

UPC



E6351329

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351329
17 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.167333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0183333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.168335$

THE AMR FOR THIS RIFLE IS: 1.164

CENTROIDAL DISTANCES

0 TO 1 .232551
1 TO 2 .199832
1 TO 3 .43595

3
+
2 1 <----POA

BARBER - M24 0127576

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .232

MIN RADIUS : .275

MEAN RADIUS : .972

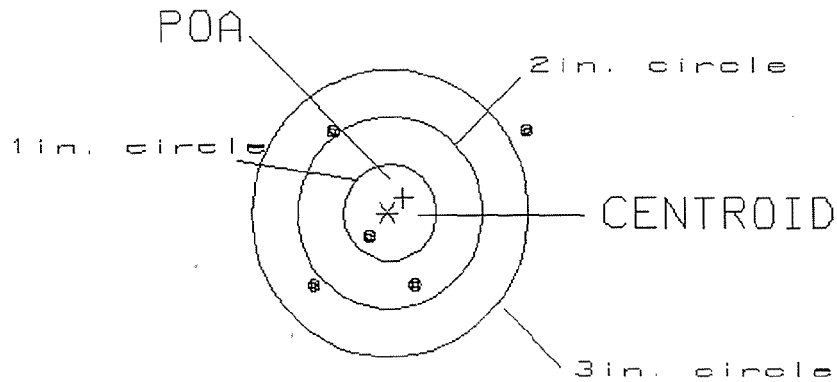
MAX RADIUS : 1.680

CENTROID X : -.176

CENTROID Y : -.152

17 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351329

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.30

1

VS= 1.60

2

GS= 2.00

4

BARBER - M24 0127577

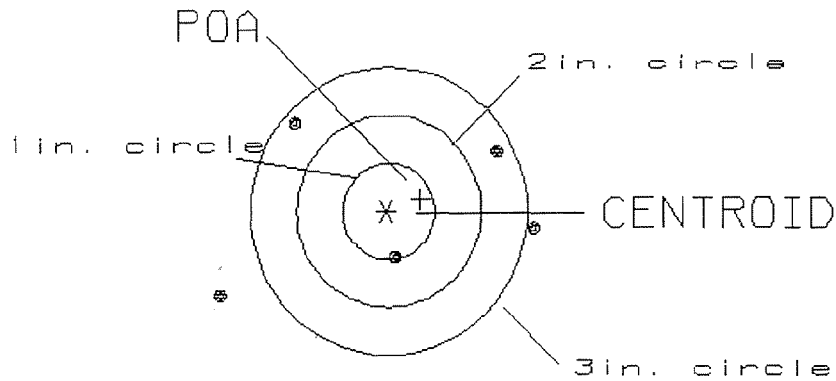
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
POA TO CENTROID: .394
MIN RADIUS : .532
MEAN RADIUS : 1.365
MAX RADIUS : 1.995
CENTROID X : -.374
CENTROID Y : -.125

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CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 3.37

0

VS= 1.85

1

GS= 3.44

3

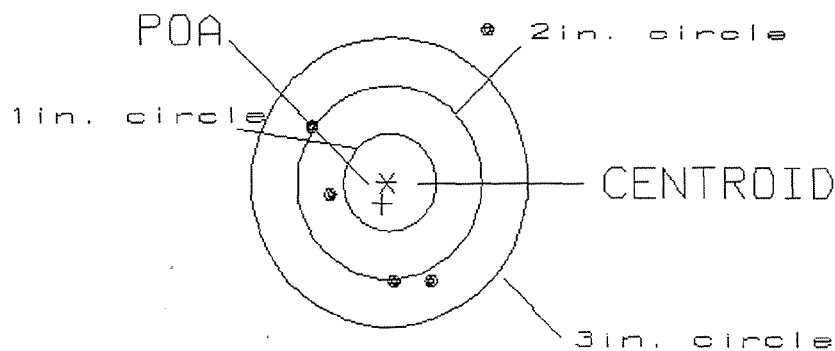
PATTERN #: 3

POA TO CENTROID: .227
 MIN RADIUS : .672
 MEAN RADIUS : 1.156
 MAX RADIUS : 1.932
 CENTROID X : .048
 CENTROID Y : .222

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.95

0

VS= 2.63

1

GS= 2.83

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6351329

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER M24-0127580 F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	11-14-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-14-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.022</u>	11-14-97	CR
	J) ASSEMBLE STOCK		11-10-97	CB
	K) ASSEMBLE SWIVEL STUDS		12-8-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-10-97	CR
	M) IRON SIGHT ALIGNMENT		11-10-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-10-97	CR
640	GALLERY TEST AND TARGET	L66 R 84	11/17/97	PB
	A) MALFUNCTIONS		11/17/97	PB
	B) PIERCED PRIMERS		11/17/97	PB
645	INSPECT FOR LIVE AMMO		11/17/97	LT
655	FINAL INSPECTION A) HEADSPACE		12-8-97	CK
	B) TRIGGER PULL	<u>2.30</u> <u>2.47</u> <u>2.37</u> <u>2.30</u> <u>2.41</u>	11/19/97	Tm
	C) FUNCTION		12-8-97	CK
660	PACK			

BARBER - M24 0127581

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. F6351329DATE 11-6-97TESTER J.B.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.73	2.64	2.63	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.68	2.39	2.43	
PULL #3	2.42	2.68	2.76	
PULL #4	2.57	2.87	2.49	
PULL #5	2.81	2.41	2.33	
TOTAL	13.21	12.99	12.64	
AVG.	2.64	2.59	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.94	3.25	
PULL #2	3.05	2.95	
PULL #3	3.03	2.71	
PULL #4	3.34	2.99	
PULL #5	3.12	3.33	
TOTAL	15.48	15.23	
AVG.	3.09	3.04	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	3.83		3.93
PULL #2	4.08	3.54		3.84
PULL #3	4.11	3.64		3.60
PULL #4	3.56	3.86		3.76
PULL #5	3.73	3.96		3.81
TOTAL	19.45	18.83		18.94
AVG.	3.89	3.76		3.78

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7 62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6351329

46 ORDER NO.
25705

11XR

5705 E6351329

ORDER 25705

MODEL 700™ M24

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SERIAL NO.



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