

UPC



E6351304

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0127265

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351304
12 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0483333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.141667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .149685

THE AMR FOR THIS RIFLE IS: 1.13

CENTROIDAL DISTANCES

0 TO	1	.313849
1 TO	2	.269002
1 TO	3	.381283

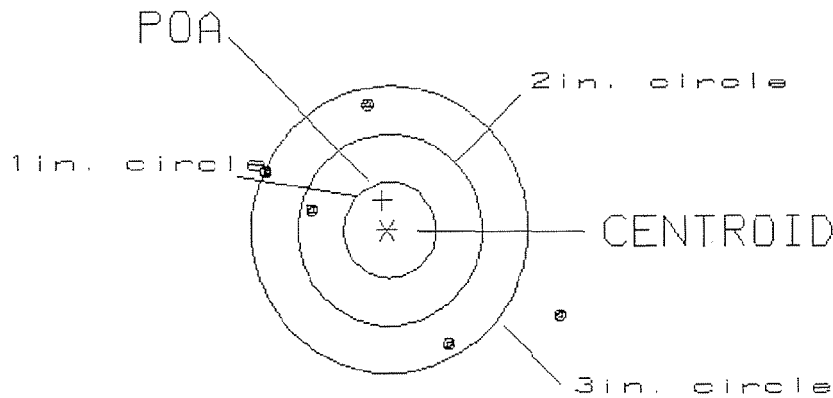
3+ 2 <----POA
1

PATTERN #: 1
 POA TO CENTROID: .314
 MIN RADIUS : .858
 MEAN RADIUS : 1.430
 MAX RADIUS : 2.062
 CENTROID X : .049
 CENTROID Y : -.310

12 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351304

CENTERFIRE PATTERN # 1



# OF SHOTS= 5	# IN CIRCLE
HS= 3.26	0
VS= 2.52	1
GS= 3.58	3

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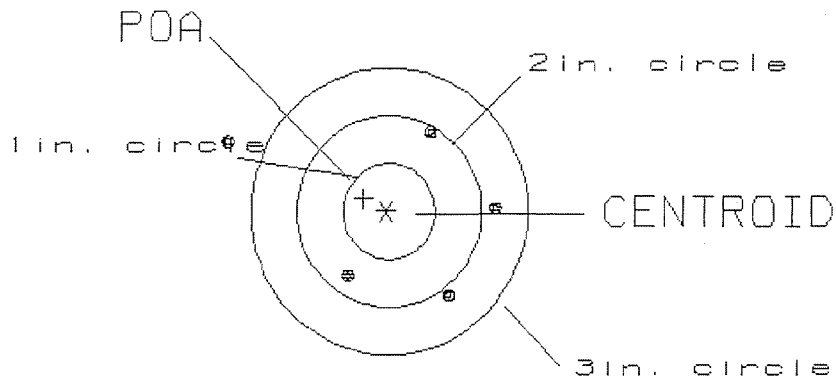
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
POA TO CENTROID: .280
MIN RADIUS : .815
MEAN RADIUS : 1.155
MAX RADIUS : 1.845
CENTROID X : .248
CENTROID Y : -.129

12 Nov 1997

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CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.86

0

VS= 1.66

2

GS= 2.95

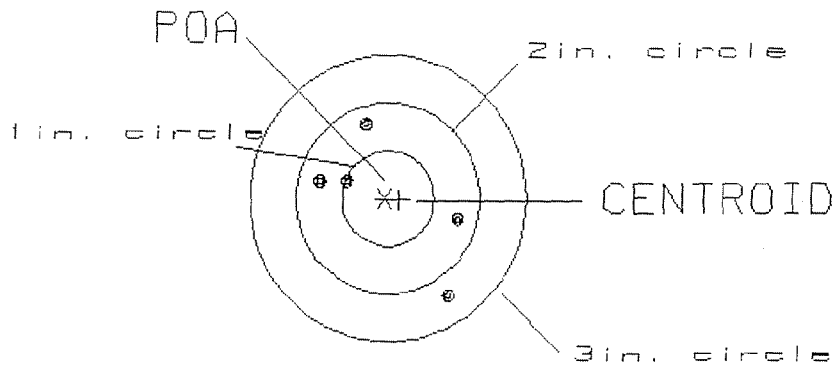
4

PATTERN #: 030
 POA TO CENTROID: .153
 MIN RADIUS : .476
 MEAN RADIUS : .805
 MAX RADIUS : 1.205
 CENTROID X : -.152
 CENTROID Y : .014

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.47
 VS= 1.64
 GS= 2.01

1
 4
 5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6851304

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	11-7-97	DB
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>4</u> <u>3</u>	11-7-97	DB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.023</u>	11-7-97	DB
	J) ASSEMBLE STOCK		11-6-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-5-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-6-97	CR
	M) IRON SIGHT ALIGNMENT		11-6-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-6-97	CR
640	GALLERY TEST AND TARGET	L-70 R-80	11-12-97	TM
	A) MALFUNCTIONS		11-12-97	TM
	B) PIERCED PRIMERS		11-12-97	TM
645	INSPECT FOR LIVE AMMO		11-12-97	TM & B
655	FINAL INSPECTION A) HEADSPACE		12-5-97	CK
	B) TRIGGER PULL	<u>2.47</u> <u>2.55</u> <u>2.68</u> <u>2.50</u> <u>2.47</u>	11-14-97	CR
	C) FUNCTION		12-5-97	CK
660	PACK			

BARBER - M24 0127271

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351304DATE 10-31-97TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.27		2.27	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.18		2.38	
PULL #3	2.52	2.18		2.13	
PULL #4	2.48	2.12		2.34	
PULL #5	2.55	2.17		2.35	
TOTAL	12.55	10.92		11.47	
AVG.	2.51	2.18		2.29	

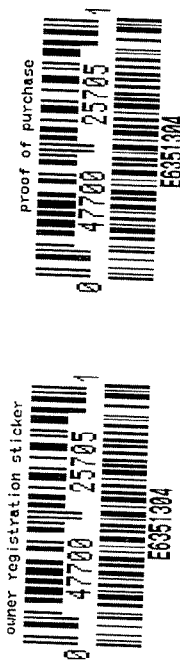
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.03	3.22		
PULL #2	3.07	3.14		
PULL #3	2.92	3.10		
PULL #4	3.01	3.23		
PULL #5	2.97	3.22		
TOTAL	15.00	15.91		
AVG.	3.00	3.18		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	4.16		4.03
PULL #2	3.86	4.19		4.31
PULL #3	4.02	3.98		4.41
PULL #4	4.08	4.17		3.98
PULL #5	4.00	4.24		4.48
TOTAL	20.02	20.74		21.21
AVG.	4.00	4.15		4.24

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

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