

UPC



E6351324

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E 6851324

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-18-97	CK
	K) ASSEMBLE SWIVEL STUDS		8/12/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-18-97	CK
	M) IRON SIGHT ALIGNMENT		7-18-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-18-97	CK
640	GALLERY TEST AND TARGET	R 66 L 84 R 79 L 71	7/28/97 8/5/97	KP av
	A) MALFUNCTIONS		7/28/97 8/5/97	RP
	B) PIERCED PRIMERS		8/5/97 7/28/97	RP
645	INSPECT FOR LIVE AMMO		8/5/97 7/28/97	GW
655	FINAL INSPECTION A) HEADSPACE		8/12/97	RP
	B) TRIGGER PULL	<u>2.52</u> <u>2.37</u> <u>2.35</u> <u>2.35</u> <u>2.33</u>	8-8-97	CK
	C) FUNCTION		8/12/97	RP
660	PACK			

BARBER - M24 0127529

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351324
5 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.07$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.128333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.146183$

THE AMR FOR THIS RIFLE IS: $.8753$

CENTROIDAL DISTANCES

0 TO 1	.236563
1 TO 2	.248556
1 TO 3	.888926

1
z <---POA

3

BARBER - M24 0127530

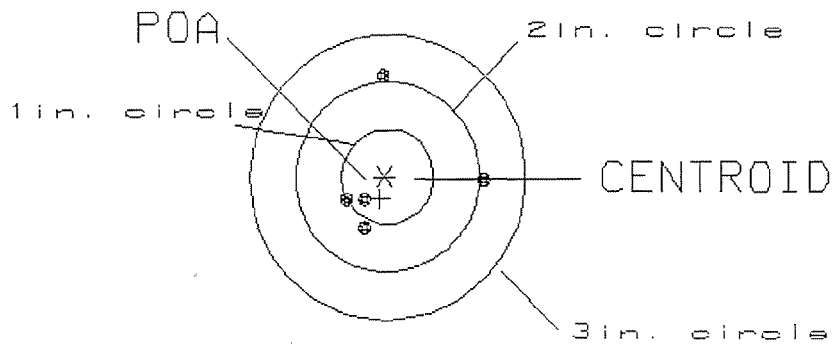
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .237
MIN RADIUS : .360
MEAN RADIUS : .727
MAX RADIUS : 1.074
CENTROID X : .051
CENTROID Y : .231

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351324.1

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.56

1

VS= 1.57

3

GS= 1.59

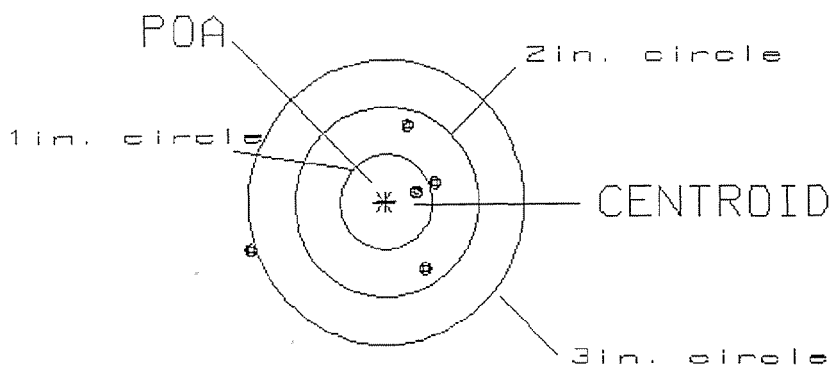
5

PATTERN #: 2
 POA TO CENTROID: .027
 MIN RADIUS : .351
 MEAN RADIUS : .821
 MAX RADIUS : 1.521
 CENTROID X : -.027
 CENTROID Y : -.005

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351324.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.94

1

US= 1.56

4

GS= 2.12

4

BARBER - M24 0127532

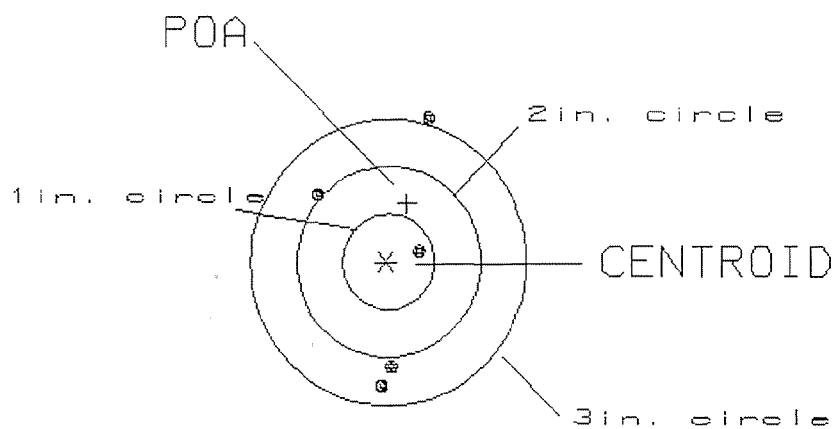
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .654
MIN RADIUS : .376
MEAN RADIUS : 1.078
MAX RADIUS : 1.563
CENTROID X : -.234
CENTROID Y : -.611

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351324.1

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.28

1

VS= 2.75

1

GS= 2.80

4

BARBER - M24 0127533

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351324
28 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.483667$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.631$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.795044$

THE AMR FOR THIS RIFLE IS: 1.732

CENTROIDAL DISTANCES

0 TO 1	3.81645
1 TO 2	6.63802
1 TO 3	3.24136

2

+

<----POA

3

1

BARBER - M24 0127534

REMINGTON CENTERFIRE ACCURACY TEST

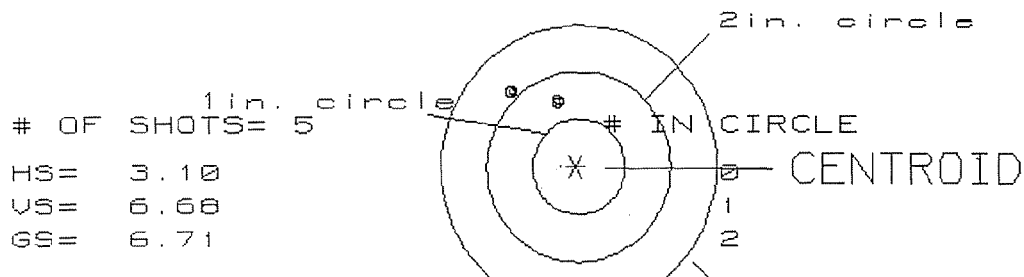
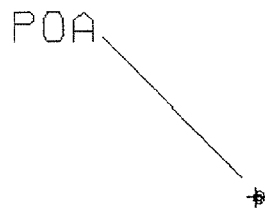
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: 3.817
MIN RADIUS : .760
MEAN RADIUS : 2.387
MAX RADIUS : 3.793
CENTROID X : .440
CENTROID Y : -3.791

28 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351324

CENTERFIRE PATTERN # 1

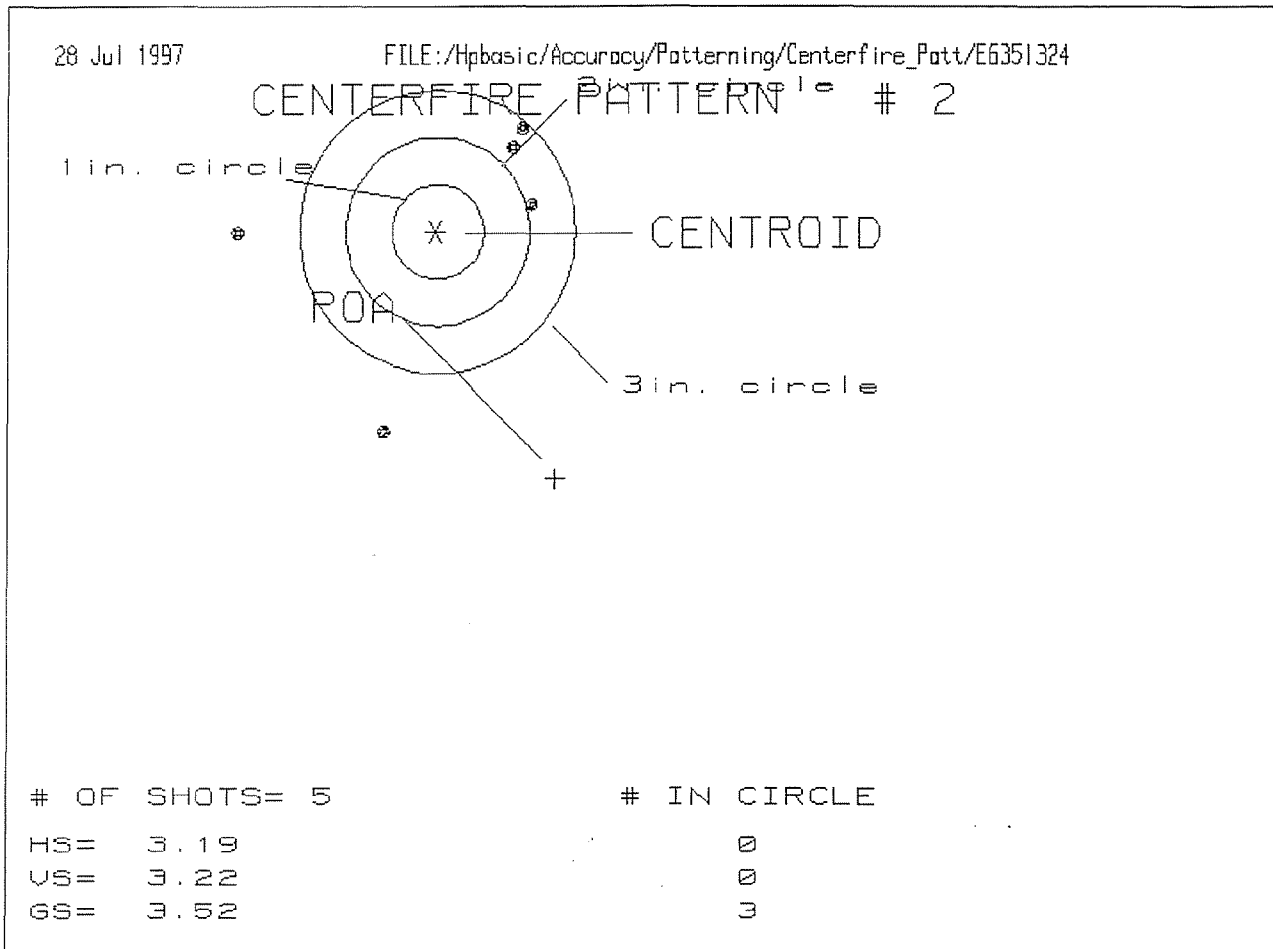


BARBER - M24 0127535

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: 2.924
 MIN RADIUS : 1.048
 MEAN RADIUS : 1.598
 MAX RADIUS : 2.223
 CENTROID X : -1.318
 CENTROID Y : 2.610



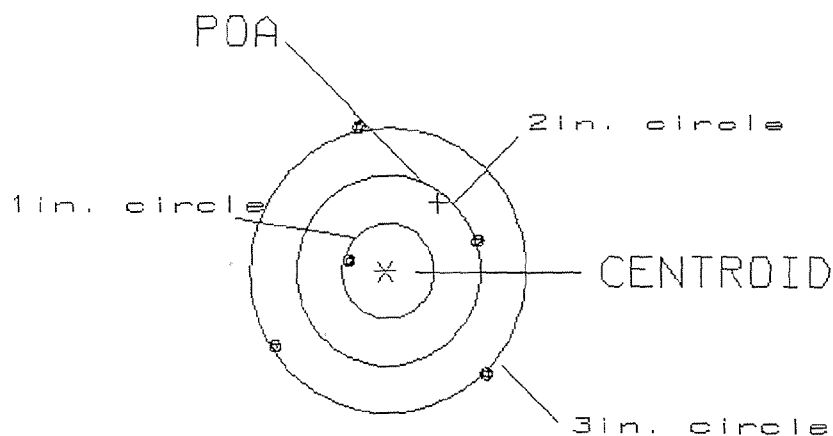
PATTERN #: 3

POA TO CENTROID: .914
 MIN RADIUS : .450
 MEAN RADIUS : 1.210
 MAX RADIUS : 1.576
 CENTROID X : -.573
 CENTROID Y : -.712

28 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351324

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.28

1

VS= 2.62

1

GS= 2.95

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6351324DATE 7-11-97TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.57	2.62		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.52	2.42		
PULL #3	2.54	2.49	2.56		
PULL #4	2.29	2.54	2.39		
PULL #5	2.54	2.48	2.42		
TOTAL	12.35	12.60	12.41		
AVG.	2.47	2.52	2.482		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.99	3.08		
PULL #2	3.04	2.99		
PULL #3	2.93	3.15		
PULL #4	2.98	3.08		
PULL #5	3.01	3.06		
TOTAL	14.95	15.36		
AVG.	2.99	3.072		

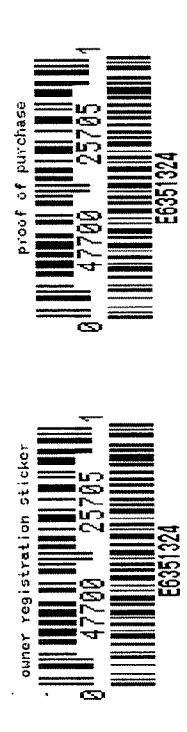
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	4.09		3.90
PULL #2	3.97	4.05		3.94
PULL #3	3.74	3.93		4.05
PULL #4	3.92	3.97		4.03
PULL #5	3.95	3.89		3.89
TOTAL	19.54	19.93		19.81
AVG.	3.908	3.986		3.962

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

SERIAL NO



E6351324

ORDER 25705
MODEL 700™ M24
UPC



01 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC



01 47700 25705 1

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Patent Registered. Marque Deposee.

SERIAL NO
E6351324

46 ORDER NO
25705

26WR

5705 E6351324