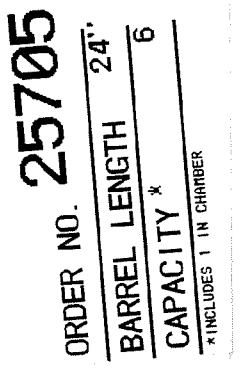
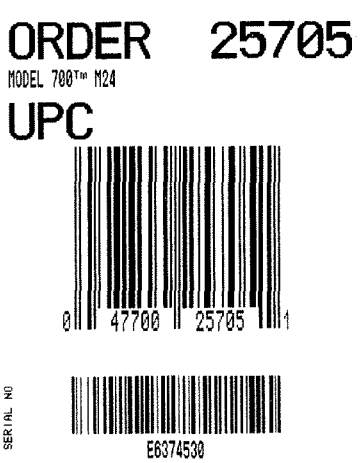

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Do Not Use

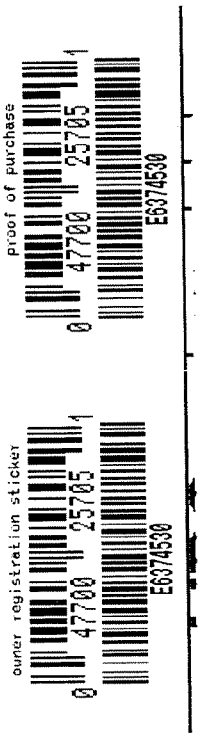
LOT #33

Do Not Use



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAING:
- INSTUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

Remington Test Lab, Ilion, N.Y.

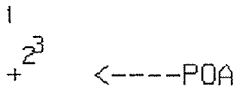
Centroidal distance calculations for Rifle # E6374530
18 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .072
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .241
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .251525

THE AMR FOR THIS RIFLE IS: .8003

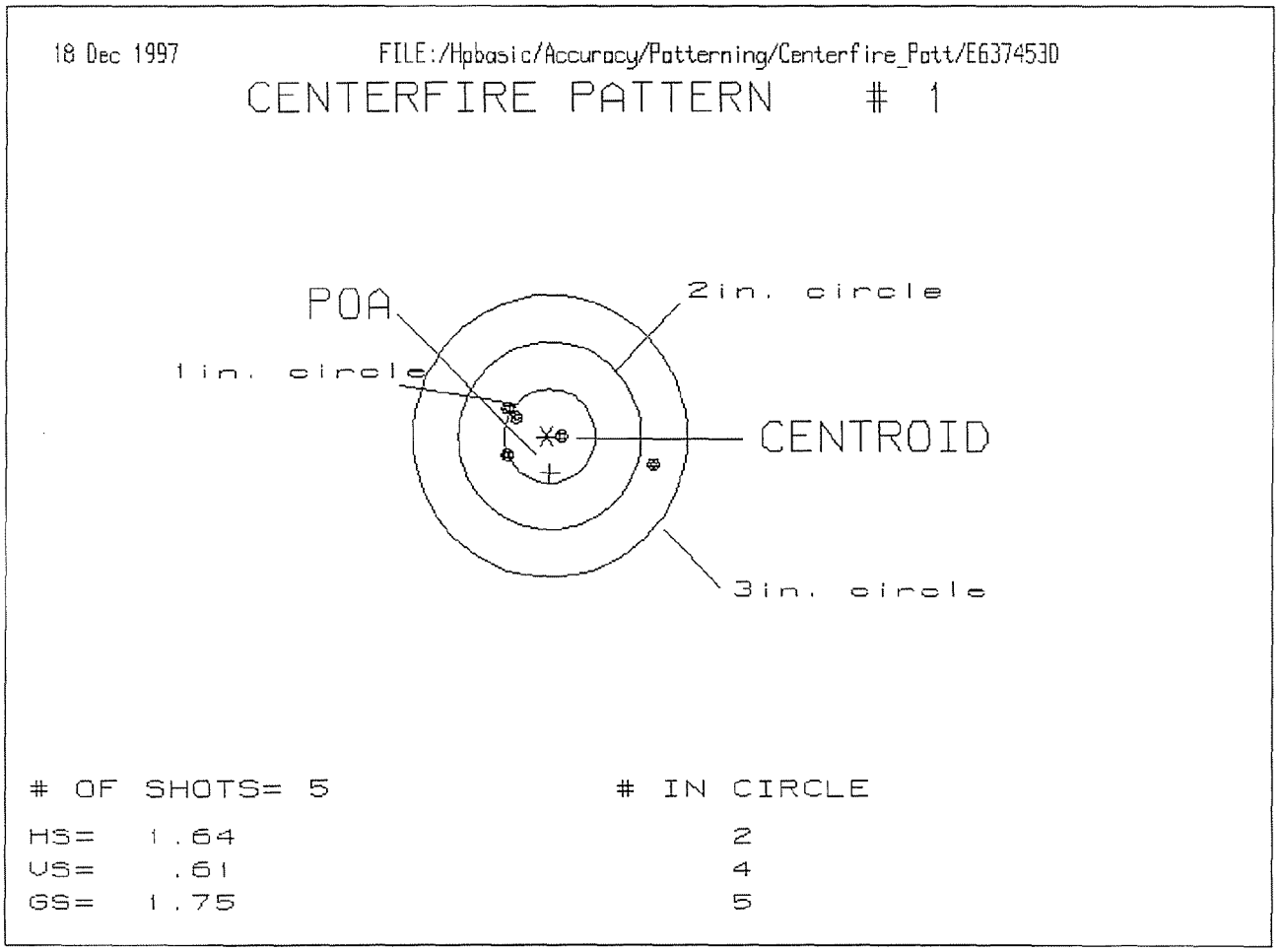
CENTROIDAL DISTANCES

0 TO 1 .399284
1 TO 2 .300568
1 TO 3 .270415



REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

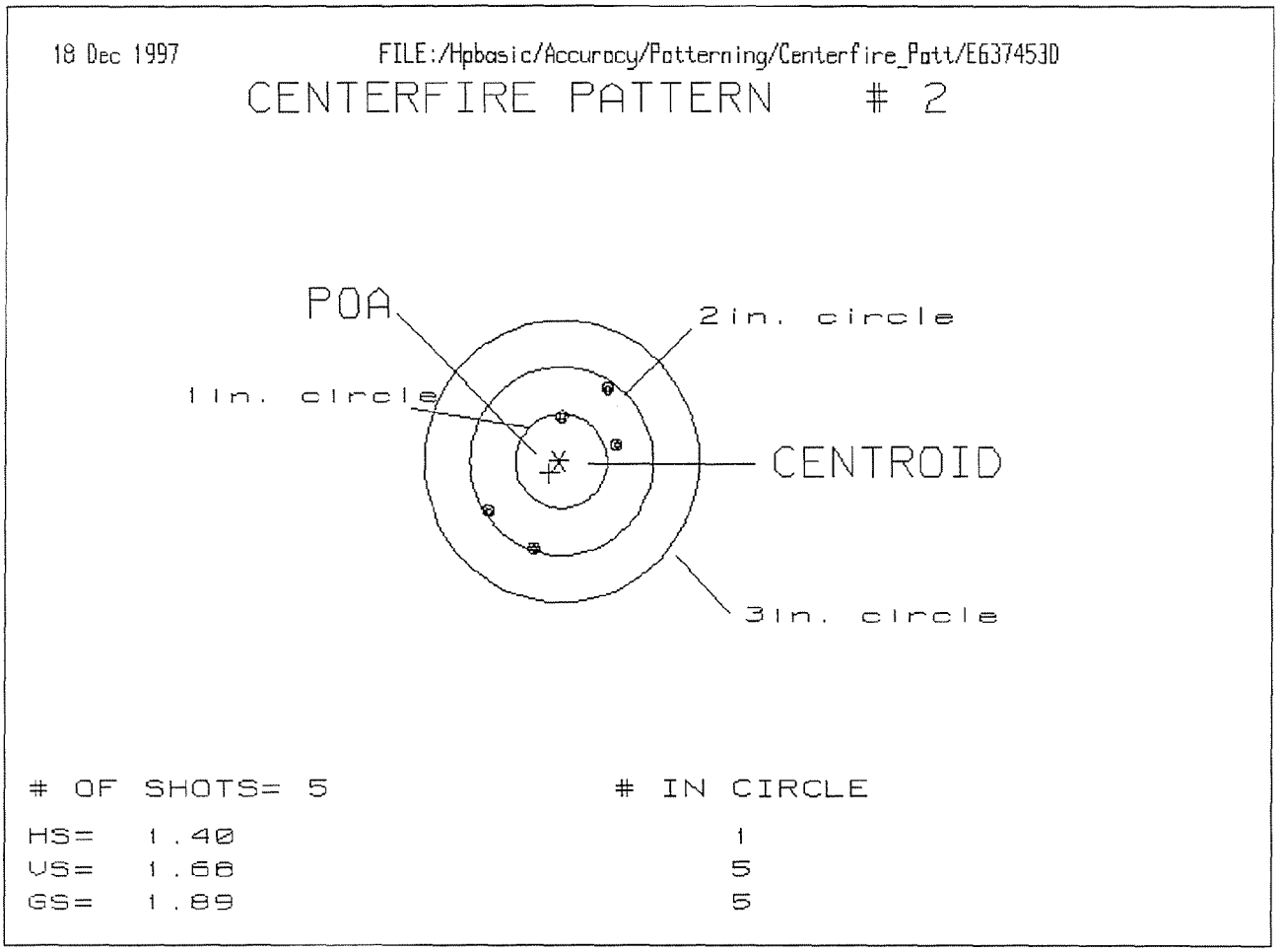
PATTERN #:	1
POA TO CENTROID:	.399
MIN RADIUS :	.122
MEAN RADIUS :	.565
MAX RADIUS :	1.197
CENTROID X :	-.032
CENTROID Y :	.398



REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

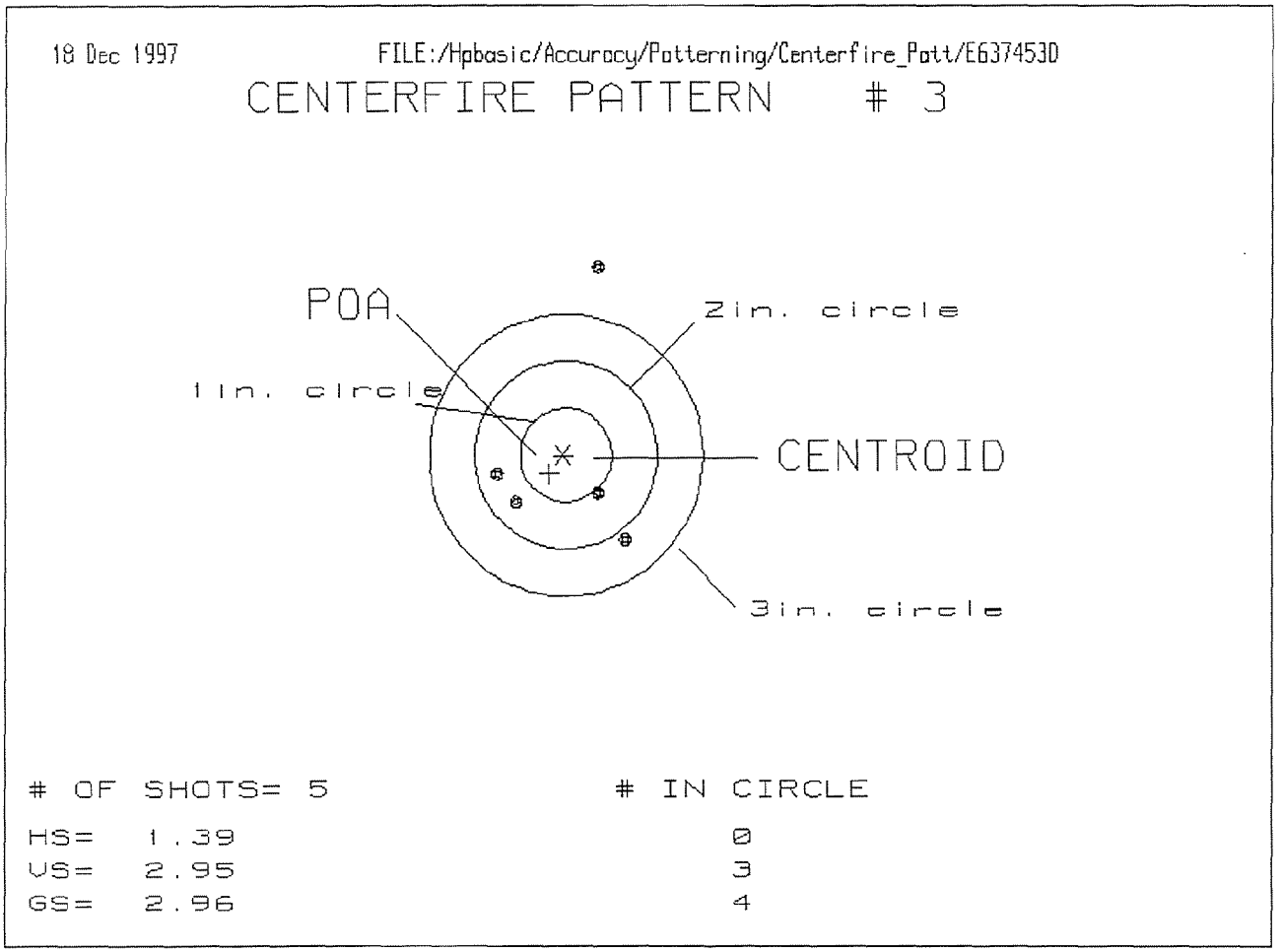
PATTERN #: □ 2 □

POA TO CENTROID:		.161
MIN RADIUS	:	.494
MEAN RADIUS	:	.795
MAX RADIUS	:	.994
CENTROID X	:	.098
CENTROID Y	:	.127



REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	3	
POA TO CENTROID:		.248
MIN RADIUS	:	.525
MEAN RADIUS	:	1.050
MAX RADIUS	:	2.052
CENTROID X	:	.150
CENTROID Y	:	.198



Remington Test Lab, Ilion, N.Y.

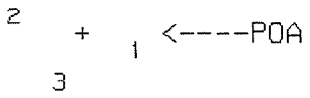
Centroidal distance calculations for Rifle # E6374530
17 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0936667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.111
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .145239

THE AMR FOR THIS RIFLE IS: 1.577

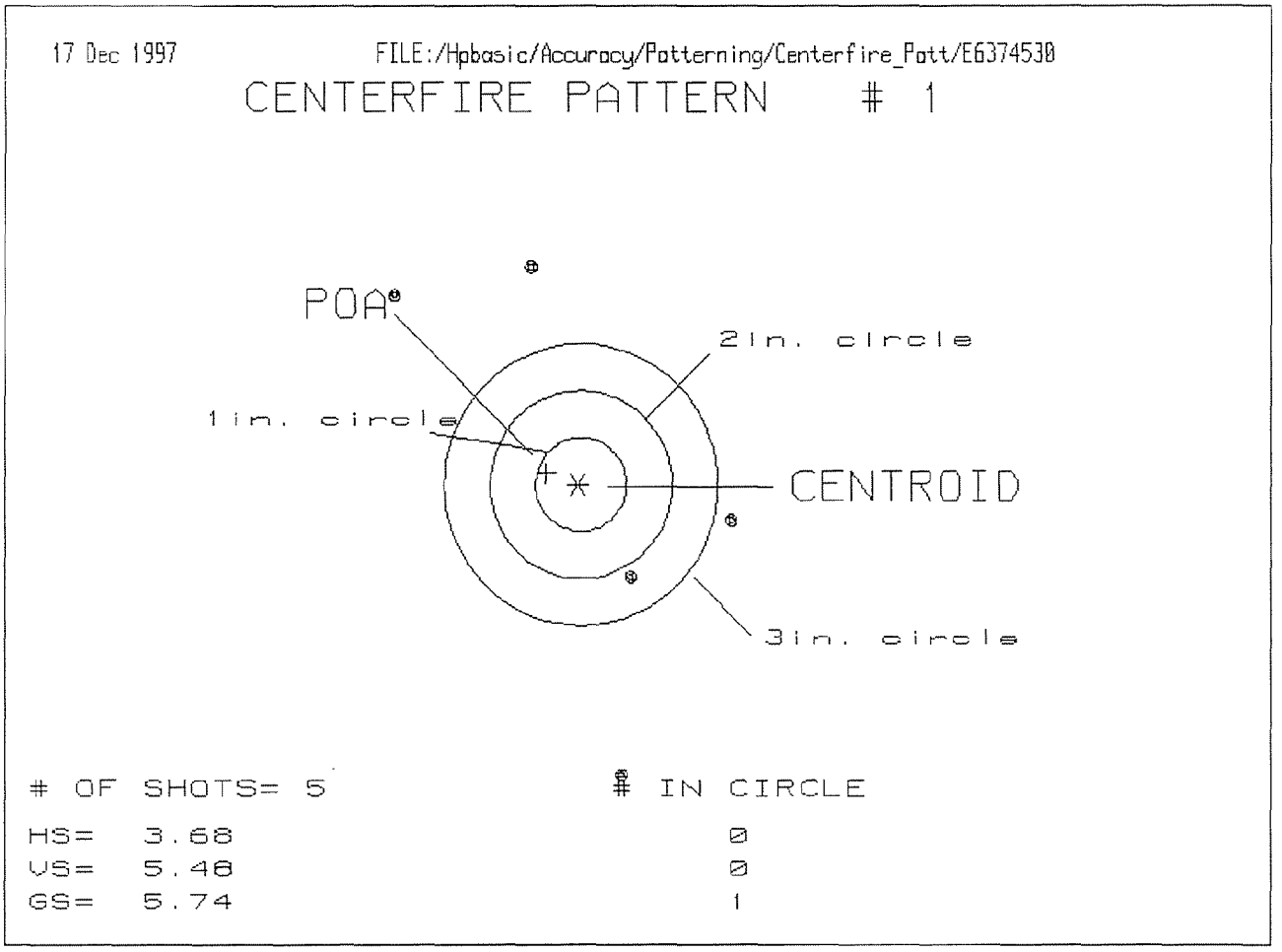
CENTROIDAL DISTANCES

0 TO 1 .370624
1 TO 2 .853841
1 TO 3 .552262



REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:		1
POA TO CENTROID:		.371
MIN RADIUS	:	1.070
MEAN RADIUS	:	2.243
MAX RADIUS	:	3.154
CENTROID X	:	.351
CENTROID Y	:	-.119

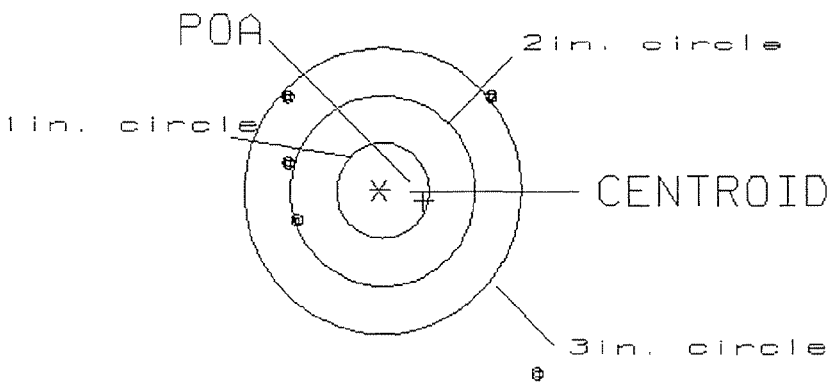


REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:		2
POA TO CENTROID:		.484
MIN RADIUS	:	.929
MEAN RADIUS	:	1.500
MAX RADIUS	:	2.582
CENTROID X	:	-.471
CENTROID Y	:	.112

17 Dec 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374530

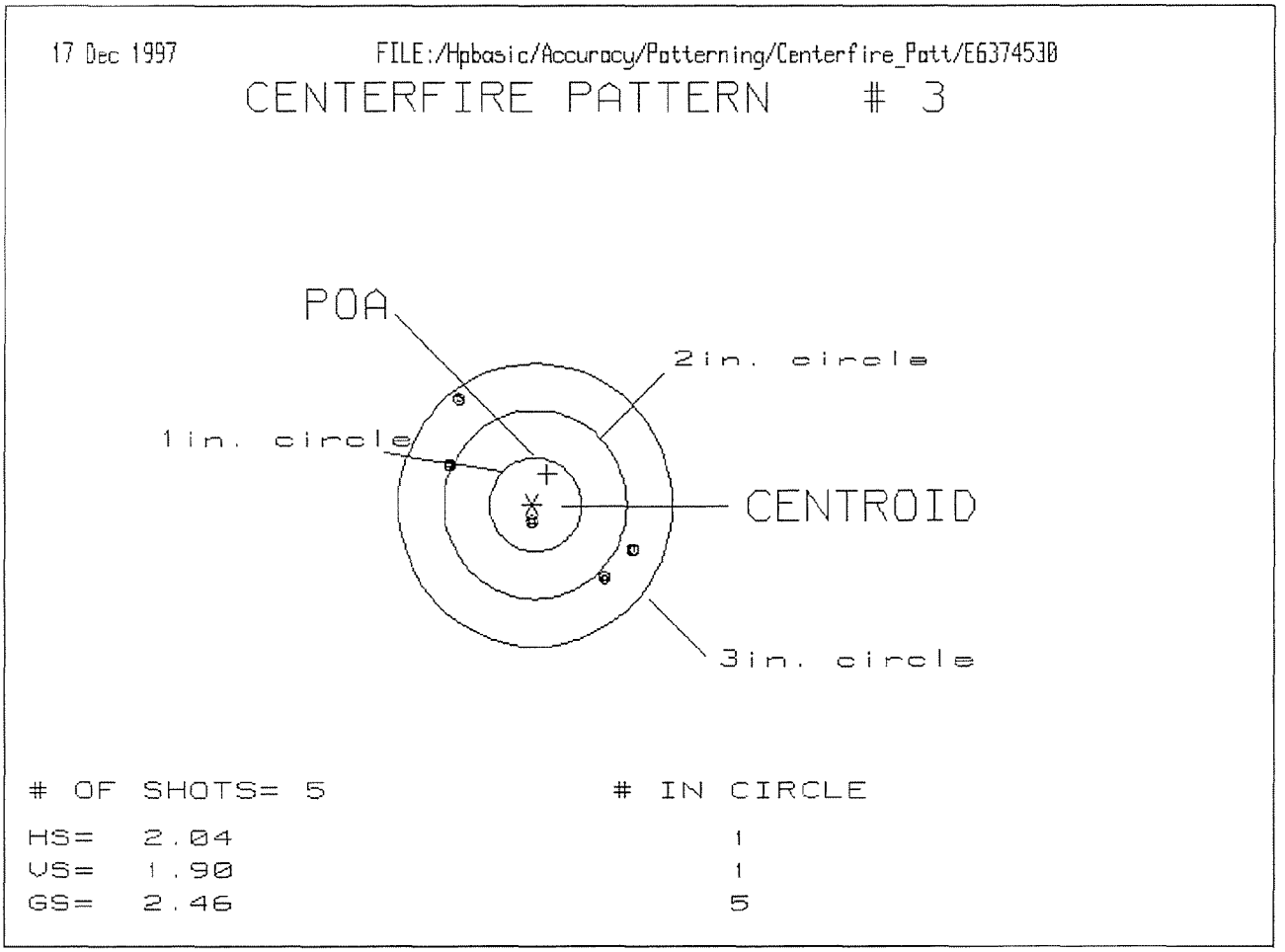
CENTERFIRE PATTERN # 2



# OF SHOTS= 5	# IN CIRCLE
HS= 2.71	0
VS= 2.97	1
GS= 3.97	3

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	3
POA TO CENTROID:	.364
MIN RADIUS :	.237
MEAN RADIUS :	.987
MAX RADIUS :	1.344
CENTROID X :	-.161
CENTROID Y :	-.326



BARBER - M24 0128222

SWS TRIGGER PULL TEST

E6574530

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. [redacted]3

DATE 10-16-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.58	2.60		MIN. SETTING,
PULL #2	2.45	2.54	2.64		NO AVG. OF 5
PULL #3	2.47	2.56	2.65		READINGS ACCEPT-
PULL #4	2.54	2.38	2.61		ABLE LESS THAN 2#
PULL #5	2.51	2.52	2.63		
TOTAL	12.47	12.58	13.13		
AVG.	2.49	2.51	2.62		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.18		
PULL #2	3.19	3.20		
PULL #3	3.18	3.16		
PULL #4	2.96	3.14		
PULL #5	3.21	3.09		
TOTAL	15.74	15.77		
AVG.	3.14	3.15		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.95	3.96		4.04
PULL #2	3.94	3.95		3.98
PULL #3	3.92	3.99		4.05
PULL #4	3.99	3.97		4.07
PULL #5	4.00	3.99		4.11
TOTAL	19.80	19.86		20.25
AVG.	3.96	3.97		4.05

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E63745.30

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

#	OPERATION NAME BARBER - M24 0128224	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	6 6 6	12-19-97	CK
CONT.	G) SAFETY OFF FORCE	2 2 3	12-19-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	.021 .022 .022	12-19-97	CK
	J) ASSEMBLE STOCK		12-22-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-19-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-22-97	CR
	M) IRON SIGHT ALIGNMENT		12-22-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-22-97	CR
640	GALLARY TEST AND TARGET	L-56 R94	12-17-97 DB 12-18-97 DB	
	A) MALFUNCTIONS		12-17-97 DB 12-18-97 DB	
	B) PIERCED PRIMERS		12-17-97 DB 12-18-97 DB	
645	INSPECT FOR LIVE AMMO		12-17-97 DB DE 12-18-97 DB DE	
655	FINAL INSPECTION A) HEADSPACE		12-19-97	CK
	B) TRIGGER PULL	2.47 2.41 2.38 2.40 2.39	12-19-97	CK
	C) FUNCTION		12-19-97	CK
660	PACK			