

BARBER - M24 0127377

UPC



E6351314

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0127377 M2400127416

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0127379

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351314
1 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .278333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.497333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .569921

THE AMR FOR THIS RIFLE IS: 1.183

CENTROIDAL DISTANCES

0 TO 1 1.03829
1 TO 2 1.24025
1 TO 3 .990919

+ <----POA
3 1
2

BARBER - M24 0127380

REMINGTON CENTERFIRE ACCURACY TEST

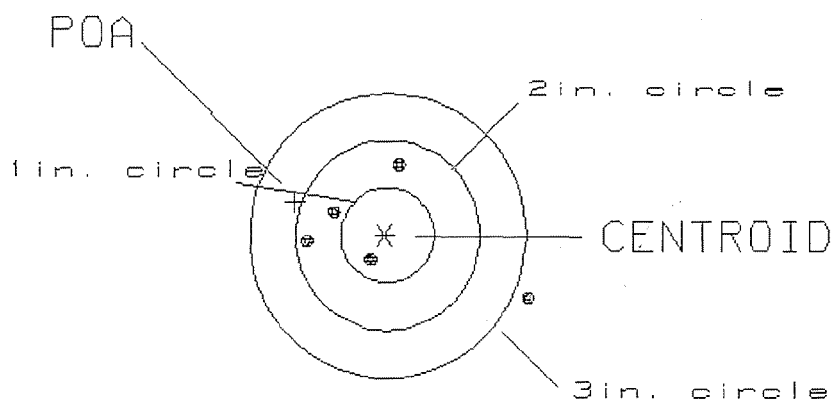
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: 1.038
 MIN RADIUS : .327
 MEAN RADIUS : .853
 MAX RADIUS : 1.671
 CENTROID X : .980
 CENTROID Y : -.343

1 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351314

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.40

1

VS= 1.38

4

GS= 2.47

4

BARBER - M24 0127381

REMINGTON CENTERFIRE ACCURACY TEST

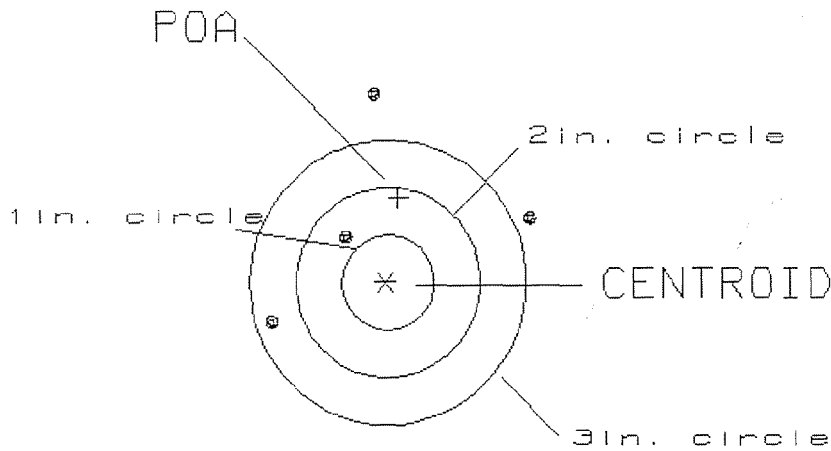
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .892
 MIN RADIUS : .617
 MEAN RADIUS : 1.635
 MAX RADIUS : 2.648
 CENTROID X : -.137
 CENTROID Y : -.882

1 Aug 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.76
 VS= 4.58
 GS= 4.60

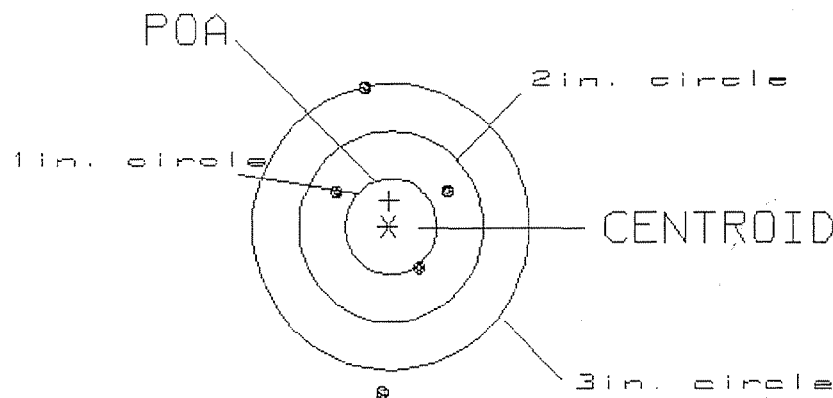
0
 1
 2

PATTERN #: 3
 POA TO CENTROID: .267
 MIN RADIUS : .539
 MEAN RADIUS : 1.061
 MAX RADIUS : 1.772
 CENTROID X : -.008
 CENTROID Y : -.267

1 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351314

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.28

0

VS= 3.26

3

GS= 3.28

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6351314

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

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BARBER - M24 0127383 M2400127422

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-22-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-22-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0215</u> <u>.0225</u> <u>.022</u>	7-22-97	CK
	J) ASSEMBLE STOCK		7-18-97	RW
	K) ASSEMBLE SWIVEL STUDS		8/12/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-18-97	RW
	M) IRON SIGHT ALIGNMENT		7-18-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-18-97	RW
640	GALLERY TEST AND TARGET	Left 72 Right 78	7-30-97	TM
	A) MALFUNCTIONS		7-30-97	TM
	B) PIERCED PRIMERS		7-30-97	TM
645	INSPECT FOR LIVE AMMO		7-30-97	AC
655	FINAL INSPECTION A) HEADSPACE		8/12/97	RP
	B) TRIGGER PULL	<u>2.76</u> <u>2.77</u> <u>2.78</u> <u>2.79</u> <u>2.81</u>	8-2-97	CK
	C) FUNCTION		8/12/97	RP
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6351314DATE 7-11-97TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.62	2.65	2.60		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.70	2.31		
PULL #3	2.35	2.44	2.45		
PULL #4	2.49	2.66	2.50		
PULL #5	2.57	2.67	2.51		
TOTAL	12.53	13.12	12.37		
AVG.	2.506	2.624	2.474		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.01		
PULL #2	2.90	3.02		
PULL #3	2.99	3.05		
PULL #4	3.09	3.07		
PULL #5	2.90	3.06		
TOTAL	14.96	15.21		
AVG.	2.992	3.042		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	3.93		4.07
PULL #2	3.92	3.88		3.91
PULL #3	4.00	3.88		3.80
PULL #4	4.02	3.96		3.87
PULL #5	3.99	4.03		3.92
TOTAL	20.02	19.68		19.57
AVG.	4.004	3.936		3.914

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

46

SERIAL NO.
E6351314

ORDER NO.
25705

26WR

5705 E6351314

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6351314

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



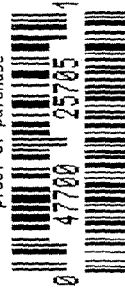
E6351298

SERIAL NO.

1

46 FORM

proof of purchase



E6351314

owner registration sticker



E6351314