

BARBER - M24 0127296

UPC



E6351307

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0127296 M2400127335

BARBER - M24 0127297

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0127298

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351307
16 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .194
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .133333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .235401

THE AMR FOR THIS RIFLE IS: 1.2

CENTROIDAL DISTANCES

0 TO 1 .888167
1 TO 2 1.65205
1 TO 3 .786206

1

3
4 <----POA

2

BARBER - M24 0127299

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .888

MIN RADIUS : .654

MEAN RADIUS : 1.248

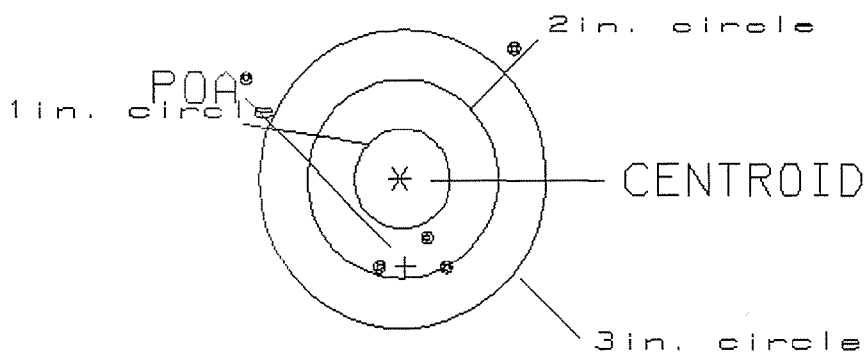
MAX RADIUS : 1.930

CENTROID X : -.062

CENTROID Y : .886

16 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351307

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.83

0

VS= 2.19

3

GS= 2.84

3

BARBER - M24 0127300

REMINGTON CENTERFIRE ACCURACY TEST

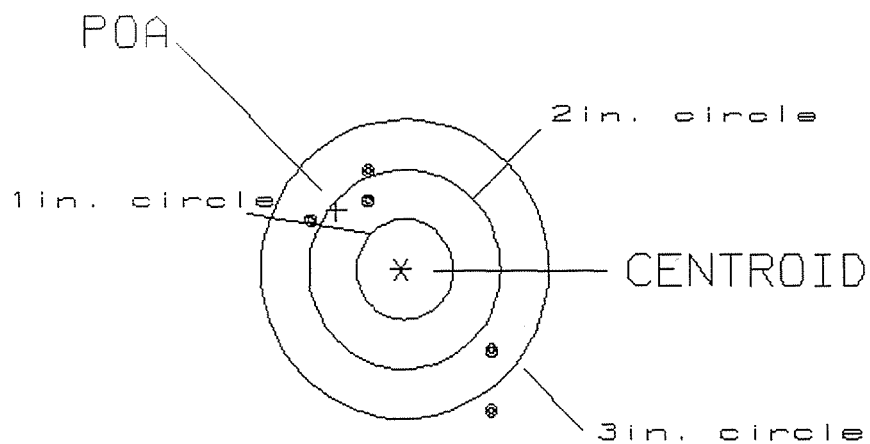
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .903
 MIN RADIUS : .840
 MEAN RADIUS : 1.165
 MAX RADIUS : 1.675
 CENTROID X : .688
 CENTROID Y : -.586

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.90
 VS= 2.38
 GS= 2.69

0
 1
 4

BARBER - M24 0127301

REMINGTON CENTERFIRE ACCURACY TEST

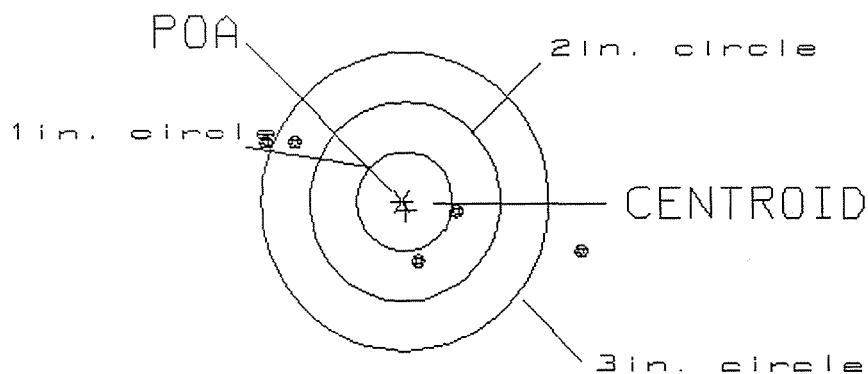
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
POA TO CENTROID: .109
MIN RADIUS : .582
MEAN RADIUS : 1.187
MAX RADIUS : 1.941
CENTROID X : -.044
CENTROID Y : .100

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.28

0

VS= 1.19

2

GS= 3.45

3

SWS TRIGGER PULL TEST

BARBER - M24 0127302

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6351307

DATE 9-9-97

TESTER TAD

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.43	2.41		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.44	2.40		
PULL #3	2.44	2.36	2.44		
PULL #4	2.42	2.26	2.38		
PULL #5	2.38	2.38	2.32		
TOTAL	12.1	11.87	11.95		
AVG.	2.42	2.374	2.39		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.84	2.85		
PULL #2	2.89	2.84		
PULL #3	2.80	2.91		
PULL #4	2.82	2.88		
PULL #5	2.79	2.77		
TOTAL	14.14	14.25		
AVG.	2.82	2.85		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.84	4.09	4.21	
PULL #2	3.80	4.05	4.29	
PULL #3	3.98	4.09	4.23	
PULL #4	3.82	4.00	4.05	
PULL #5	3.93	4.04	4.27	
TOTAL	19.37	20.27	21.05	
AVG.	3.87	4.05	4.21	

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351307

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-9-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-9-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.024</u> <u>.024</u> <u>.023</u>	9-9-97	CK
	J) ASSEMBLE STOCK		9-9-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-9-97	CR
	M) IRON SIGHT ALIGNMENT		9-9-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-9-97	CR
640	GALLERY TEST AND TARGET	Left 70 Right 80	9/16/97	TM
	A) MALFUNCTIONS		9/16/97	TM
	B) PIERCED PRIMERS		9/16/97	TM
645	INSPECT FOR LIVE AMMO		9/16/97	DL
655	FINAL INSPECTION A) HEADSPACE		9-16-97	RW
	B) TRIGGER PULL	<u>2.57</u> <u>2.61</u> <u>2.84</u> <u>2.52</u> <u>2.53</u>	9-16-97	RW
	C) FUNCTION			

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
E6351307

46
ORDER NO.
25705

22DR



5705 E6351307

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MODEL 700™ M24

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SERIAL NO.



E6351307

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

