

BARBER - M24 0127329

UPC



E6351310

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER  
KINZER V. REMINGTON

BARBER - M24 0127329 M2400127368

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\*INCLUDES 1 IN CHAMBER

**BARBER - M24 0127331**

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351310  
1 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS:  $-.0143333$   
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS:  $.0136667$   
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS:  $.0198046$

THE AMR FOR THIS RIFLE IS:  $.9603$

**CENTROIDAL DISTANCES**

0 TO 1 .2286  
1 TO 2 .442088  
1 TO 3 .221653

1  
+B <----POA  
2

**BARBER - M24 0127332**

REMINGTON CENTERFIRE ACCURACY TEST

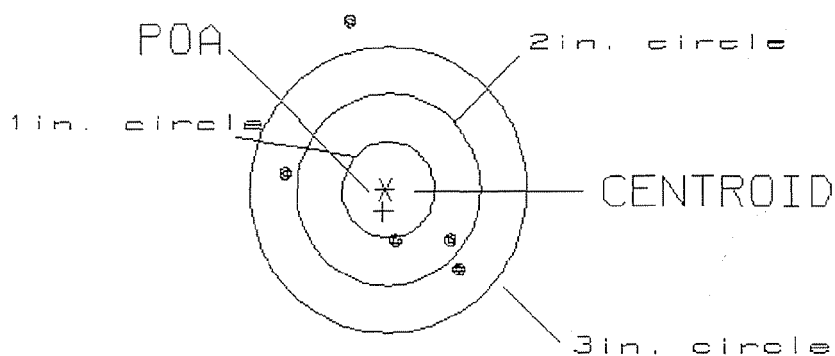
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1  
 POA TO CENTROID: .228  
 MIN RADIUS : .524  
 MEAN RADIUS : 1.082  
 MAX RADIUS : 1.807  
 CENTROID X : .027  
 CENTROID Y : .227

1 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/EG35131B

**CENTERFIRE PATTERN # 1**



# OF SHOTS= 5

# IN CIRCLE

HS= 1.84

0

VS= 2.60

2

GS= 2.86

4

**BARBER - M24 0127333**

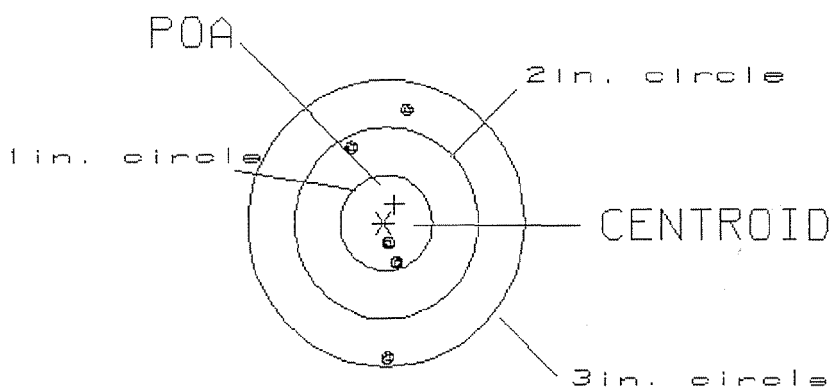
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2  
POA TO CENTROID: .224  
MIN RADIUS : .171  
MEAN RADIUS : .810  
MAX RADIUS : 1.415  
CENTROID X : -.114  
CENTROID Y : -.192

1 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6351310

**CENTERFIRE PATTERN # 2**

# OF SHOTS= 5

# IN CIRCLE

HS= .63

2

VS= 2.63

3

GS= 2.64

5

**BARBER - M24 0127334**

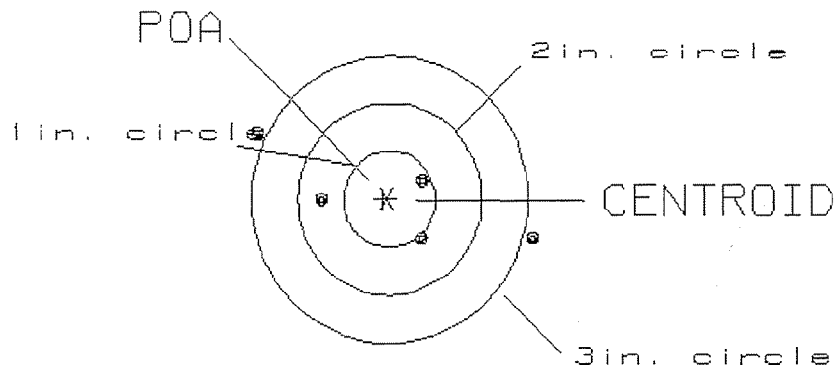
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3  
POA TO CENTROID: .044  
MIN RADIUS : .422  
MEAN RADIUS : .989  
MAX RADIUS : 1.620  
CENTROID X : .044  
CENTROID Y : .006

1 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6351310

**CENTERFIRE PATTERN # 3**

# OF SHOTS= 5

# IN CIRCLE

HS= 3.03

1

VS= 1.06

3

GS= 3.21

3

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS  
2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO. E6351310DATE 7-11-97TESTER J. W.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.59             | 2.56                     | 2.65                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.56             | 2.60                     | 2.56                           |                                                                        |
| PULL #3 | 2.58             | 2.57                     | 2.55                           |                                                                        |
| PULL #4 | 2.52             | 2.61                     | 2.56                           |                                                                        |
| PULL #5 | 2.49             | 2.54                     | 2.62                           |                                                                        |
| TOTAL   | 12.74            | 12.88                    | 12.94                          |                                                                        |
| AVG.    | 2.548            | 2.576                    | 2.588                          |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 2.99             | 2.95                     |          |
| PULL #2 | 2.98             | 2.99                     |          |
| PULL #3 | 3.00             | 3.06                     |          |
| PULL #4 | 3.03             | 3.09                     |          |
| PULL #5 | 2.99             | 3.06                     |          |
| TOTAL   | 14.99            | 15.15                    |          |
| AVG.    | 2.998            | 3.03                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.05             | 4.02                     |                                | 4.14                                 |
| PULL #2 | 3.97             | 4.05                     |                                | 3.97                                 |
| PULL #3 | 3.87             | 3.97                     |                                | 4.05                                 |
| PULL #4 | 3.91             | 3.93                     |                                | 3.92                                 |
| PULL #5 | 3.90             | 3.80                     |                                | 4.04                                 |
| TOTAL   | 19.7             | 19.77                    |                                | 20.12                                |
| AVG.    | 3.94             | 3.954                    |                                | 4.024                                |

Do Not Use

VERY IMPORTANT!  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.  
E6351310

ORDER NO.  
25705

46

26WR

5705 E6351310

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



Do Not Use



**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



| OP. # | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE                                                       | <u>5</u> <u>5</u> <u>5</u>                                  | 7-22-97 | CK      |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>4</u> <u>4</u> <u>4</u>                                  | 7-22-97 | CK      |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |         |         |
|       | I) FIRING PIN INDENT                                                     | <u>.022</u> <u>.021</u> <u>.021</u>                         | 7-22-97 | CK      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 7-18-97 | RW      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 8/12/97 | RP      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 7-18-97 | RW      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 7-18-97 | RW      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             | 7-18-97 | RW      |
| 640   | GALLERY TEST AND<br>TARGET                                               | Left 72 Right 78                                            | 7-31-97 | TM      |
|       | A) MALFUNCTIONS                                                          |                                                             | 7-31-97 | TM      |
|       | B) PIERCED PRIMERS                                                       |                                                             | 7-31-97 | TM      |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | 7-31-97 | DC      |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 8/12/97 | RP      |
|       | B) TRIGGER PULL                                                          | <u>2.53</u> <u>2.45</u> <u>2.48</u> <u>2.49</u> <u>2.54</u> | 8-2-97  | CK      |
|       | C) FUNCTION                                                              |                                                             | 8/12/97 | RP      |
| 660   | PACK                                                                     |                                                             |         |         |

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6351310

| OP. #        | OPERATION NAME                                                 | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |      |         |
| 600          | PROOF                                                          |          |      |         |
| 607          | CHECK HEADSPACE                                                |          |      |         |
| 610          | DIS-ASSEMBLE GUN                                               |          |      |         |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |      |         |
|              | MAGNAFLUX BOLT                                                 |          |      |         |
| 615          | ROLLMARK CALIBER                                               |          |      |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          |      |         |
| 618          | POLISH BARREL                                                  |          |      |         |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |      |         |
|              | (BOLT)                                                         |          |      |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |      |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |      |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |      |         |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |      |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |      |         |