

UPC



E6374489

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0127664

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374489
22 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.194333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .384667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .430969

THE AMR FOR THIS RIFLE IS: 1.131

CENTROIDAL DISTANCES

Ø TO	1	.578157
1 TO	2	.222191
1 TO	3	.246911

1
2
3
+ <----POA

BARBER - M24 0127665

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .578

MIN RADIUS : .759

MEAN RADIUS : 1.251

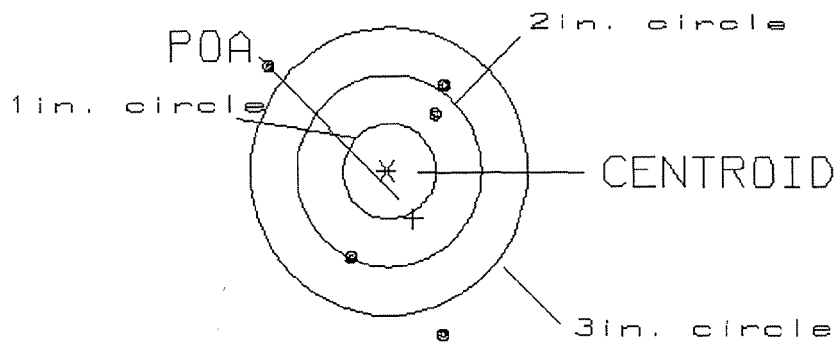
MAX RADIUS : 1.764

CENTROID X : -.292

CENTROID Y : .499

22 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374489

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.97

0

VS= 2.74

2

GS= 3.37

3

BARBER - M24 0127666

REMINGTON CENTERFIRE ACCURACY TEST

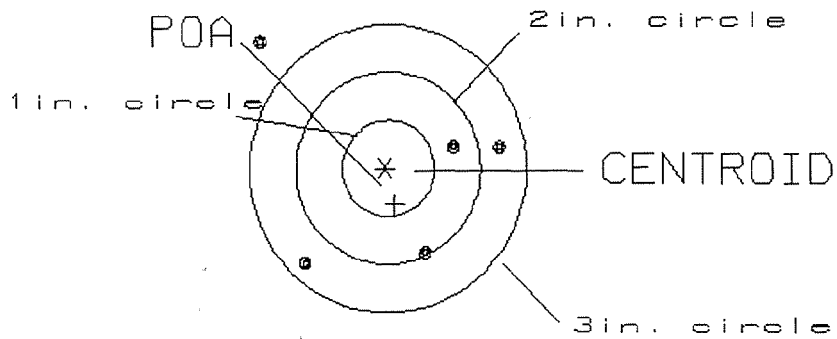
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .394
 MIN RADIUS : .714
 MEAN RADIUS : 1.230
 MAX RADIUS : 1.928
 CENTROID X : -.105
 CENTROID Y : .379

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.54
 VS= 2.31
 GS= 2.89

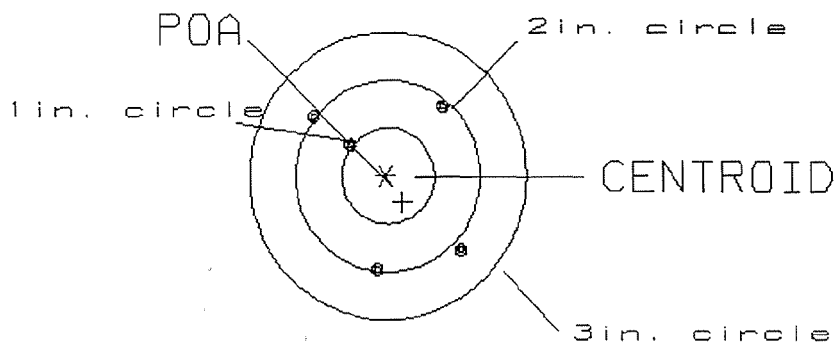
0
 1
 4

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .333
 MIN RADIUS : .543
 MEAN RADIUS : .913
 MAX RADIUS : 1.121
 CENTROID X : -.186
 CENTROID Y : .276

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.64

0

VS= 1.69

3

GS= 2.16

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6374489

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER M24 FOR 27708	<u>6</u> <u>5</u> <u>6</u>	10-28-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-28-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	10-28-97	CR
	J) ASSEMBLE STOCK		10-27-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-3-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-27-97	CR
	M) IRON SIGHT ALIGNMENT		10-27-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-27-97	CR
640	GALLERY TEST AND TARGET	L 65 R 85	11/21/97	PB
	A) MALFUNCTIONS		11/21/97	PB
	B) PIERCED PRIMERS		11/21/97	PB
645	INSPECT FOR LIVE AMMO		11/21/97	Om
655	FINAL INSPECTION A) HEADSPACE		12-3-97	CK
	B) TRIGGER PULL	<u>2.64</u> <u>2.56</u> <u>2.46</u> <u>2.61</u> <u>2.62</u>	11-26-97	CR
	C) FUNCTION		12-3-97	CK
660	PACK			

BARBER - M24 0127670

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374489DATE 10-25-97TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.66	2.48	2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.47	2.60	
PULL #3	2.60	2.56	2.57	
PULL #4	2.64	2.49	2.52	
PULL #5	2.68	2.56	2.62	
TOTAL	13.14	12.56	12.79	
AVG.	2.63	2.51	2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	2.97	
PULL #2	3.10	3.00	
PULL #3	3.07	3.09	
PULL #4	2.98	3.06	
PULL #5	3.06	3.06	
TOTAL	15.26	15.18	
AVG.	3.05	3.04	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.26		4.04
PULL #2	4.17	4.28		3.93
PULL #3	4.11	4.17		3.97
PULL #4	4.30	4.20		3.99
PULL #5	4.33	4.19		3.88
TOTAL	21.04	21.10		19.81
AVG.	4.20	4.22		3.96

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

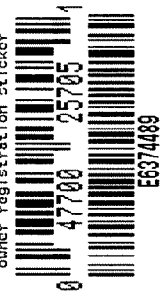
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

BARBER

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marks Registered Marque Deposee.

SERIAL NO.
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ORDER NO.
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05XR



5705 E6374489

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SERIAL NO.

