

E6351326

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UPC

E6351326



BARBER - M24 ~~0127940~~ **M2400127579**

BARBER - M24 0127541

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

KINZ V. REMINGTON

BARBER - M24 0127542

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351326
19 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .053
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0876667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .102442

THE AMR FOR THIS RIFLE IS: 1.083

CENTROIDAL DISTANCES

Ø TO 1 .147136
1 TO 2 .309128
1 TO 3 .466554

1 + 2 <----POA
3

BARBER - M24 0127543

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .147

MIN RADIUS : .306

MEAN RADIUS : .834

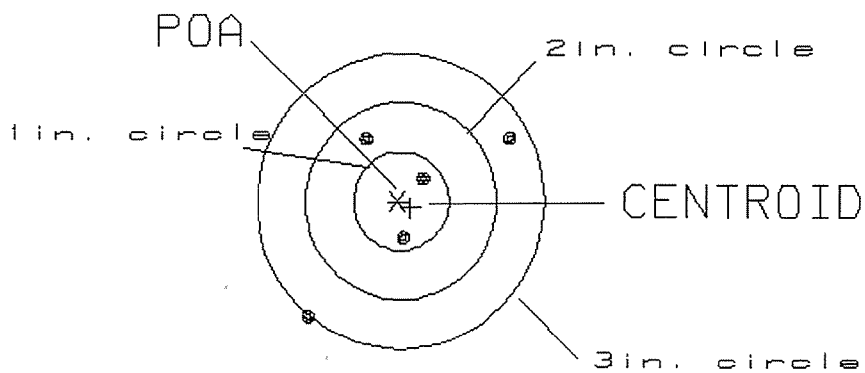
MAX RADIUS : 1.477

CENTROID X : -.132

CENTROID Y : .065

19 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/ E6351326

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.10

2

VS= 1.76

3

GS= 2.72

5

BARBER - M24 0127544

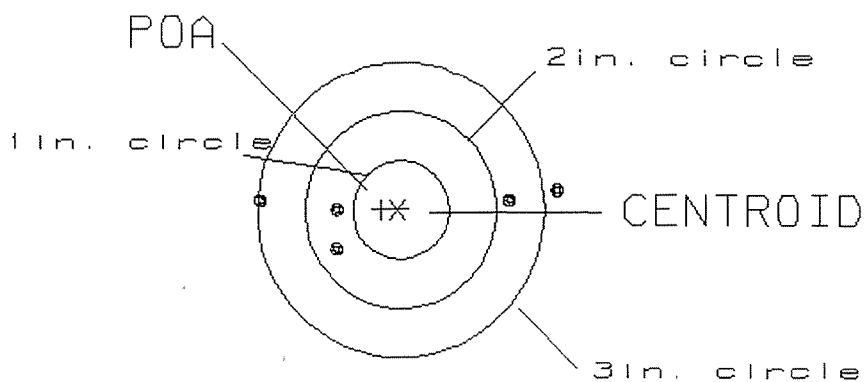
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .170
MIN RADIUS : .676
MEAN RADIUS : 1.135
MAX RADIUS : 1.682
CENTROID X : .170
CENTROID Y : -.001

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/ E6351326

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 3.13

0

VS= .66

2

GS= 3.13

4

BARBER - M24 0127545

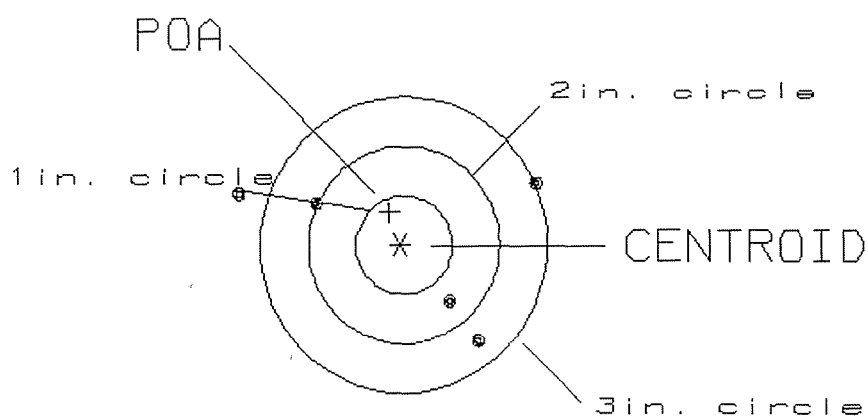
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .348
MIN RADIUS : .775
MEAN RADIUS : 1.279
MAX RADIUS : 1.784
CENTROID X : .121
CENTROID Y : -.327

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/ E6351326

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 3.09

0

VS= 1.65

1

GS= 3.09

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351326DATE 7-30-97TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.72	2.64	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.66	2.58	2.64	
PULL #3	2.71	2.56	2.67	
PULL #4	2.68	2.53	2.68	
PULL #5	2.64	2.70	2.67	
TOTAL	13.27	13.09	13.3	
AVG.	2.654	2.618	2.66	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.21	3.16	
PULL #2	3.11	3.27	
PULL #3	3.18	3.22	
PULL #4	3.25	3.17	
PULL #5	3.08	3.31	
TOTAL	15.83	16.13	
AVG.	3.166	3.226	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.90	4.06		4.02
PULL #2	3.91	4.04		3.91
PULL #3	4.01	4.07		4.26
PULL #4	3.91	4.13		4.20
PULL #5	3.94	4.14		4.19
TOTAL	19.67	20.44		20.58
AVG.	3.934	4.088		4.116

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6851326

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/97	WJT
618	POLISH BARREL		3/18/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F BARBER OMZ40027548	<u>4</u> <u>4</u> <u>4</u>	8-6-97	AC
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>3</u>	8-6-97	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	8-6-97	AC
	J) ASSEMBLE STOCK		7-30-97	RW
	K) ASSEMBLE SWIVEL STUDS		8/27/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-30-97	RW
	M) IRON SIGHT ALIGNMENT		7-30-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-30-97	RW
640	GALLERY TEST AND TARGET	Left 62 Right 88	8/19/97	TM
	A) MALFUNCTIONS		8/19/97	TM
	B) PIERCED PRIMERS		8/19/97	TM
645	INSPECT FOR LIVE AMMO		8/19/97	TAD
655	FINAL INSPECTION A) HEADSPACE		8/27/97	RP
	B) TRIGGER PULL	<u>2.50</u> <u>2.48</u> <u>2.53</u> <u>2.59</u> <u>2.68</u>	8/24/97	TM
	C) FUNCTION		8/27/97	RP
660	PACK			

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6351326	46	ORDER NO. 25705	08DR
 5705 E6351326			

ORDER 25705

MODEL 700™ M24

UPC



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SERIAL NO.

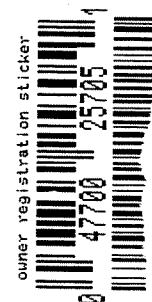
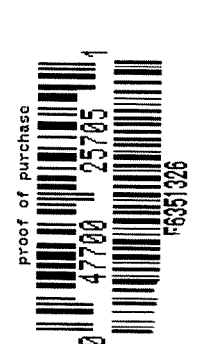


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Do Not Use

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS



46 FORM