

BARBER - M24 0127285

UPC



E6351306

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0127285 M2400127324

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0127287

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351306
25 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.196667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0903333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .216421

THE AMR FOR THIS RIFLE IS: .763

CENTROIDAL DISTANCES

0 TO 1 .326974
1 TO 2 .299748
1 TO 3 .106902

13²
+ <----POA

BARBER - M24 0127288

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010

POA TO CENTROID: .327

MIN RADIUS : .167

MEAN RADIUS : 1.010

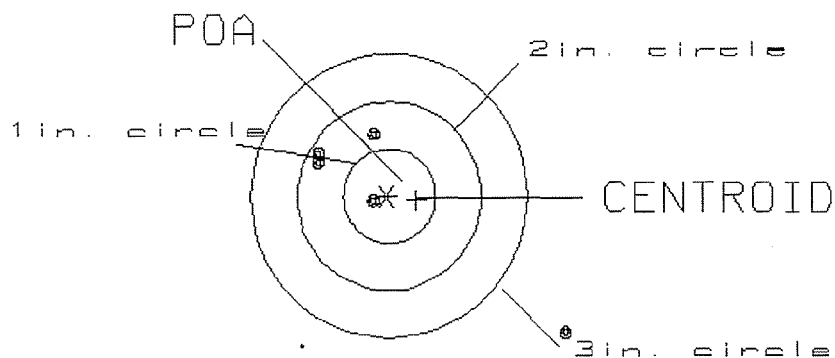
MAX RADIUS : 2.398

CENTROID X : -.324

CENTROID Y : .044

25 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG351306

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.72

1

VS= 2.11

4

GS= 3.33

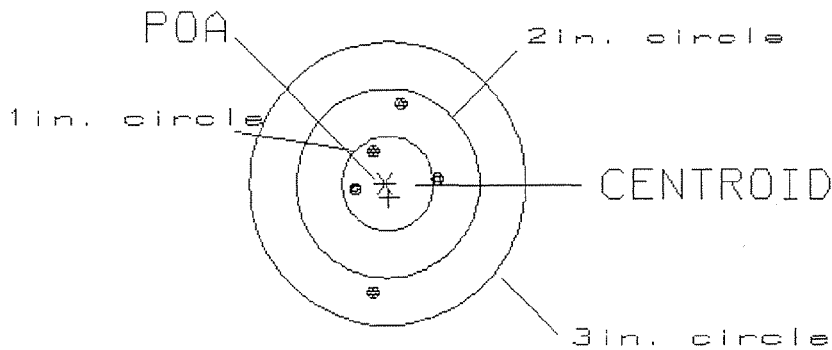
4

PATTERN #: 2
 POA TO CENTROID: .157
 MIN RADIUS : .355
 MEAN RADIUS : .652
 MAX RADIUS : 1.112
 CENTROID X : -.044
 CENTROID Y : .151

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .94
 VS= 1.95
 GS= 1.96

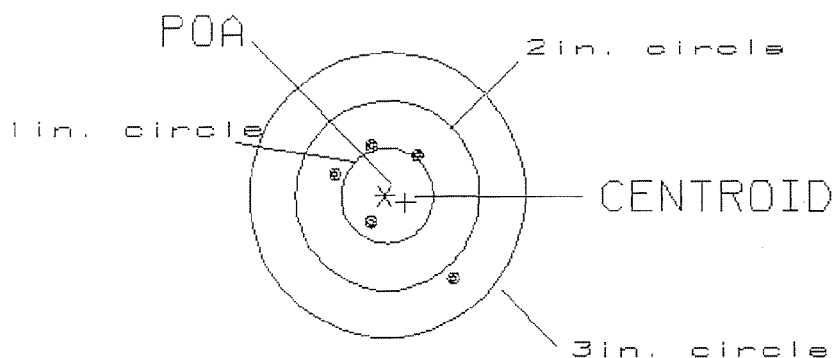
2
 4
 5

PATTERN #: 3
 POA TO CENTROID: .235
 MIN RADIUS : .328
 MEAN RADIUS : .627
 MAX RADIUS : 1.125
 CENTROID X : -.222
 CENTROID Y : .076

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.24

1

VS= 1.40

4

GS= 1.68

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E 6351306DATE 7-8-97TESTER JW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.62	2.50	2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.69	2.54	
PULL #3	2.68	2.68	2.56	
PULL #4	2.67	2.41	2.45	
PULL #5	2.61	2.58	2.50	
TOTAL	13.19	12.86	12.55	
AVG.	2.638	2.572	2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.19	3.21	
PULL #2	3.08	3.12	
PULL #3	3.18	3.18	
PULL #4	2.90	3.02	
PULL #5	3.10	3.17	
TOTAL	15.45	15.7	
AVG.	3.09	3.14	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	4.04		4.09
PULL #2	4.02	3.94		4.04
PULL #3	4.11	3.79		4.22
PULL #4	3.98	3.96		3.91
PULL #5	3.91	3.90		3.99
TOTAL	20.09	19.63		20.15
AVG.	4.018	3.926		4.03

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # EG357306

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

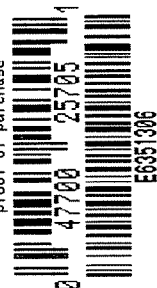
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4⁵</u>	7-18-97	C/K
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-18-97	C/K
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	7-18-97	C/K
	J) ASSEMBLE STOCK		7-14-97	C/K
	K) ASSEMBLE SWIVEL STUDS		8/13/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-14-97	C/K
	M) IRON SIGHT ALIGNMENT		7-14-97	C/K
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-14-97	C/K
640	GALLERY TEST AND TARGET	Left 69 Right 81	7-25-97	TM
	A) MALFUNCTIONS		7-25-97	TM
	B) PIERCED PRIMERS		7-27-97	TM
645	INSPECT FOR LIVE AMMO		7-25-97	TRP
655	FINAL INSPECTION A) HEADSPACE		8/13/97	RP
	B) TRIGGER PULL	<u>2.45</u> <u>2.40</u> <u>2.48</u> <u>2.51</u> <u>2.60</u>	8-2-97	C/K
	C) FUNCTION		8/13/97	RP
660	PACK			

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Déposée.

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ORDER NO.
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