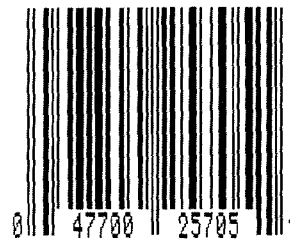


BARBER - M24 0127252

UPC



E6351302

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0127252 **M2400127291**

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0127254

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351302
12 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.174333$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.028$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.176568$

THE AMR FOR THIS RIFLE IS: $.8143$

CENTROIDAL DISTANCES

0	TO	1	.262667
1	TO	2	.0838153
1	TO	3	.315017

2¹ +3 <----POA

BARBER - M24 0127255

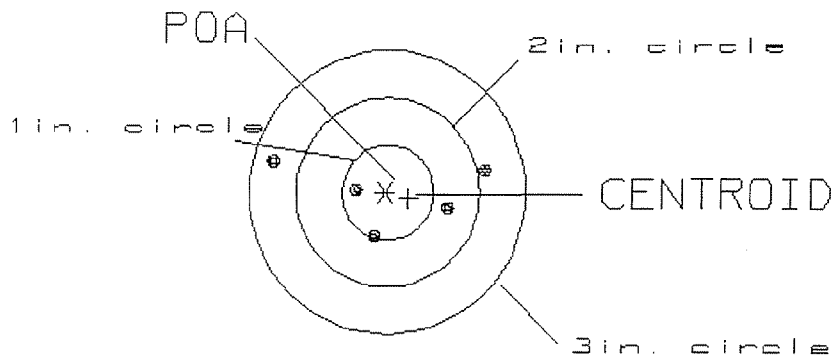
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010
POA TO CENTROID: .262
MIN RADIUS : .344
MEAN RADIUS : .782
MAX RADIUS : 1.299
CENTROID X : -.255
CENTROID Y : .063

12 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351302

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.31

2

VS= .64

3

GS= 2.32

5

BARBER - M24 0127256

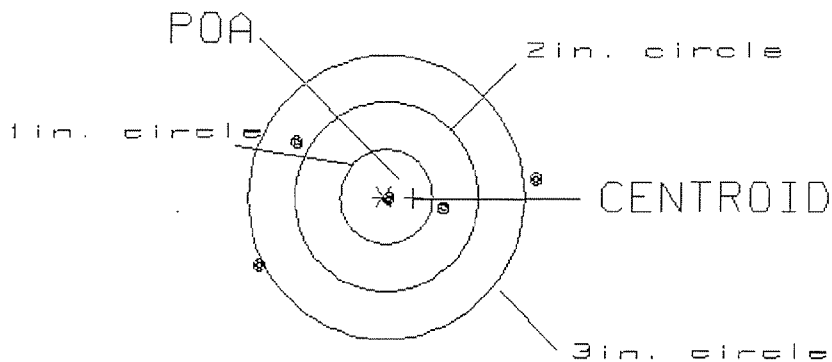
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .323
MIN RADIUS : .022
MEAN RADIUS : .999
MAX RADIUS : 1.670
CENTROID X : -.323
CENTROID Y : .014

12 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351302

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 3.06
VS= 1.22
GS= 3.18

1
2
3

BARBER - M24 0127257

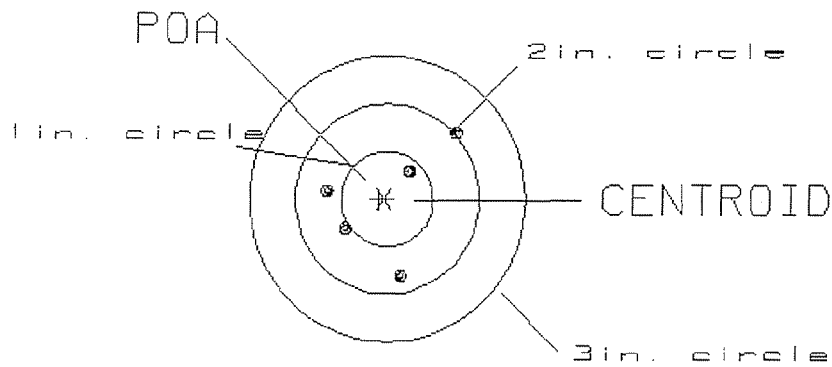
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 03
POA TO CENTROID: .055
MIN RADIUS : .323
MEAN RADIUS : .662
MAX RADIUS : 1.013
CENTROID X : .055
CENTROID Y : .007

12 Aug 1997

FILE://Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG351382

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.33

1

VS= 1.54

4

GS= 1.65

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351302

DATE 7/8/97

TESTER J.W

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.43	2.27	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.36	2.28	
PULL #3	2.51	2.35	2.30	
PULL #4	2.48	2.40	2.30	
PULL #5	2.41	2.46	2.36	
TOTAL	12.44	12.00	11.51	
AVG.	2.488	2.40	2.302	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.07	2.97	
PULL #2	3.09	2.99	
PULL #3	3.09	3.09	
PULL #4	3.13	2.96	
PULL #5	3.02	2.91	
TOTAL	15.4	14.92	
AVG.	3.08	2.984	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.09		4.03
PULL #2	4.02	4.01		4.08
PULL #3	4.01	4.05		4.03
PULL #4	4.12	4.02		4.04
PULL #5	4.05	4.01		4.08
TOTAL	20.31	20.18		20.26
AVG.	4.062	4.036		4.052

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E635 1002

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0127260 F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7/16/97	CK
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>3</u>	7/16/97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0215</u> <u>.023</u> <u>.0215</u>	7/16/97	CK
	J) ASSEMBLE STOCK		7/14/97	CK
	K) ASSEMBLE SWIVEL STUDS		8-18-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-14-97	CK
	M) IRON SIGHT ALIGNMENT		7-14-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-14-97	CK
640	GALLERY TEST AND TARGET	R 71 L 79	8/12/97	JW
	A) MALFUNCTIONS		8-12-97	JW
	B) PIERCED PRIMERS		8-12-97	JW
645	INSPECT FOR LIVE AMMO		8-12-97	JW
655	FINAL INSPECTION A) HEADSPACE		8-18-97	CK
	B) TRIGGER PULL	<u>2.52</u> <u>2.53</u> <u>2.58</u> <u>2.60</u> <u>2.63</u>	8-18-97	CK
	C) FUNCTION		8-18-97	CK
660	PACK			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0127280 0127299

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6351302

46 ORDER NO.
25705

26WR

5705 E6351302



ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6351302

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

