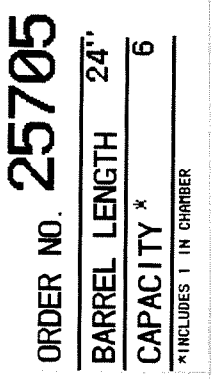

UPC
0 47700 25705 1
E6374529


ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Do Not Use


ORDER 25705
MODEL 700™ M24
UPC


Do Not Use

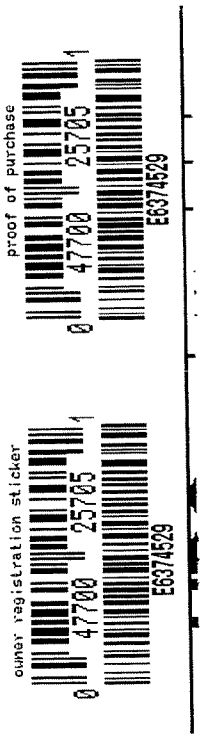
ORDER 25705
MODEL 700™ M24
UPC


SERIAL NO.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAING:
- INSTUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

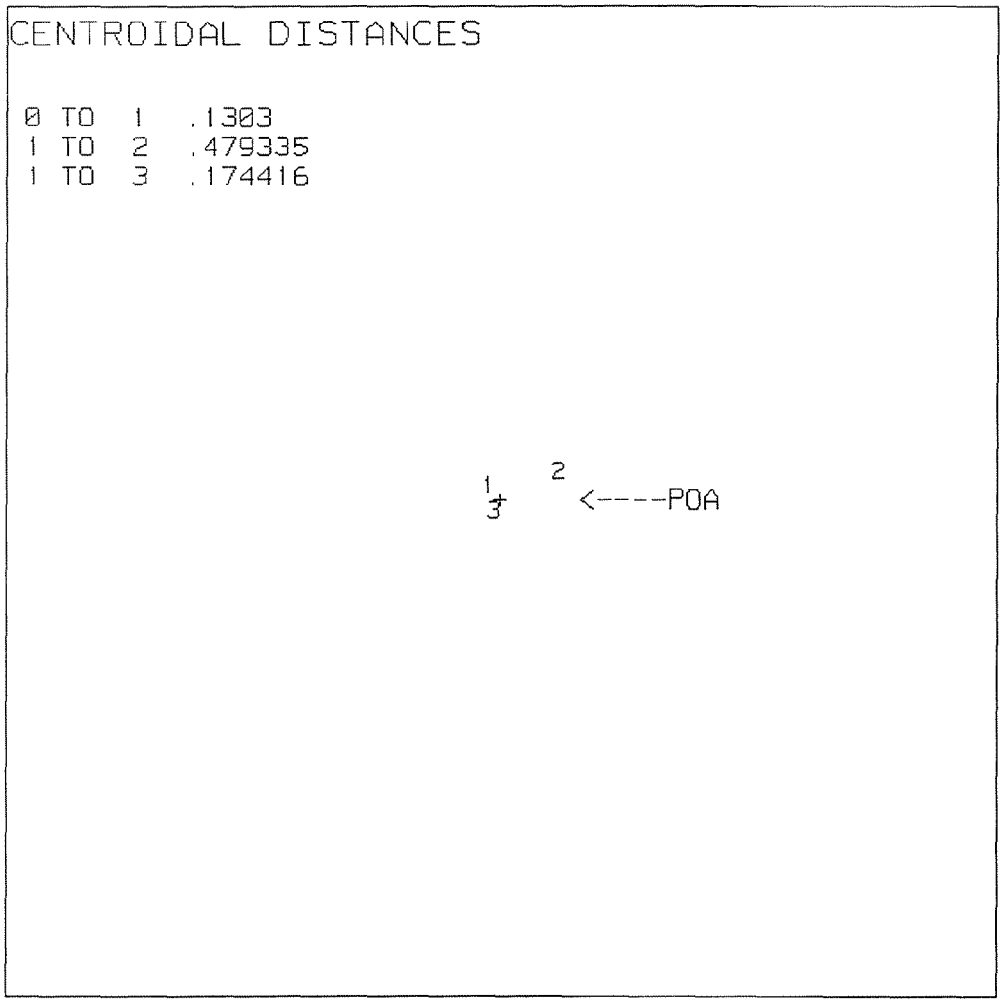


Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374508
19 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .083
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .07
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .108577

THE AMR FOR THIS RIFLE IS: .9553

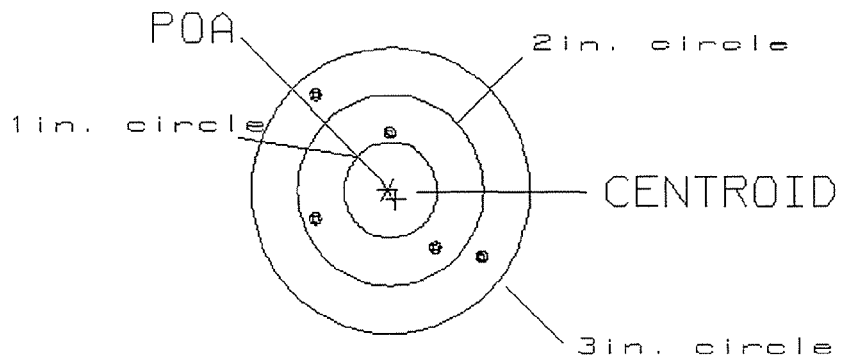


REMINGTON CENTERFIRE ACCURACY TEST  REMINGTON TEST LAB, ILION, N.Y.

| | |
|---|---|
| PATTERN #: | 1 |
| POA TO CENTROID: | .131 |
| MIN RADIUS : | .583 |
| MEAN RADIUS : | .939 |
| MAX RADIUS : | 1.276 |
| CENTROID X : | -.087 |
| CENTROID Y : | .097 |

19 Dec 1997  FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374508

## CENTERFIRE PATTERN # 1




| # OF SHOTS= 5 | # IN CIRCLE |
|---|---|
| HS= 1.78 | 0 |
| VS= 1.73 | 3 |
| GS= 2.48 | 5 |

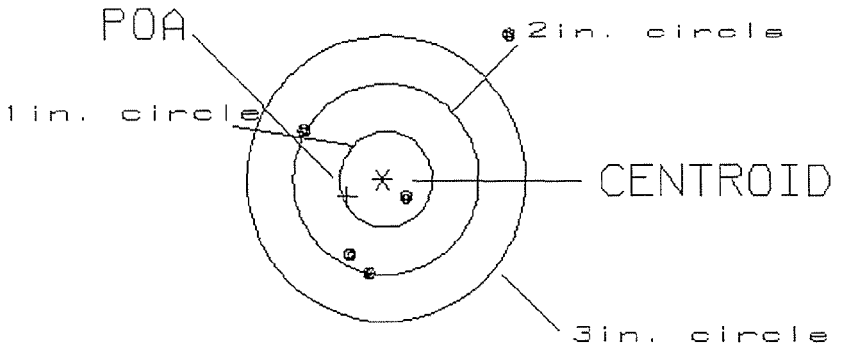
REMINGTON CENTERFIRE ACCURACY TEST  REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

| | | |
|---|---|---|
| POA TO CENTROID: | | .426 |
| MIN RADIUS | : | .284 |
| MEAN RADIUS | : | 1.041 |
| MAX RADIUS | : | 1.960 |
| CENTROID X | : | .384 |
| CENTROID Y | : | .186 |

19 Dec 1997  FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374508

## CENTERFIRE PATTERN # 2




| # OF SHOTS= 5 | # IN CIRCLE |
|---|---|
| HS= 2.20 | 1 |
| VS= 2.52 | 2 |
| GS= 2.90 | 4 |

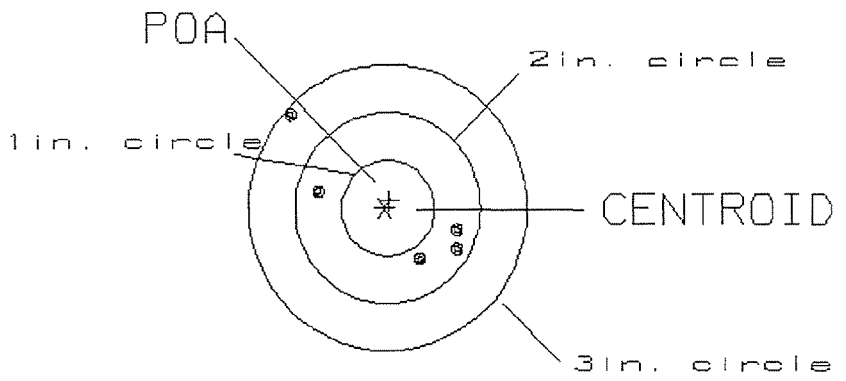
REMINGTON CENTERFIRE ACCURACY TEST  REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 3 □

| | | |
|---|---|---|
| POA TO CENTROID: | | .087 |
| MIN RADIUS | : | .610 |
| MEAN RADIUS | : | .886 |
| MAX RADIUS | : | 1.456 |
| CENTROID X | : | -.048 |
| CENTROID Y | : | -.073 |

19 Dec 1997  FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374508

## CENTERFIRE PATTERN # 3




| # OF SHOTS= 5 | # IN CIRCLE |
|---|---|
| HS= 1.84 | 0 |
| VS= 1.48 | 4 |
| GS= 2.30 | 5 |

Remington Test Lab, Ilion, N.Y.

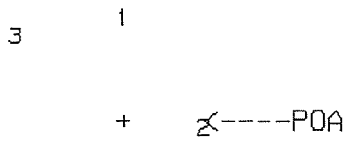
Centroidal distance calculations for Rifle # E6374508
18 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0746667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .404333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .41117

THE AMR FOR THIS RIFLE IS: 1.34

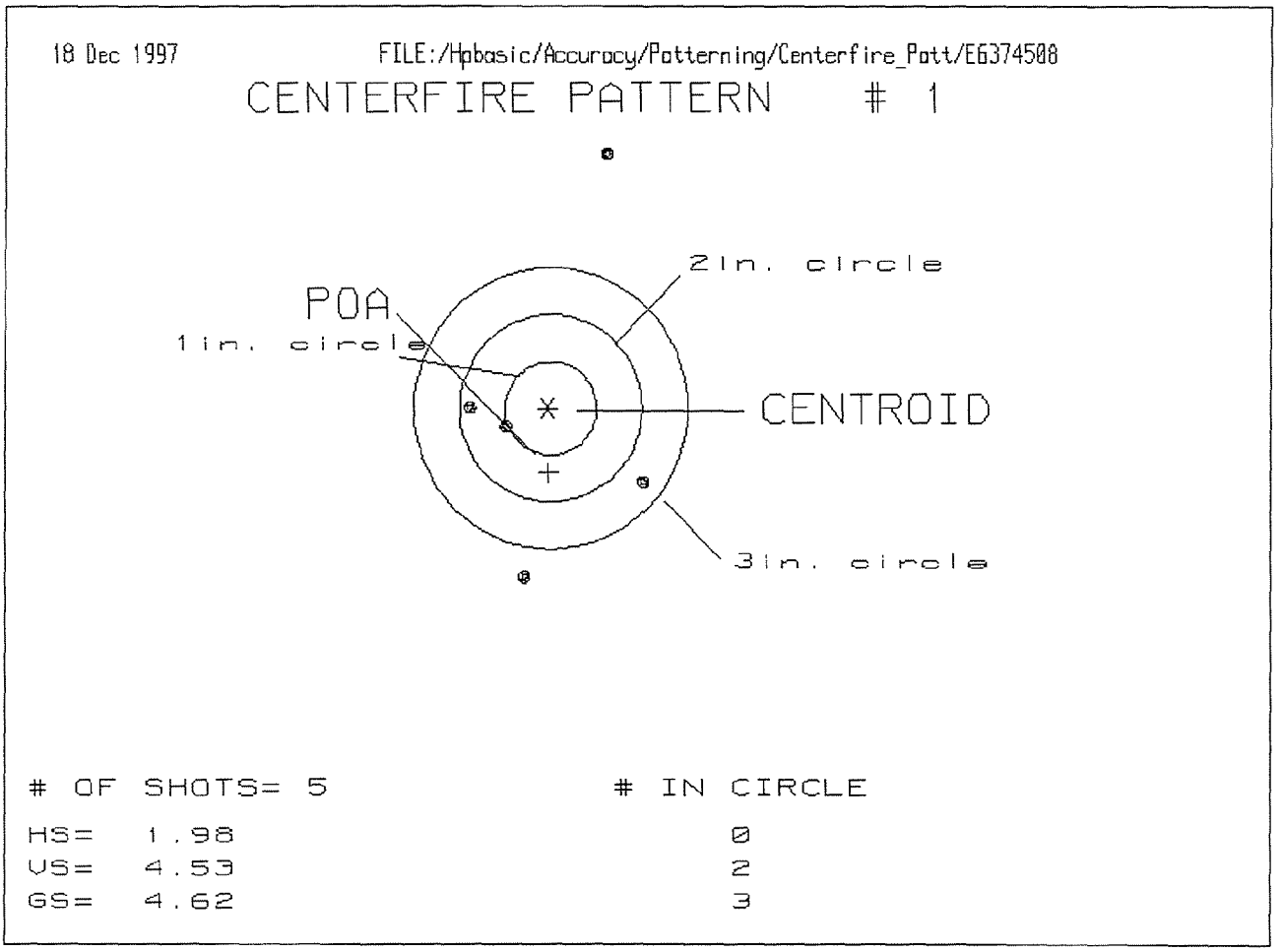
CENTROIDAL DISTANCES

0 TO 1 .689073
1 TO 2 .909093
1 TO 3 .738649



REMINGTON CENTERFIRE ACCURACY TEST  REMINGTON TEST LAB, ILION, N.Y.

| | | |
|---|---|---|
| PATTERN #: □ 1 □ | | |
| POA TO CENTROID: | | .689 |
| MIN RADIUS | : | .530 |
| MEAN RADIUS | : | 1.478 |
| MAX RADIUS | : | 2.793 |
| CENTROID X | : | -.010 |
| CENTROID Y | : | .689 |



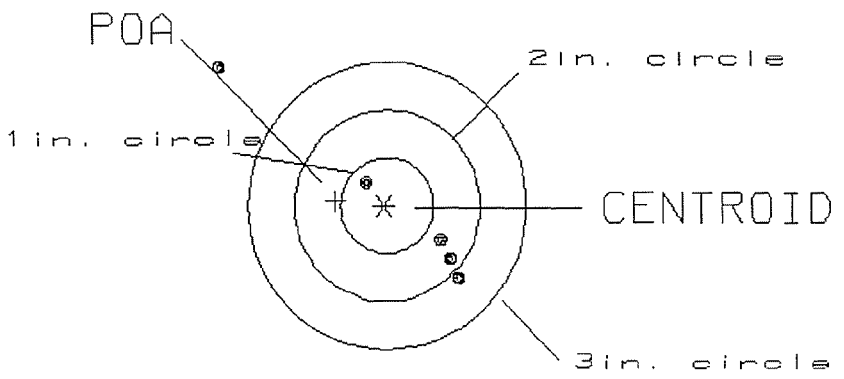
REMINGTON CENTERFIRE ACCURACY TEST  REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 2 □

| | | |
|---|---|---|
| POA TO CENTROID: | | .527 |
| MIN RADIUS | : | .313 |
| MEAN RADIUS | : | 1.050 |
| MAX RADIUS | : | 2.311 |
| CENTROID X | : | .525 |
| CENTROID Y | : | -.046 |

18 Dec 1997  FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374508

## CENTERFIRE PATTERN # 2



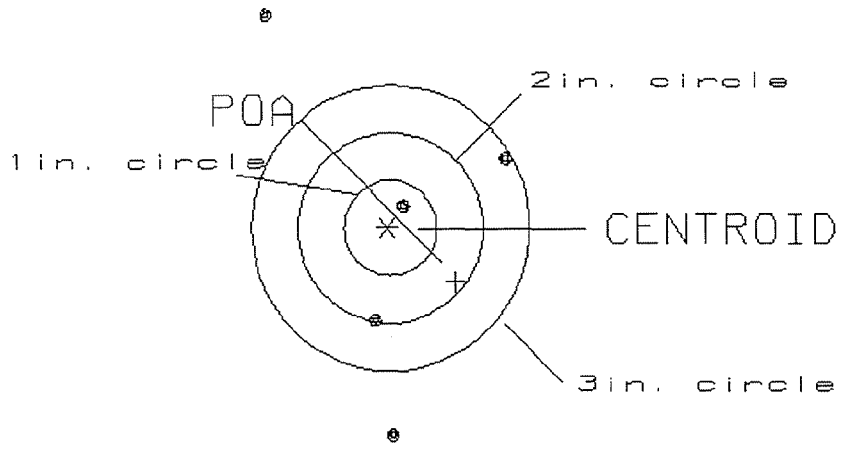

| # OF SHOTS= 5 | # IN CIRCLE |
|---|---|
| HS= 2.62 | 1 |
| VS= 2.14 | 3 |
| GS= 3.38 | 4 |

REMINGTON CENTERFIRE ACCURACY TEST  REMINGTON TEST LAB, ILION, N.Y.

| | |
|---|---|
| PATTERN #: □ 3 □ | |
| POA TO CENTROID: | .934 |
| MIN RADIUS : | .268 |
| MEAN RADIUS : | 1.493 |
| MAX RADIUS : | 2.606 |
| CENTROID X : | -.739 |
| CENTROID Y : | .570 |

18 Dec 1997  FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374508

## CENTERFIRE PATTERN # 3




| | |
|---|---|
| # OF SHOTS= 5 | # IN CIRCLE |
| HS= 2.63 | 1 |
| VS= 4.36 | 1 |
| GS= 4.56 | 3 |

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374508

| OP. # | OPERATION NAME | READINGS | DATE | INITIAL |
|---|---|---|---|---|
| 575 & 580 | ASSEMBLE ACTION AND STOCK | | | |
| 600 | PROOF | | | |
| 607 | CHECK HEADSPACE | | | |
| 610 | DIS-ASSEMBLE GUN | | | |
| 612 | MAGNAFLUX BARREL ACTION | | | |
| | MAGNAFLUX BOLT | | | |
| 615 | ROLLMARK CALIBER | | | |
| 617 | DRILL AND TAP SIGHT HOLES | | | |
| 618 | POLISH BARREL | | | |
| 620 | APPLY COATINGS (BARREL ACTION) | | | |
| | (BOLT) | | | |
| 625 | FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY | | | |
| | B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD | | | |
| | C) INSPECT EJECTOR HOLE FOR CHAMFER | | | |
| | D) OIL FIRING PIN ASSEMBLY | | | |
| | E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE | | | |

| OP. # | OPERATION NAME | READINGS | DATE | INITIAL |
|---|---|---|---|---|
| 625 | F) SAFETY ON FORCE | 6 6 6 | 12-19-97 | CR |
| CONT. | G) SAFETY OFF FORCE | 3 3 3 | 12-19-97 | CR |
| | H) TRIGGER PULL TEST AND RETAINABILITY | | | |
| | I) FIRING PIN INDENT | .023 .023 .023 | 12-19-97 | CR |
| | J) ASSEMBLE STOCK | | 12-18-97 | CR |
| | K) ASSEMBLE SWIVEL STUDS | | 12-19-97 | CR |
| | L) ATTACH FRONT AND REAR SIGHT ASSY'S | | 12-18-97 | CR |
| | M) IRON SIGHT ALIGNMENT | | 12-18-97 | CR |
| | N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER | | 12-18-97 | CR |
| 640 | GALLARY TEST AND TARGET | L-58 R-92 | 12-18-97<br>12-19-97 | DB<br>DB |
| | A) MALFUNCTIONS | | 12-18-97<br>12-19-97 | DB<br>DB |
| | B) PIERCED PRIMERS | | 12-18-97<br>12-19-97 | DB<br>DB |
| 645 | INSPECT FOR LIVE AMMO | | 12-18-97<br>12-19-97 | DB DE<br>DB DE |
| 655 | FINAL INSPECTION A) HEADSPACE | | 12-19-97 | CR |
| | B) TRIGGER PULL | 2.50 2.58 2.53 2.53 2.62 | 12-19-97 | CR |
| | C) FUNCTION | | 12-19-97 | CR |
| 660 | PACK | | | |

# SWS TRIGGER PULL TEST

**BARBER - M24 0128209**

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6374508
DATE 12-11-97
TESTER DB

| | 2.50# INITIAL | 2.50# AFTER 50 CYCLES | FINAL TEST & TO RESET 2.50# | | COMMENTS |
|---|---|---|---|---|---|
| PULL #1 | 2.48 | 2.45 | | 2.32 | MIN. SETTING, |
| PULL #2 | 2.49 | 2.41 | | 1.85 | NO AVG. OF 5 |
| PULL #3 | 2.28 | 2.23 | | 2.35 | READINGS ACCEPT- |
| PULL #4 | 2.32 | 2.23 | | 2.63 | ABLE LESS THAN 2# |
| PULL #5 | 2.42 | 2.44 | | 2.74 | |
| TOTAL | 11.99 | 11.76 | | 1194 | |
| AVG. | 2.39 | 2.35 | | 2.388 | |

| | 3.00# INITIAL | 3.00# AFTER 20 CYCLES | | COMMENTS |
|---|---|---|---|---|
| PULL #1 | 3.05 | 3.27 | | |
| PULL #2 | 3.14 | 3.06 | | |
| PULL #3 | 3.34 | 2.92 | | |
| PULL #4 | 3.31 | 3.05 | | |
| PULL #5 | 3.09 | 3.22 | | |
| TOTAL | 15.93 | 15.52 | | |
| AVG. | 3.18 | 3.10 | | |

| | 4.00# INITIAL | 4.00# AFTER 20 CYCLES | MAX SETTING GREATER THAN 4# | RESET TO 4# FOR TARGET & ACCURACY |
|---|---|---|---|---|
| PULL #1 | 3.95 | 4.23 | | 4.17 |
| PULL #2 | 4.31 | 4.11 | | 4.21 |
| PULL #3 | 3.83 | 4.37 | | 4.05 |
| PULL #4 | 3.90 | 3.94 | | 3.87 |
| PULL #5 | 3.91 | 4.33 | | 3.90 |
| TOTAL | 19.9 | 20.98 | | 20.2 |
| AVG. | 3.98 | 4.196 | | 4.04 |