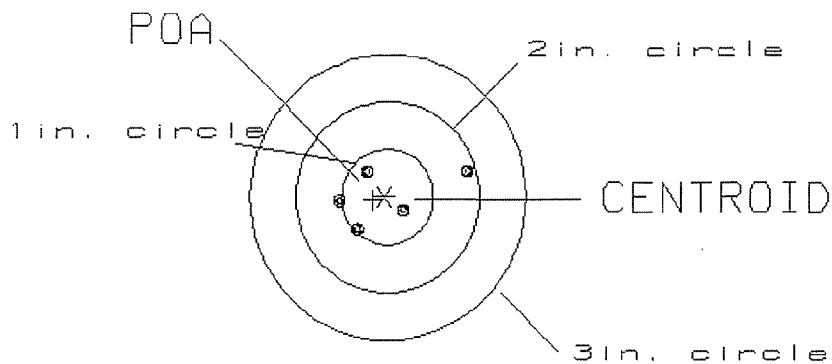
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .134
MIN RADIUS : .255
MEAN RADIUS : .509
MAX RADIUS : .937
CENTROID X : .129
CENTROID Y : .037

14 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351300

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.42

3

VS= .62

5

GS= 1.45

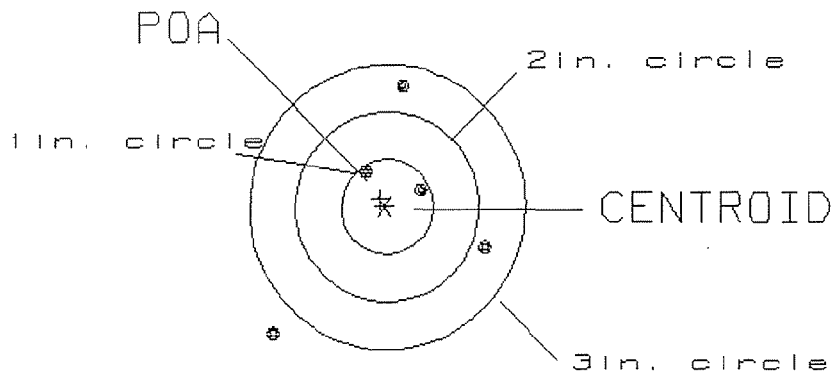
5

PATTERN #: 3
 POA TO CENTROID: .084
 MIN RADIUS : .355
 MEAN RADIUS : 1.016
 MAX RADIUS : 1.879
 CENTROID X : .039
 CENTROID Y : -.075

14 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351300

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.32

2

VS= 2.61

2

GS= 2.98

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6351300DATE 7-29-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.56	2.56	2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.52	2.50	2.30	
PULL #3	2.55	2.60	2.40	
PULL #4	2.64	2.55	2.47	
PULL #5	2.56	2.70	2.46	
TOTAL	12.83	12.91	12.10	
AVG.	2.566	2.582	2.420	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.03		
PULL #2	3.11	3.18		
PULL #3	3.16	3.00		
PULL #4	3.14	3.20		
PULL #5	3.06	2.88		
TOTAL	15.54	15.29		
AVG.	3.108	3.058		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.04		4.08
PULL #2	4.03	4.13		3.96
PULL #3	4.04	4.12		3.81
PULL #4	4.17	4.13		3.85
PULL #5	4.20	3.88		3.85
TOTAL	20.56	20.30		19.55
AVG.	4.112	4.060		3.910

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351300

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/97	WJT
618	POLISH BARREL		3/18/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-31-97	JW
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	7-31-97	JW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>225</u> <u>235</u> <u>23</u>	7-31-97	JW
	J) ASSEMBLE STOCK		7-30-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-21-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-30-97	CR
	M) IRON SIGHT ALIGNMENT		7-30-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-30-97	CR
640	GALLERY TEST AND TARGET	R 58 L 92	8-14-97	JW
	A) MALFUNCTIONS		8-14-97	JW
	B) PIERCED PRIMERS		8-14-97	JW
645	INSPECT FOR LIVE AMMO		8-14-97	LT
655	FINAL INSPECTION A) HEADSPACE		8-21-97	CK
	B) TRIGGER PULL	<u>2.71</u> <u>2.61</u> <u>2.58</u> <u>2.57</u> <u>2.60</u>	8-21-97	CK
	C) FUNCTION		8-21-97	CK
660	PACK			

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO. E6351300

ORDER NO. 25705

46

26WR

5705 E6351300

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

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SERIAL NO.



E6351300

Do Not Use

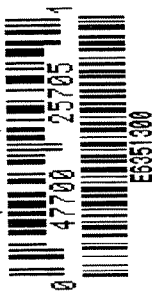
MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

