

UPC



E6351321

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0127490

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351321
18 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0663333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0406667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0778067

THE AMR FOR THIS RIFLE IS: .808

CENTROIDAL DISTANCES

0 TO 1 .174645
1 TO 2 .272889
1 TO 3 .464221

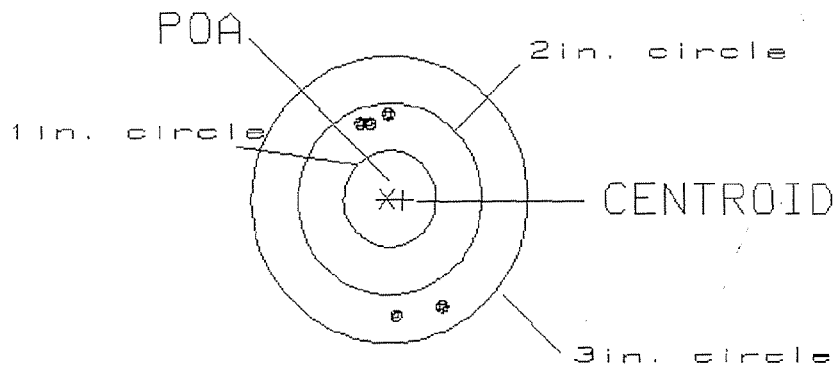
1 +2³ <----POA

PATTERN #: 1
 POA TO CENTROID: .174
 MIN RADIUS : .782
 MEAN RADIUS : 1.008
 MAX RADIUS : 1.264
 CENTROID X : -.174
 CENTROID Y : .015

18 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351321

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

H3= .87

0

US= 2.12

3

GS= 2.14

5

BARBER - M24 0127492

REMINGTON CENTERFIRE ACCURACY TEST

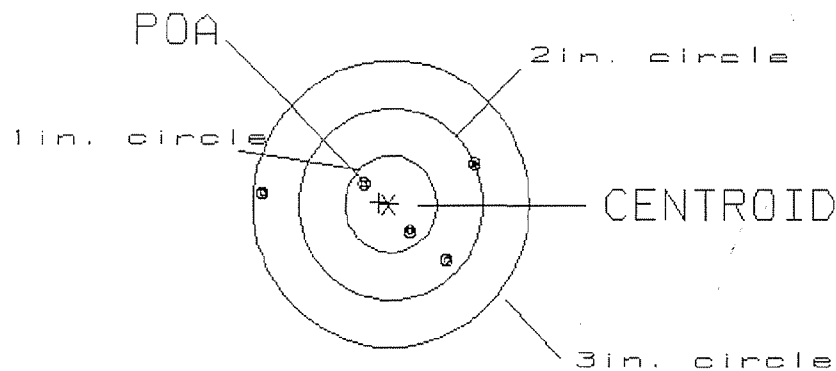
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .098
 MIN RADIUS : .354
 MEAN RADIUS : .799
 MAX RADIUS : 1.450
 CENTROID X : .096
 CENTROID Y : -.018

18 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351321

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.34

2

VS= .98

4

GS= 2.36

5

BARBER - M24 0127493

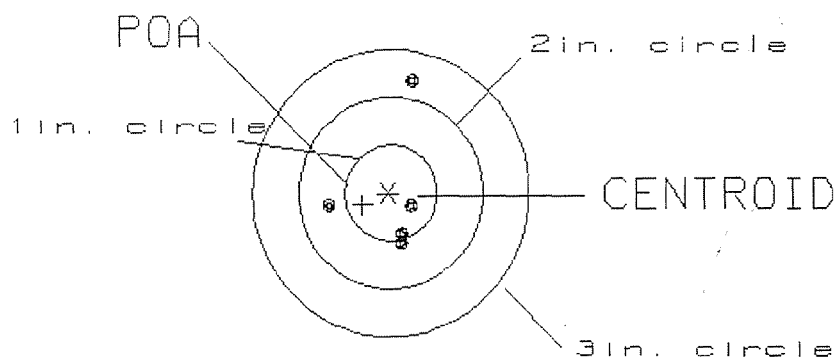
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .304
MIN RADIUS : .229
MEAN RADIUS : .617
MAX RADIUS : 1.218
CENTROID X : .277
CENTROID Y : .125

18 Aug 1997

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CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= .93

2

US= 1.72

4

GS= 1.72

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351321DATE 7-30-97TESTER J. W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.72	2.52	2.57	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.72	2.46	2.50	
PULL #3	2.55	2.50	2.58	
PULL #4	2.71	2.47	2.61	
PULL #5	2.69	2.44	2.62	
TOTAL	13.39	12.39	12.88	
AVG.	2.678	2.478	2.576	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.07	3.10	
PULL #2	3.07	3.01	
PULL #3	2.79	2.76	
PULL #4	2.98	3.09	
PULL #5	3.07	3.06	
TOTAL	14.98	15.02	
AVG.	2.996	3.004	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	4.04		4.23
PULL #2	3.93	3.99		4.21
PULL #3	3.83	3.95		4.17
PULL #4	3.94	3.98		4.13
PULL #5	3.91	3.96		4.13
TOTAL	19.64	19.92		20.87
AVG.	3.928	3.984		4.174

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351321

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/97	WJT
618	POLISH BARREL		3/18/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>5</u>	8-6-97	AC
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>4</u> <u>4</u>	8-6-97	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	8-6-97	AC
	J) ASSEMBLE STOCK		7-30-97	RW
	K) ASSEMBLE SWIVEL STUDS		8 27 97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-30-97	RW
	M) IRON SIGHT ALIGNMENT		7-30-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-30-97	RW
640	GALLERY TEST AND TARGET	R 94 L 56	8-18-97	SW
	A) MALFUNCTIONS		8-18-97	SW
	B) PIERCED PRIMERS		8-18-97	SW
645	INSPECT FOR LIVE AMMO		8-18-97	K
655	FINAL INSPECTION A) HEADSPACE		8 27 97	RP
	B) TRIGGER PULL	<u>2.63</u> <u>2.68</u> <u>2.65</u> <u>2.60</u> <u>2.67</u>	8/27/97	TM
	C) FUNCTION		8 27 97	RP
660	PACK			

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6351321

48 ORDER NO. 25705

08DR

5705 E6351321

ORDER 25705

MODEL 700™ M24

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SERIAL NO



E6351321

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

