

UPC



E6374513

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374513
12 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.022
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.156333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .157874

THE AMR FOR THIS RIFLE IS: .949

CENTROIDAL DISTANCES

0 TO 1	.0888144
1 TO 2	.34308
1 TO 3	.025

3+ <----POA
2

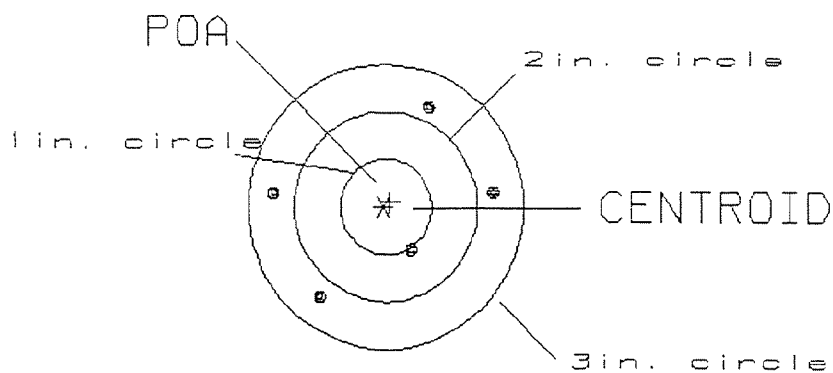
PATTERN #: 1

POA TO CENTROID: .089
MIN RADIUS : .590
MEAN RADIUS : 1.072
MAX RADIUS : 1.200
CENTROID X : -.072
CENTROID Y : -.052

12 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374513

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.37

0

VS= 2.01

1

GS= 2.37

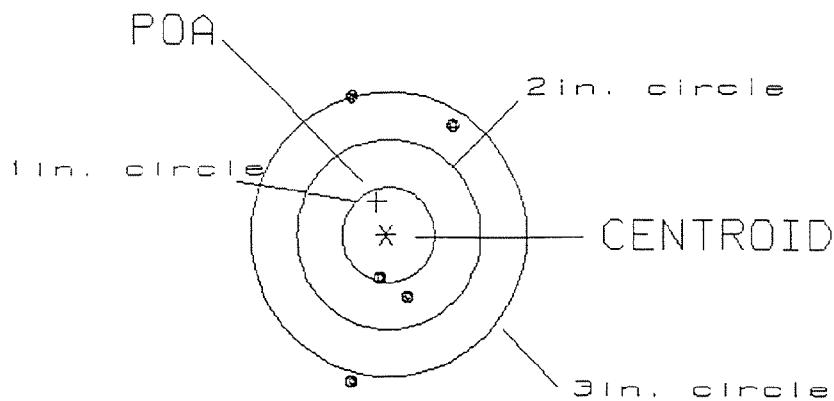
5

PATTERN #: 2
 POA TO CENTROID: .364
 MIN RADIUS : .444
 MEAN RADIUS : 1.113
 MAX RADIUS : 1.633
 CENTROID X : .098
 CENTROID Y : -.350

12 Dec 1997

FILE: /Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374513

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.11
 VS= 2.99
 GS= 2.99

1
 2
 4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID: .114

MIN RADIUS : .397

MEAN RADIUS : .662

MAX RADIUS : .941

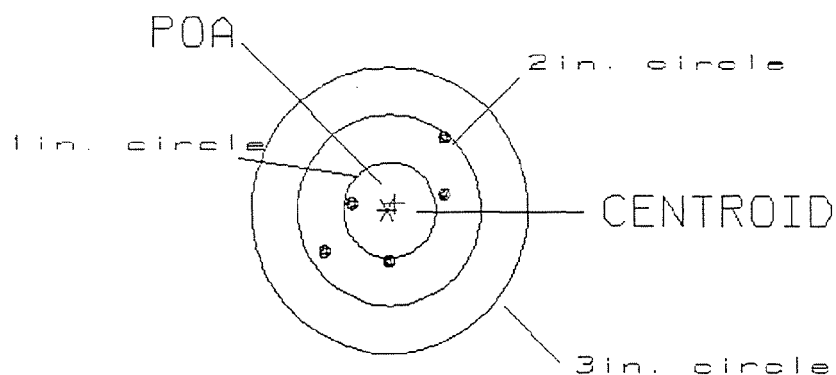
CENTROID X : -.092

CENTROID Y : -.067

12 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374513

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.28

1

VS= 1.34

5

GS= 1.71

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6874513

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

P. #	BARBER M24 D128008	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	12-9-97	DB
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	12-9-97	DB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>023</u> <u>022</u> <u>023</u>	12/9/97	DB
	J) ASSEMBLE STOCK		12-8-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-8-97	CR
	M) IRON SIGHT ALIGNMENT		12-8-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-8-97	CR
640	GALLERY TEST AND TARGET	L-68 R 82	12-12-97	DB
	A) MALFUNCTIONS		12-12-97	DB
	B) PIERCED PRIMERS		12-12-97	DB
645	INSPECT FOR LIVE AMMO		12-12-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12/10/97	Rw
	B) TRIGGER PULL	<u>2.72</u> <u>2.76</u> <u>2.77</u> <u>2.85</u> <u>2.82</u>	12/14/97	Rw
	C) FUNCTION			
660	BACK			

BARBER - M24 0128009

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374513DATE 11-18-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.61	2.67	2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.41	2.61	
PULL #3	2.64	2.43	2.56	
PULL #4	2.68	2.39	2.65	
PULL #5	2.67	2.31	2.60	
TOTAL	13.13	12.21	13.04	
AVG.	2.62	2.44	2.60	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.97	2.98	
PULL #2	3.01	3.05	
PULL #3	2.98	2.97	
PULL #4	3.04	2.98	
PULL #5	3.05	3.06	
TOTAL	15.05	15.04	
AVG.	3.01	3.00	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	4.07		4.14
PULL #2	4.14	4.19		4.18
PULL #3	3.96	3.95		4.12
PULL #4	4.18	4.21		4.19
PULL #5	4.22	4.18		4.03
TOTAL	20.53	20.60		20.66
AVG.	4.10	4.12		4.13

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 8*

Reg. U.S. Pat. & Tm. Off. Patent Registered. Trademark Deposited.

SERIAL NO
E6374513

48 ORDER NO
25705

19XR

5705 E6374513

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM

