

UPC



E6351320

* INCLUDES 1 IN CHAMBER

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

BARBER - M24 0127453

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351320
3 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0546667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .178333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .186524

THE AMR FOR THIS RIFLE IS: .941

CENTROIDAL DISTANCES

Ø TO	1	.2864
1 TO	2	.0540833
1 TO	3	.245937

$\frac{1}{3}$ <----POA

BARBER - M24 0127454

REMINGTON CENTERFIRE ACCURACY TEST

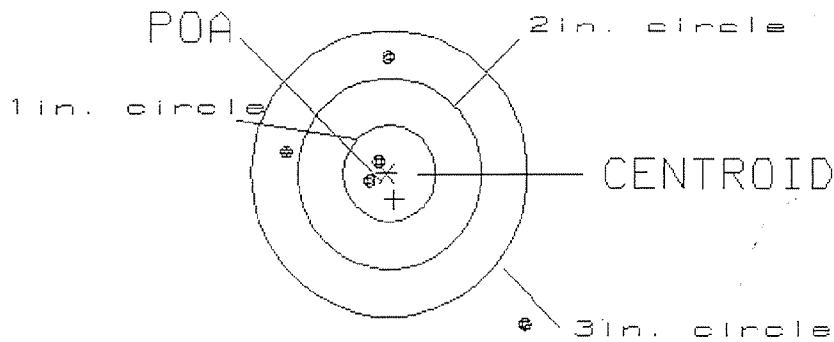
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .287
MIN RADIUS : .181
MEAN RADIUS : .972
MAX RADIUS : 2.122
CENTROID X : -.080
CENTROID Y : .275

3 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351320.1

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.61

2

VS= 2.74

2

GS= 3.14

4

BARBER - M24 0127455

REMINGTON CENTERFIRE ACCURACY TEST

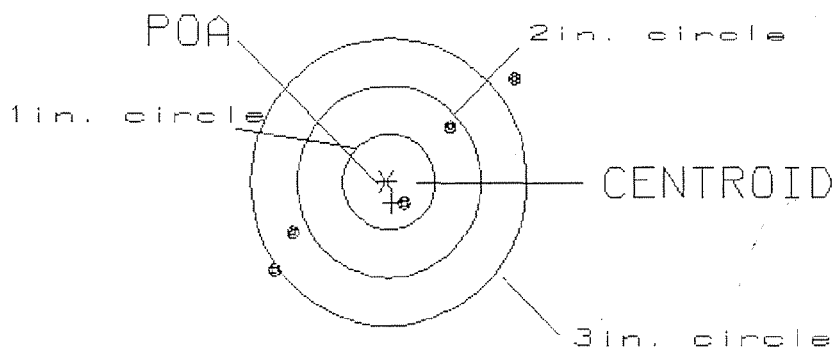
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .232
MIN RADIUS : .235
MEAN RADIUS : 1.107
MAX RADIUS : 1.736
CENTROID X : -.062
CENTROID Y : .224

3 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351320.1

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.60

1

VS= 1.98

2

GS= 3.27

3

BARBER - M24 0127456

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .043

MIN RADIUS : .071

MEAN RADIUS : .744

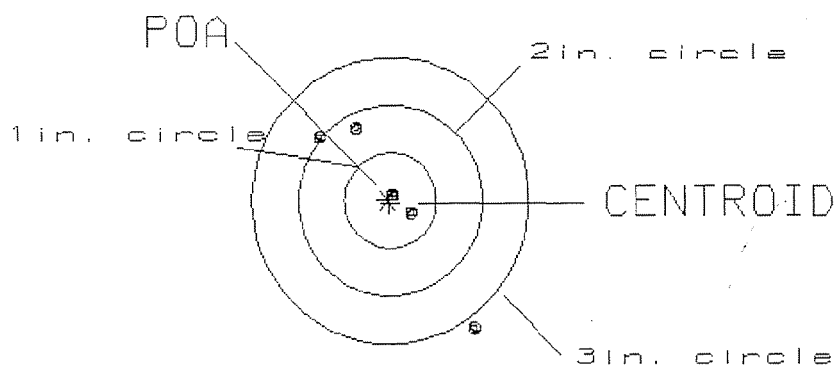
MAX RADIUS : 1.577

CENTROID X : -.022

CENTROID Y : .036

3 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351320.1

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.63

2

VS= 2.03

3

GS= 2.57

4

Garbled

BARBER - M24 0127458

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351320
22 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.000333333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.006333333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0063421

THE AMR FOR THIS RIFLE IS: 1.349

CENTROIDAL DISTANCES

0 TO 1 .177341
1 TO 2 .104
1 TO 3 .481664

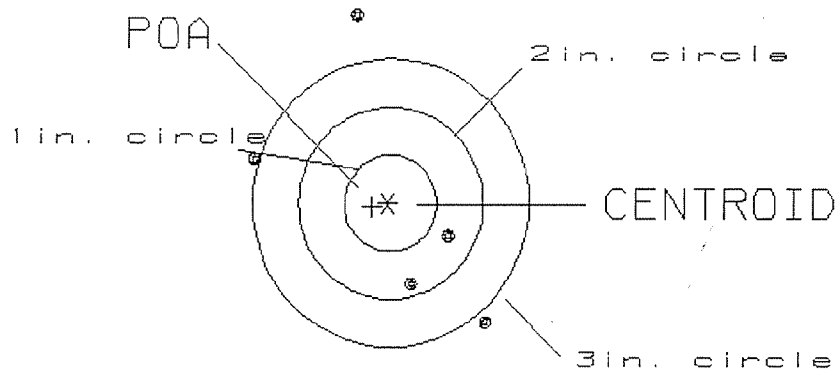
3 +2 <----POA

PATTERN #: 1
 POA TO CENTROID: .178
 MIN RADIUS : .686
 MEAN RADIUS : 1.339
 MAX RADIUS : 1.991
 CENTROID X : .173
 CENTROID Y : .039

22 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351320

CENTERFIRE PATTERN # 1



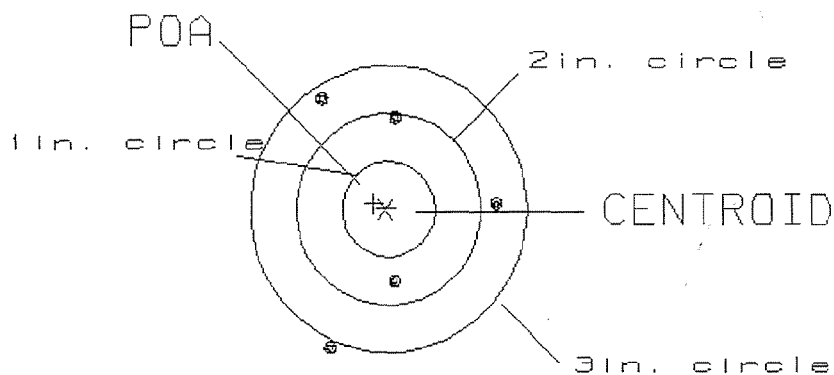
# OF SHOTS= 5	# IN CIRCLE
HS= 2.51	0
VS= 3.16	2
GS= 3.45	2

PATTERN #: 2
 POA TO CENTROID: .144
 MIN RADIUS : .784
 MEAN RADIUS : 1.161
 MAX RADIUS : 1.526
 CENTROID X : .133
 CENTROID Y : -.057

22 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351320

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.88

0

VS= 2.59

2

GS= 2.59

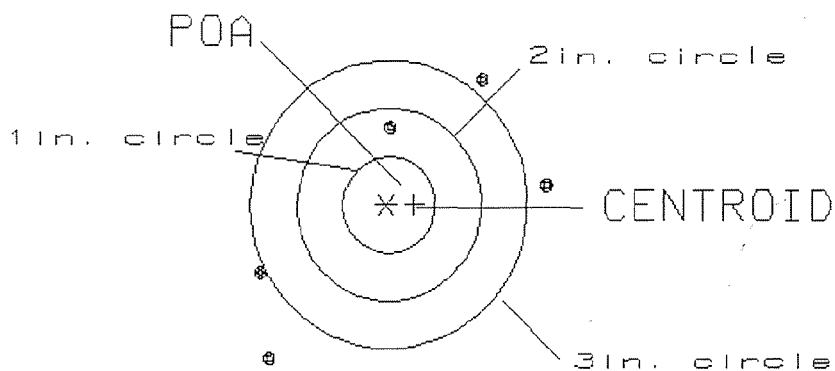
4

PATTERN #: 3
 POA TO CENTROID: .307
 MIN RADIUS : .813
 MEAN RADIUS : 1.548
 MAX RADIUS : 2.074
 CENTROID X : -.307
 CENTROID Y : -.001

22 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351320

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.05

0

VS= 2.96

1

GS= 3.71

1

Carled

BARBER - M24 0127463

Remington Test Lab, Ilion, N.Y.

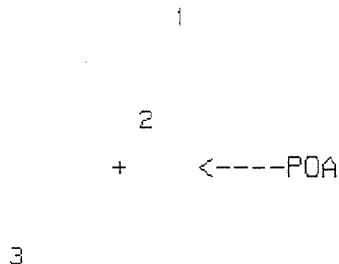
Centroidal distance calculations for Rifle # E6351320
13 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.039
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .240333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .243477

THE AMR FOR THIS RIFLE IS: 1.423

CENTROIDAL DISTANCES

0 TO 1 1.07482
1 TO 2 .714738
1 TO 3 1.92985



BARBER - M24 0127464

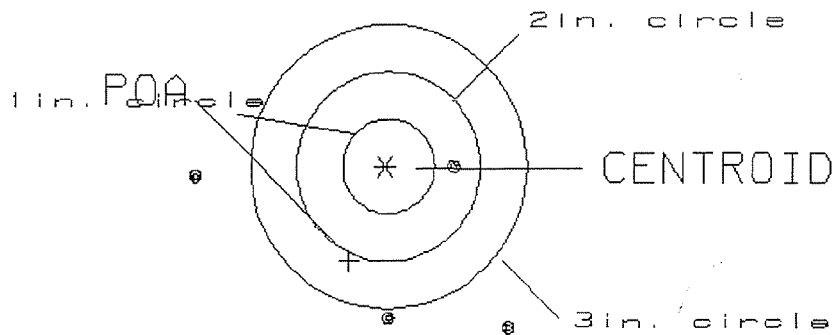
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
POA TO CENTROID: 1.075
MIN RADIUS : .725
MEAN RADIUS : 1.991
MAX RADIUS : 3.429
CENTROID X : .394
CENTROID Y : 1.000

13 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351328

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 3.32

0

VS= 5.14

1

GS= 5.28

1

BARBER - M24 0127465

REMINGTON CENTERFIRE ACCURACY TEST

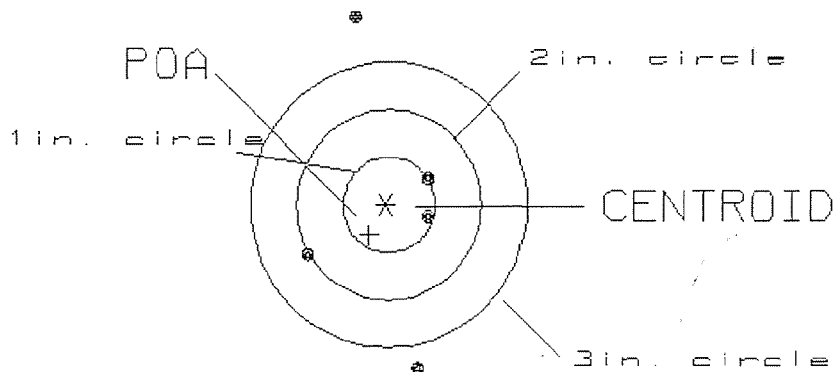
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .364
 MIN RADIUS : .429
 MEAN RADIUS : 1.151
 MAX RADIUS : 2.038
 CENTROID X : .177
 CENTROID Y : .319

13 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351320

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.30

1

VS= 3.72

2

GS= 3.78

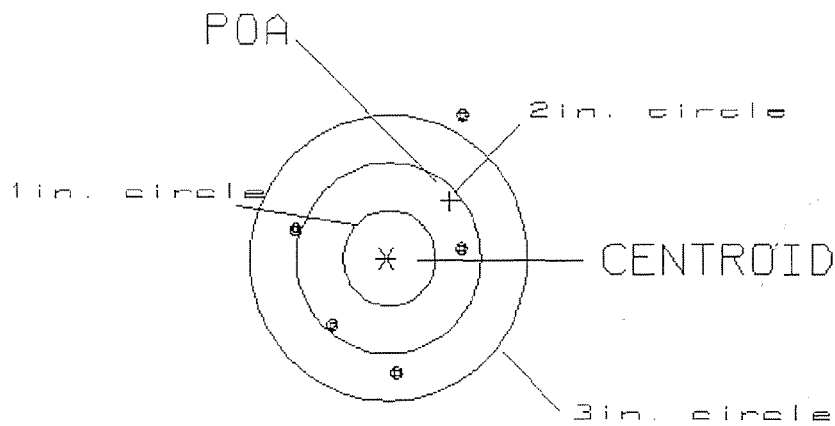
3

PATTERN #: 3
 POA TO CENTROID: .911
 MIN RADIUS : .787
 MEAN RADIUS : 1.128
 MAX RADIUS : 1.677
 CENTROID X : -.688
 CENTROID Y : -.598

13 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351320

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.76

0

VS= 2.70

2

GS= 2.78

4

BARBER - M24 0127467

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351320DATE 10-30-97TESTER CIC

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.72	2.42		2.83	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.71	2.46		2.70	
PULL #3	2.59	2.37		2.56	
PULL #4	2.69	2.51		2.74	
PULL #5	2.64	2.43		2.59	
TOTAL	13.35	12.19		13.42	
AVG.	2.67	2.438		2.684	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.04	3.02		
PULL #2	3.12	3.01		
PULL #3	3.20	3.20		
PULL #4	2.90	3.08		
PULL #5	2.99	3.04		
TOTAL	15.25	15.35		
AVG.	3.05	3.07		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	3.84		4.18
PULL #2	3.99	3.99		4.25
PULL #3	3.87	3.90		3.93
PULL #4	4.01	3.79		3.96
PULL #5	3.89	4.16		3.89
TOTAL	19.68	19.68		20.21
AVG.	3.936	3.936		4.042

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6851320

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

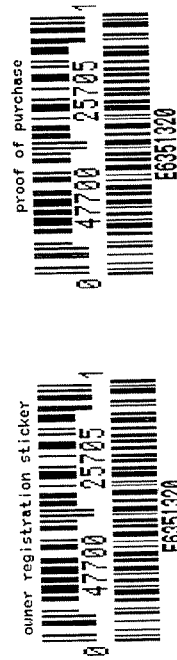
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	11-7-97	D/B
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>3</u>	11-7-97	D/B
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.022</u>	11-7-97	D/B
	J) ASSEMBLE STOCK		11-5-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-5-97	CR
	M) IRON SIGHT ALIGNMENT		11-5-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-5-97	CR
640	GALLERY TEST AND TARGET	L 65 R 5	11/13/97 PB 12/3/97	
	A) MALFUNCTIONS		11/13/97 PB 11-21-97 TM 12/3/97 LK	
	B) PIERCED PRIMERS		11/13/97 PB 11-21-97 TM 12/3/97 LK	
645	INSPECT FOR LIVE AMMO		11/13/97 LK 11-21-97 TM D/E 12/3/97 PB	
655	FINAL INSPECTION A) HEADSPACE		12/10/97	AW
	B) TRIGGER PULL	<u>2.55</u> <u>2.48</u> <u>2.42</u> <u>2.44</u> <u>2.52</u>	12/8/97	TM
	C) FUNCTION			
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO. E6351320
ORDER NO. 25705

46

15XR

5705 E6351320

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

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