

BARBER - M24 0127340

UPC



E6351311

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0127340 M2400127379

ORDER NO. 25705

24"

BARREL LENGTH

6

CAPACITY *

*INCLUDES 1 IN CHAMBER

BARBER - M24 0127342

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374562
11 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .151667

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.072

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .167889

THE AMR FOR THIS RIFLE IS: .8137

CENTROIDAL DISTANCES

0 TO	1	.485553
1 TO	2	.623462
1 TO	3	.807709

1
+
2
3
-----POA

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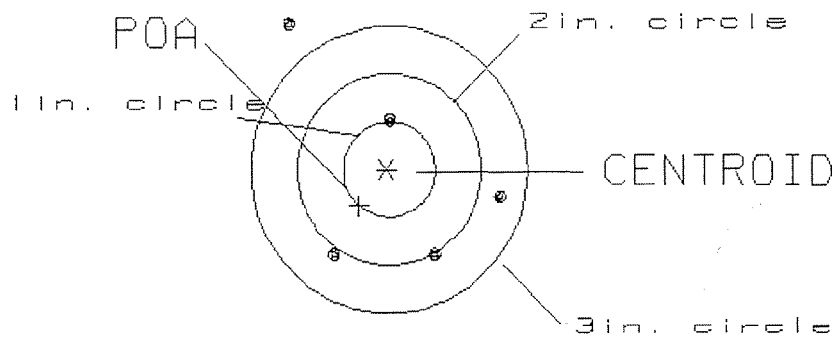
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: [1]
POA TO CENTROID: .486
MIN RADIUS : .556
MEAN RADIUS : 1.148
MAX RADIUS : 1.862
CENTROID X : .301
CENTROID Y : .381

11 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374562.1

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.33
VS= 2.39
GS= 2.96

0
2
4

BARBER - M24 0127344

REMINGTON CENTERFIRE ACCURACY TEST

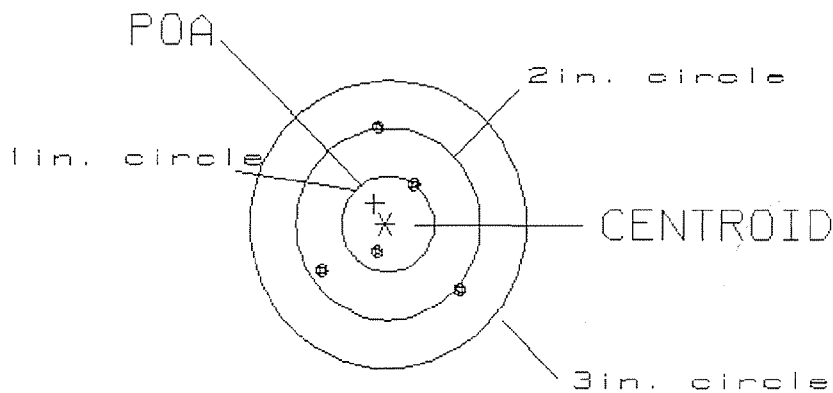
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .245
MIN RADIUS : .323
MEAN RADIUS : .748
MAX RADIUS : 1.048
CENTROID X : .118
CENTROID Y : -.215

11 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG374562.1

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.46

2

VS= 1.77

3

GS= 1.98

5

BARBER - M24 0127345

REMINGTON CENTERFIRE ACCURACY TEST

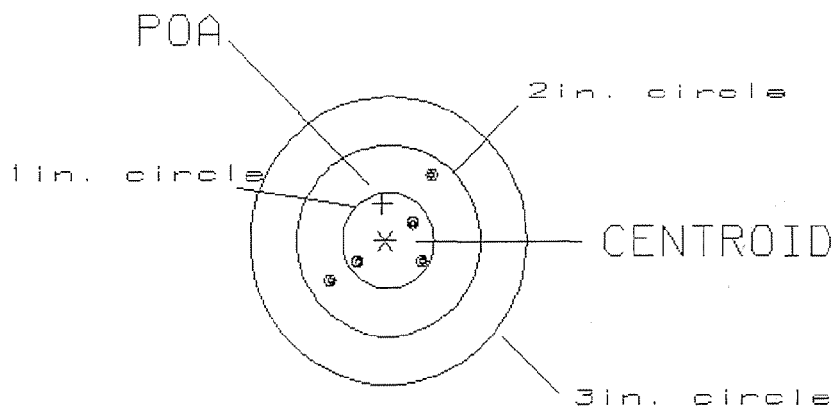
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID: .384
MIN RADIUS : .258
MEAN RADIUS : .545
MAX RADIUS : .836
CENTROID X : .036
CENTROID Y : -.382

11 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374562.1

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.13

3

VS= 1.12

5

GS= 1.59

5

BARBER - M24 0127346

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374562

9 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .394667

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.069

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .400653

THE AMR FOR THIS RIFLE IS: 2.15

CENTROIDAL DISTANCES

Ø TO 1 .784639
1 TO 2 1.3718
1 TO 3 .891002

2
+ <3---POA

1

BARBER - M24 0127347

REMINGTON CENTERFIRE ACCURACY TEST

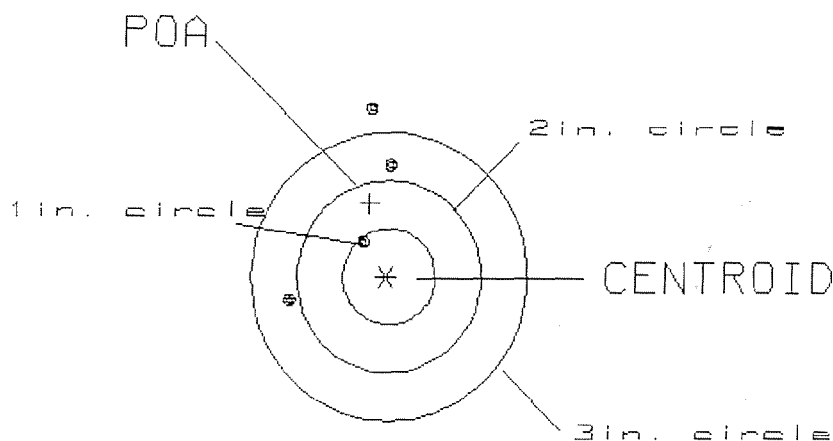
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID: .785
MIN RADIUS : .451
MEAN RADIUS : 1.609
MAX RADIUS : 3.456
CENTROID X : .183
CENTROID Y : -.763

8 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374562

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.66

1

VS= 4.89

1

GS= 5.20

3

BARBER - M24 0127348

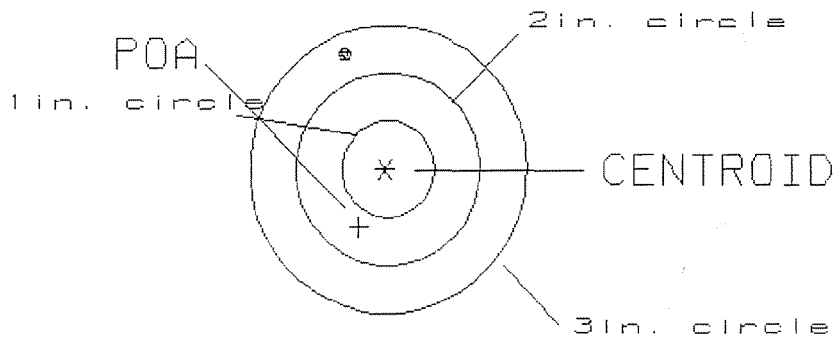
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .669
MIN RADIUS : 1.279
MEAN RADIUS : 3.158
MAX RADIUS : 5.436
CENTROID X : .285
CENTROID Y : .605

8 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374562

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.20

0

VS= 9.07

0

GS= 9.08

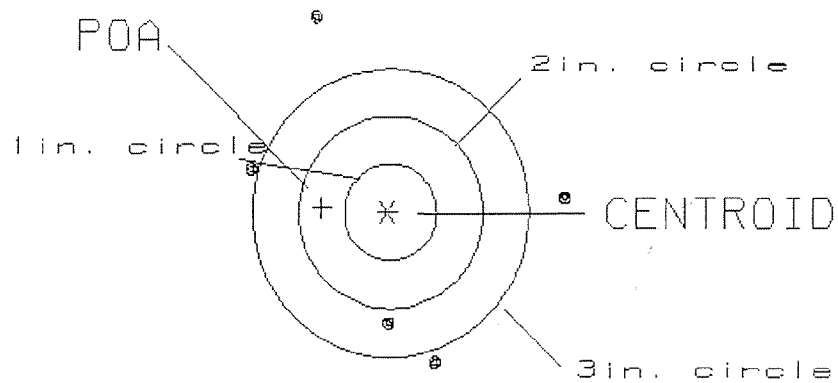
1

PATTERN #: 3
 POA TO CENTROID: .717
 MIN RADIUS : 1.111
 MEAN RADIUS : 1.682
 MAX RADIUS : 2.181
 CENTROID X : .716
 CENTROID Y : -.049

8 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374562

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.41

0

VS= 3.57

0

GS= 3.81

1

BARBER - M24 0127350

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374562DATE 11-17-97TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.72	2.49	2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.55	2.46	
PULL #3	2.31	2.58	2.61	
PULL #4	2.39	2.46	2.47	
PULL #5	2.57	2.56	2.53	
TOTAL	12.58	12.64	12.53	
AVG.	2.52	2.53	2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.29	3.52	
PULL #2	3.39	3.37	
PULL #3	3.14	3.30	
PULL #4	3.35	3.12	
PULL #5	3.42	3.31	
TOTAL	16.59	16.62	
AVG.	3.32	3.32	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.30	4.37		4.34
PULL #2	4.15	4.22		4.50
PULL #3	4.18	4.37		4.56
PULL #4	4.24	4.27		4.43
PULL #5	4.23	4.40		4.39
TOTAL	21.10	21.63		22.22
AVG.	4.22	4.33		4.44

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



E6351311

owner registration sticker



E6351311

Do Not Use

Do Not Use

Lot #27

SERIAL NO.



E6351311

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marks Registered Marque Deposee.

SERIAL NO. E6351311
48 ORDER NO. 25705

18XR

5705 E6351311

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6374562

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

#	OPERATION NAME	READINGS	DATE	INITIAL
25	F) SAFETY ON FORCE	<u>5</u> <u>6</u> <u>5</u>	12-3-97	CK
ONT.	G) SAFETY OFF FORCE	<u>5</u> <u>5</u> <u>5</u>	12-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1.022</u> <u>0.022</u> <u>0.021</u>	12-3-97	CK
	J) ASSEMBLE STOCK		11-21-97	RW
	K) ASSEMBLE SWIVEL STUDS		12-14-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-21-97	RW
	M) IRON SIGHT ALIGNMENT		11-21-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-21-97	RW
640	GALLERY TEST AND TARGET	R 28 L 72	12/8/97 12/11/97	15T PB
	A) MALFUNCTIONS		12/8/97 12/11/97	15T PB
	B) PIERCED PRIMERS		12/8/97 12/11/97	15T PB
645	INSPECT FOR LIVE AMMO		12/8/97 12/11/97	PB 15T
655	FINAL INSPECTION A) HEADSPACE		12-14-97	CK
	B) TRIGGER PULL	<u>2.78</u> <u>2.54</u> <u>2.44</u> <u>2.41</u> <u>2.52</u>	12/12/97	CK
	C) FUNCTION		12-14-97	CR
660	PACK			