

UPC



E6374486

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN. EXTENSION

BARBER - M24 0127627

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374486
25 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.218333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0783333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .23196

THE AMR FOR THIS RIFLE IS: 1.112

CENTROIDAL DISTANCES

0 TO 1 .212313
1 TO 2 .0940213
1 TO 3 .494491

21
+ <----POA
3

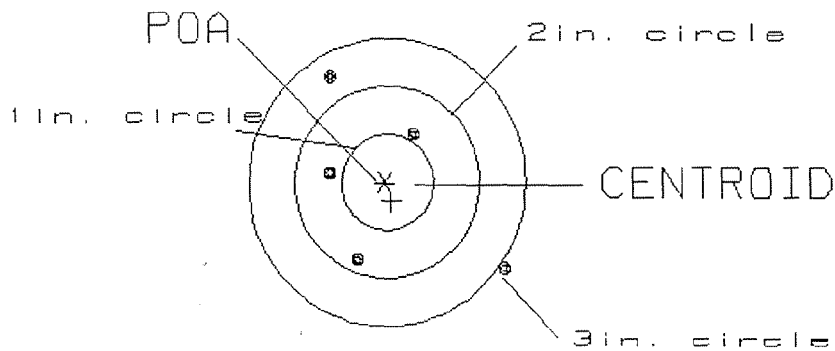
PATTERN #: 010

POA TO CENTROID: .212
 MIN RADIUS : .556
 MEAN RADIUS : .973
 MAX RADIUS : 1.552
 CENTROID X : -.074
 CENTROID Y : .199

25 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374486

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.95
 VS= 1.95
 GS= 2.73

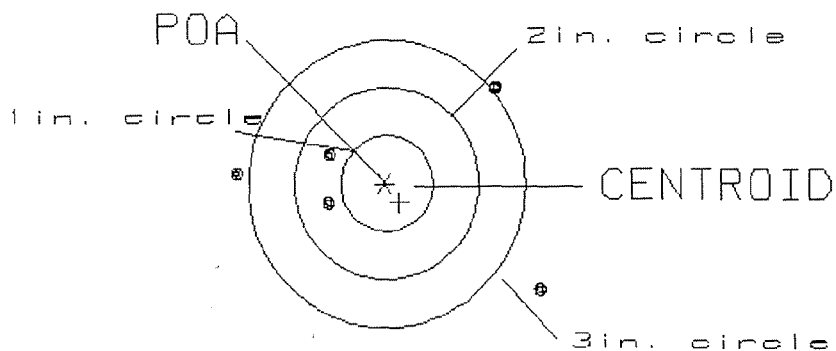
0
 3
 4

PATTERN #: 2
 POA TO CENTROID: .259
 MIN RADIUS : .651
 MEAN RADIUS : 1.293
 MAX RADIUS : 2.005
 CENTROID X : -.168
 CENTROID Y : .197

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.24
 VS= 2.13
 GS= 3.46

0
 2
 2

BARBER - M24 0127630

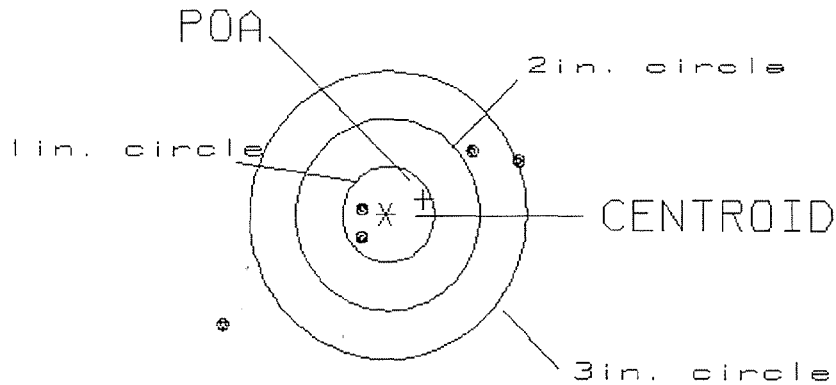
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
POA TO CENTROID: .443
MIN RADIUS : .255
MEAN RADIUS : 1.069
MAX RADIUS : 2.090
CENTROID X : -.413
CENTROID Y : -.161

25 Nov 1997

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CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 3.19

2

VS= 1.75

2

GS= 3.61

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374486

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0127632 F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	11-26-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>3</u> <u>4</u>	11-26-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.022</u>	11-26-97	CR
	J) ASSEMBLE STOCK		11-19-97	RW
	K) ASSEMBLE SWIVEL STUDS		12-2-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-19-97	RW
	M) IRON SIGHT ALIGNMENT		11-19-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-19-97	RW
640	GALLERY TEST AND TARGET	L-60 R 90	11-25-97	DB
	A) MALFUNCTIONS		11-25-97	DB
	B) PIERCED PRIMERS		11-25-97	DB
645	INSPECT FOR LIVE AMMO		11-25-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12-2-97	CK
	B) TRIGGER PULL	<u>2.43</u> <u>2.39</u> <u>2.60</u> <u>2.58</u> <u>2.59</u>	11-26-97	CR
	C) FUNCTION		12-2-97	CK
660	PACK			

BARBER - M24 0127633

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374486DATE 11-12-97TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.51		2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.52	2.42		2.50	
PULL #3	2.46	2.31		2.27	
PULL #4	2.76	2.59		2.33	
PULL #5	2.75	2.77		2.31	
TOTAL	12.86	12.6		12.	
AVG.	2.572	2.52		2.4	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.88	3.12		
PULL #2	3.38	2.92		
PULL #3	3.26	2.96		
PULL #4	3.08	2.74		
PULL #5	2.86	3.00		
TOTAL	15.46	14.74		
AVG.	3.092	2.948		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.83	4.26		4.03
PULL #2	4.05	4.02		4.06
PULL #3	3.97	3.94		3.81
PULL #4	3.09	4.10		3.98
PULL #5	3.81	4.11		4.14
TOTAL	18.75	20.43		20.02
AVG.	3.75	4.086		4.004

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

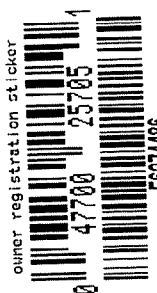
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

Do Not Use

SERIAL NO.



E6374486

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

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0 47700 25705 1

VERY IMPORTANT: Book
Instruction to assist
in the safe use of this
 firearm.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

48

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25705

05XR

5705 E6374486

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